2010/2012
12010/12010/12012

BUSH HOG®

ROTARY MOWER

Published 11/13

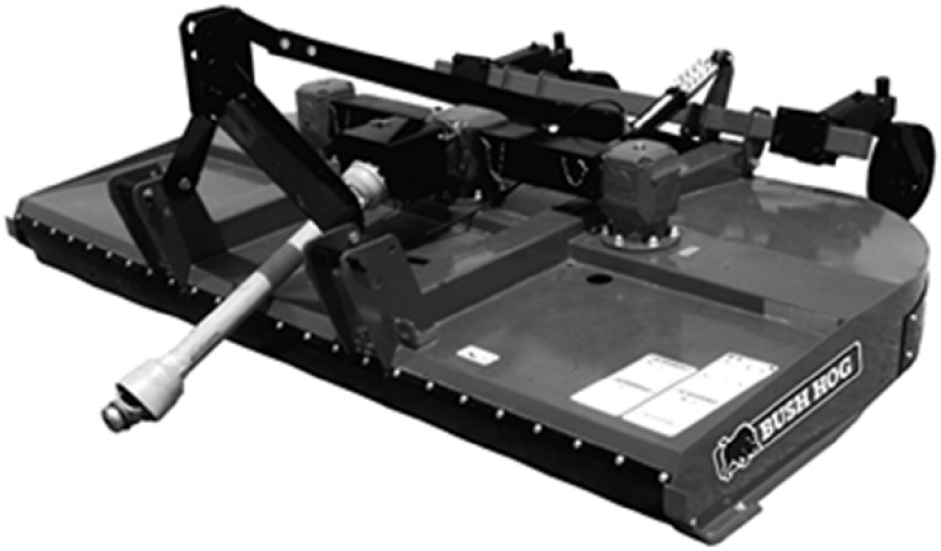
PARTS MANUAL
SECTION 75

An Operator's Manual was shipped with the equipment. The Operator's Manual is an integral part of the safe operation of this machine and must be maintained with the unit at all times. **READ, UNDERSTAND, and FOLLOW** the Safety and Operation Instructions contained in this manual before operating the equipment. If the Operator's Manual is not with the equipment, contact your dealer or Bush Hog to obtain a copy before operating the equipment.

Safety Video

Important Operating and Safety Instructions are found in the Mower Safety Video that can be instantly accessed on the internet at: www.algqr.com/bve

www.algqr.com/bve



BUSH HOG®
2501 Griffin Ave.
Selma, AL 36703
Parts Ordering 1-800-304-2836
www.bushhog.com

ATTENCIÓN! LEA EL INSTRUCTIVO

Si No Lee Ingles, Pida Ayuda a Alguien Que Si Lo Lea Para Que le Traduzca las Medidas de Sequridad.

MEMBER OF THE ALAMO GROUP
ALWAYS ON THE CUTTING EDGE®

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2010 / 2012 ROTARY CUTTERS – 540 RPM
12010 / 12012 ROTARY CUTTERS – 1000 RPM

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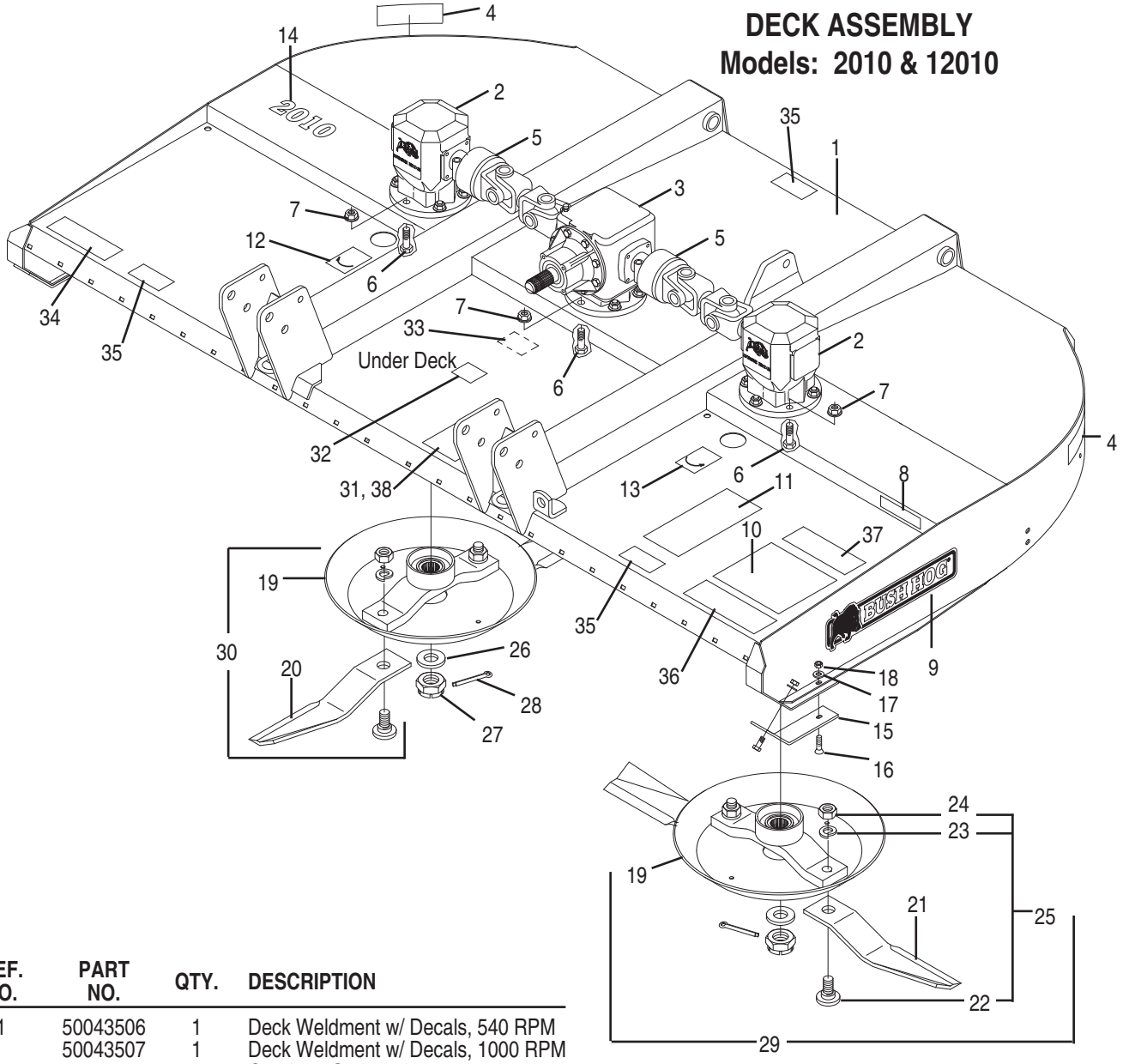
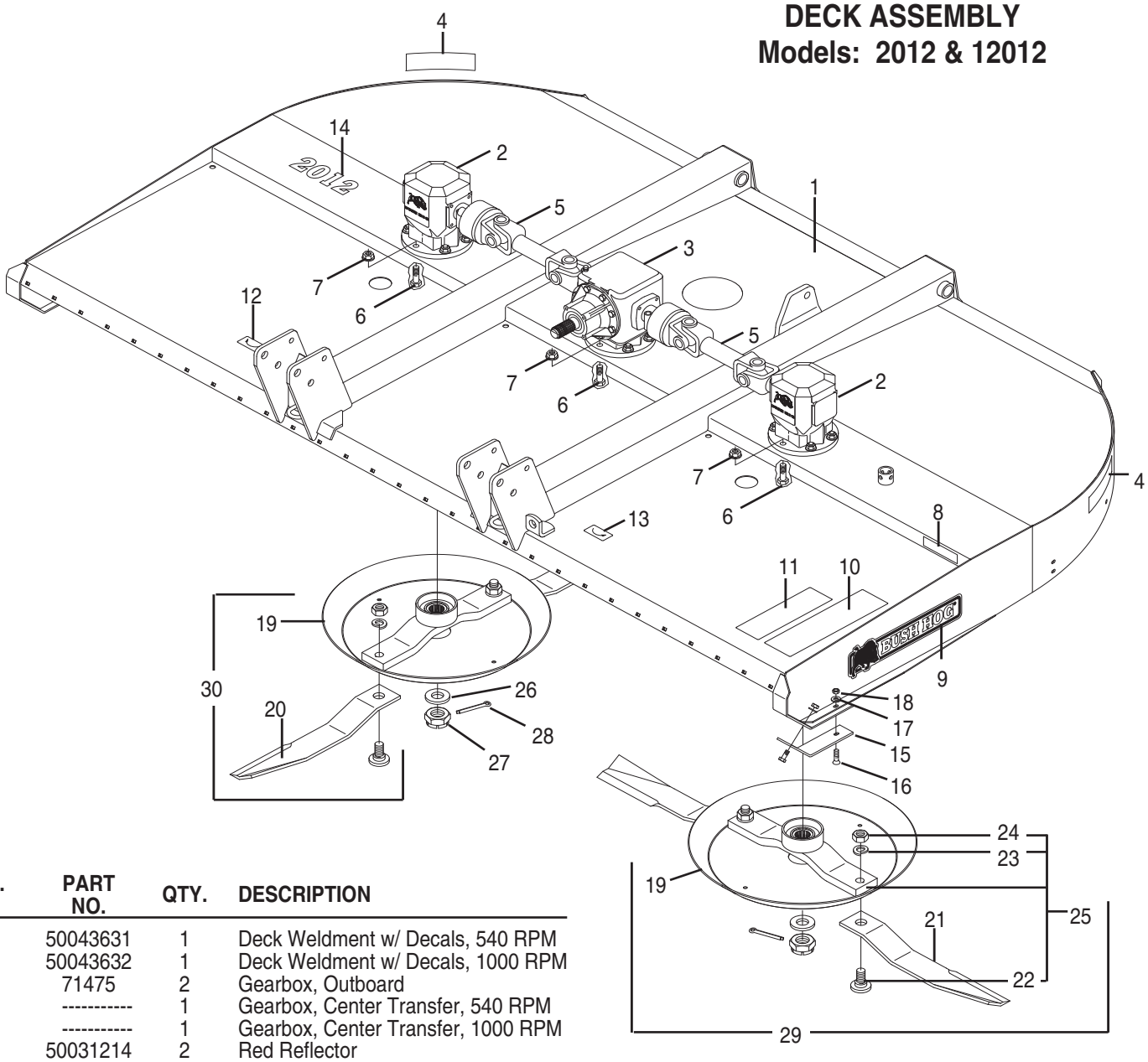
DECK ASSEMBLY
Models: 2010 & 12010



REF. NO.	PART NO.	QTY.	DESCRIPTION
1	50043506	1	Deck Weldment w/ Decals, 540 RPM
	50043507	1	Deck Weldment w/ Decals, 1000 RPM
2	71386	2	Gearbox, Outboard
3	----------	1	Gearbox, Center Transfer, 540 RPM
	----------	1	Gearbox, Center Transfer, 1000 RPM
4	50031214	2	Red Reflector
5	50041172	2	U-Joint Assembly
6	44510BH	18	Capscrew 3/4" x 2-1/2" Gr.8
7	20299	18	Locknut 3/4"
8	50031212	1	Amber Reflector
9	50061049	2	Bush Hog Decal
10	D549	1	Decal, Sheet
11	D553	1	Decal, Warning
12	D552	1	Blade Rotation Decal, CW
13	D551	1	Blade Rotation Decal, CCW
14	50043500	1	Decal, Model 2010
	50067799	1	Decal, Model 12010
15	50040382	2	Removable Skid
16	3161212	4	Plow Bolt 3/8" x 1-1/4"
17	——	4	Flatwasher 3/8"
18	——	4	Hex Nut 3/8"
19	50058579	2	Blade Pan Weldment
20	11150	2	Blade, 5' Uplift CW
	97033BH	2	Blade, 5' High Lift CW, Opt.

REF. NO.	PART NO.	QTY.	DESCRIPTION
21	7555BH	2	Blade, 5' Uplift CCW
	97032BH	2	Blade, 5' High Lift CCW, Opt.
22	7919BH	4	Blade Bolt
23	20322	4	Lockwasher, 1-1/8" CP
24	252BH	4	Jam Nut, 1-1/8"
25	63607	1	Blade Bolt Kit
26	70900	2	Flatwasher, Gearbox
27	70076	2	Castle Nut, Gearbox
28	15473	2	Cotter Pin, Gearbox
29	50043501	1	Blade Pan Assy. CCW Rotation
30	50043502	1	Blade Pan Assy. CW Rotation
31	D547	1	Decal, Danger
32	D546	1	Decal, Danger
33	D454	1	Decal, Warning (Crushing Haz.)
34	D559	1	Decal, Genuine BH Parts
35	D614	3	Decal, Danger (Thrown Obj. Haz.)
36	D581	1	Decal, Lubrication Chart
37	D813	1	Decal, Danger - Multi. (2010 Only)
38	D548	1	Decal, Warning (12010 Only)

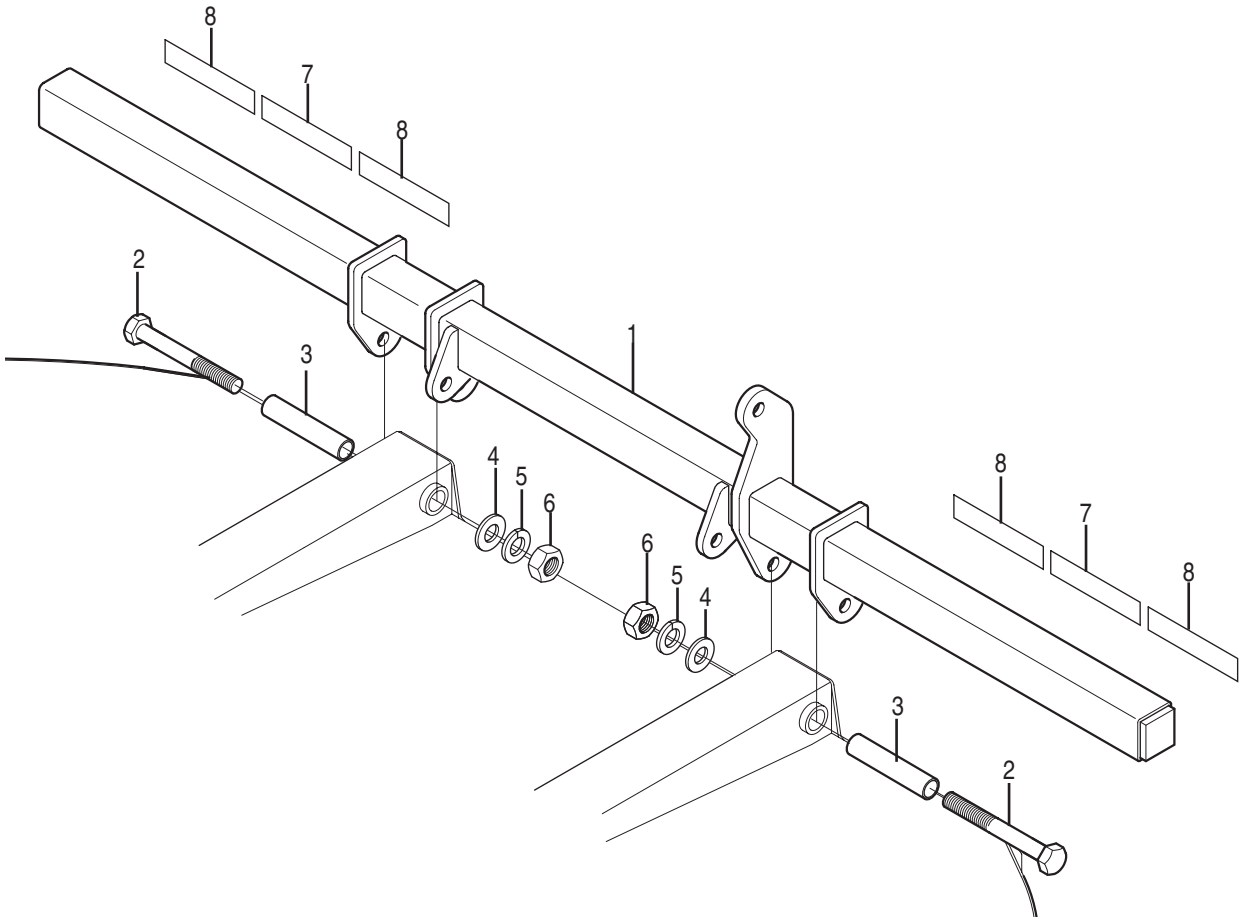
DECK ASSEMBLY
Models: 2012 & 12012



REF. NO.	PART NO.	QTY.	DESCRIPTION
1	50043631	1	Deck Weldment w/ Decals, 540 RPM
	50043632	1	Deck Weldment w/ Decals, 1000 RPM
2	71475	2	Gearbox, Outboard
3	----------	1	Gearbox, Center Transfer, 540 RPM
	----------	1	Gearbox, Center Transfer, 1000 RPM
4	50031214	2	Red Reflector
5	50042154	2	U-Joint Assembly
6	44510BH	18	Capscrew 3/4" x 2-1/2" Gr.8
7	20299	18	Locknut 3/4"
8	50031212	1	Amber Reflector
9	50061049	2	Bush Hog Decal
10	50029417	1	Sheet Decal, 540 RPM
	50029418	1	Sheet Decal, 1000 RPM
11	50029419	1	Sheet Decal
12	69877	1	Blade Rotation Decal, CW
13	69878	1	Blade Rotation Decal, CCW
14	50044057	1	Model Decal, 2012
	50067800	1	Model Decal, 12012
15	50040382	2	Removable Skid
16	3161212	4	Plow Bolt 3/8" x 1-1/4"
17	——	4	Flatwasher 3/8"
18	——	4	Hex Nut 3/8"
19	50058580	2	Blade Pan Weldment

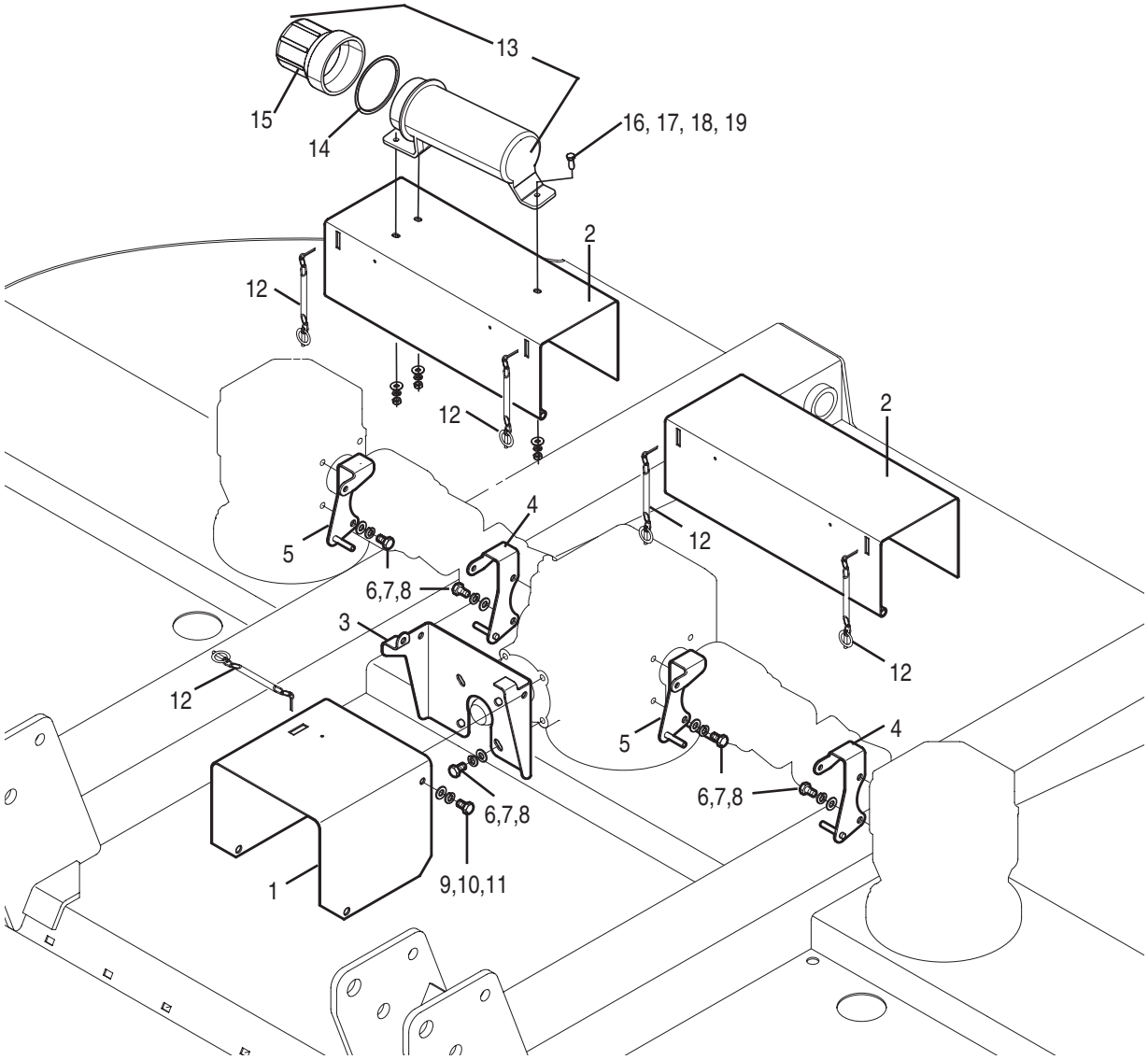
REF. NO.	PART NO.	QTY.	DESCRIPTION
20	90242	2	Blade, 6' Uplift CW
21	7556BH	2	Blade, 6' Uplift, CCW
22	7919BH	4	Blade Bolt
23	20322	4	Lockwasher 1-1/8" CP
24	252BH	4	Jam Nut 1-1/8"
25	63607	1	Blade Bolt Kit
26	70900	2	Flatwasher, Gearbox
27	70076	2	Castle Nut, Gearbox
28	15473	2	Cotter Pin, Gearbox
29	50043603	1	Blade Pan Assy. CCW Rotation
30	50043604	1	Blade Pan Assy. CW Rotation

AXLE ASSEMBLY
For Models 2010, 2012, 12010 & 12012



REF. NO.	PART NO.	QTY.	DESCRIPTION
1	50044003	1	Axle, 2010 & 12010
	50043630	1	Axle w/ Reflectors, 2012 & 12012
2	20187	2	Capscrew 1" x 10"
3	91507	2	Bushing
4	15908BH	2	Flatwasher 1"
5	15821	2	Lockwasher 1"
6	19502	2	Hex Nut 1"
7	50031214	2	Red Reflector (2012 & 12012 Only)
8	50031219	4	Red-Orange Florescent Tape (2012 & 12012 Only)

SHIELD ASSEMBLY
For 2010, 2012, 12010 & 12012 Models
(OLD STYLE)

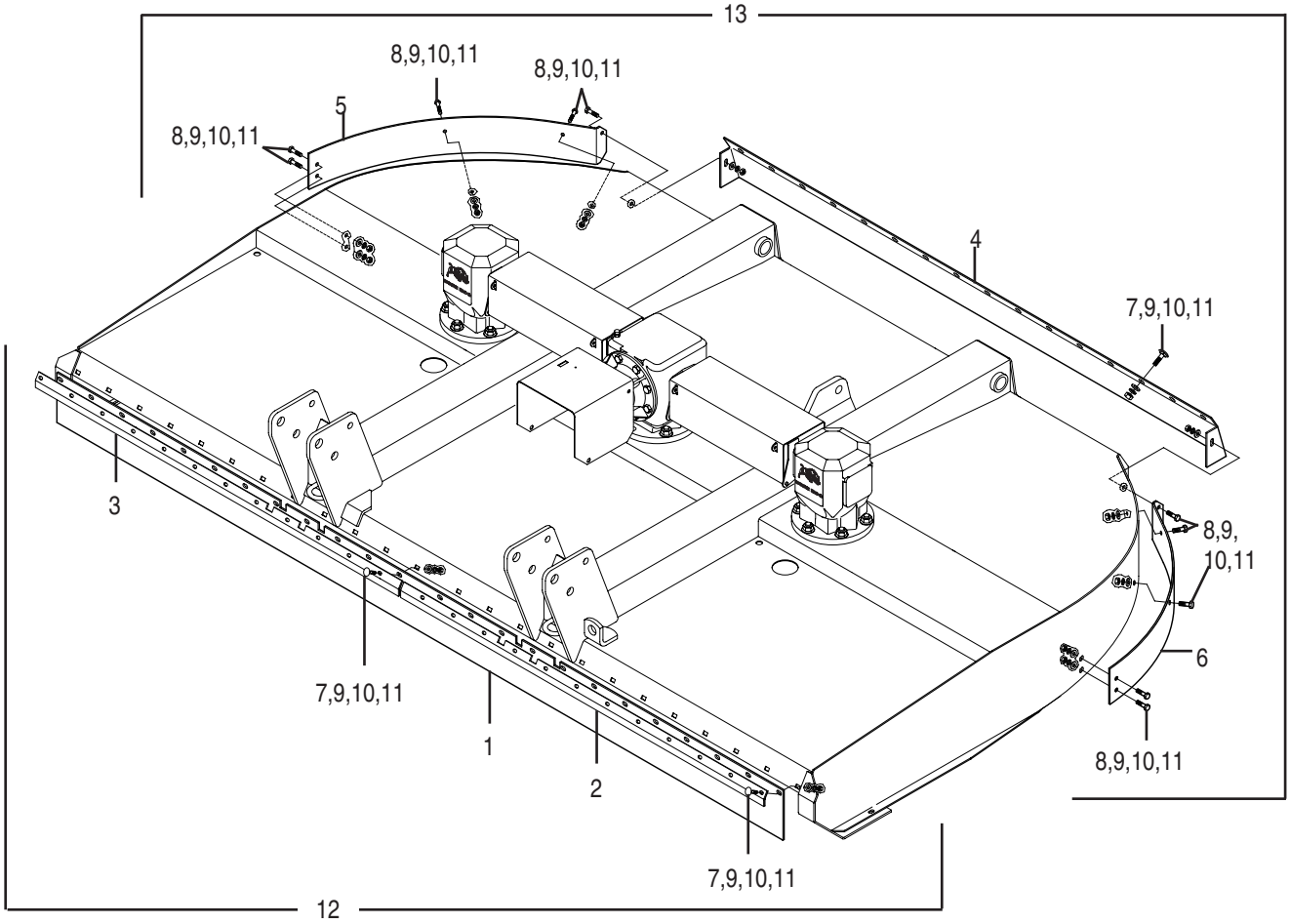


REF. NO.	PART NO.	QTY.	DESCRIPTION
1	50043467	1	Cover
2	50043465	2	Cross Shield, 2010
	50043605	2	Cross Shield, 2012
3	50043466	1	Hanger Plate
4	50043473	2	Mounting Bracket, L.H.
5	50043474	2	Mounting Bracket, R.H.
6	44390BH	12	Capscrew M10 x 1.5 x 20 Gr.8.8
7	44198	12	Lockwasher M10
8	——	12	Flatwasher 3/8”
9	——	2	Capscrew 3/8” x 7/8”

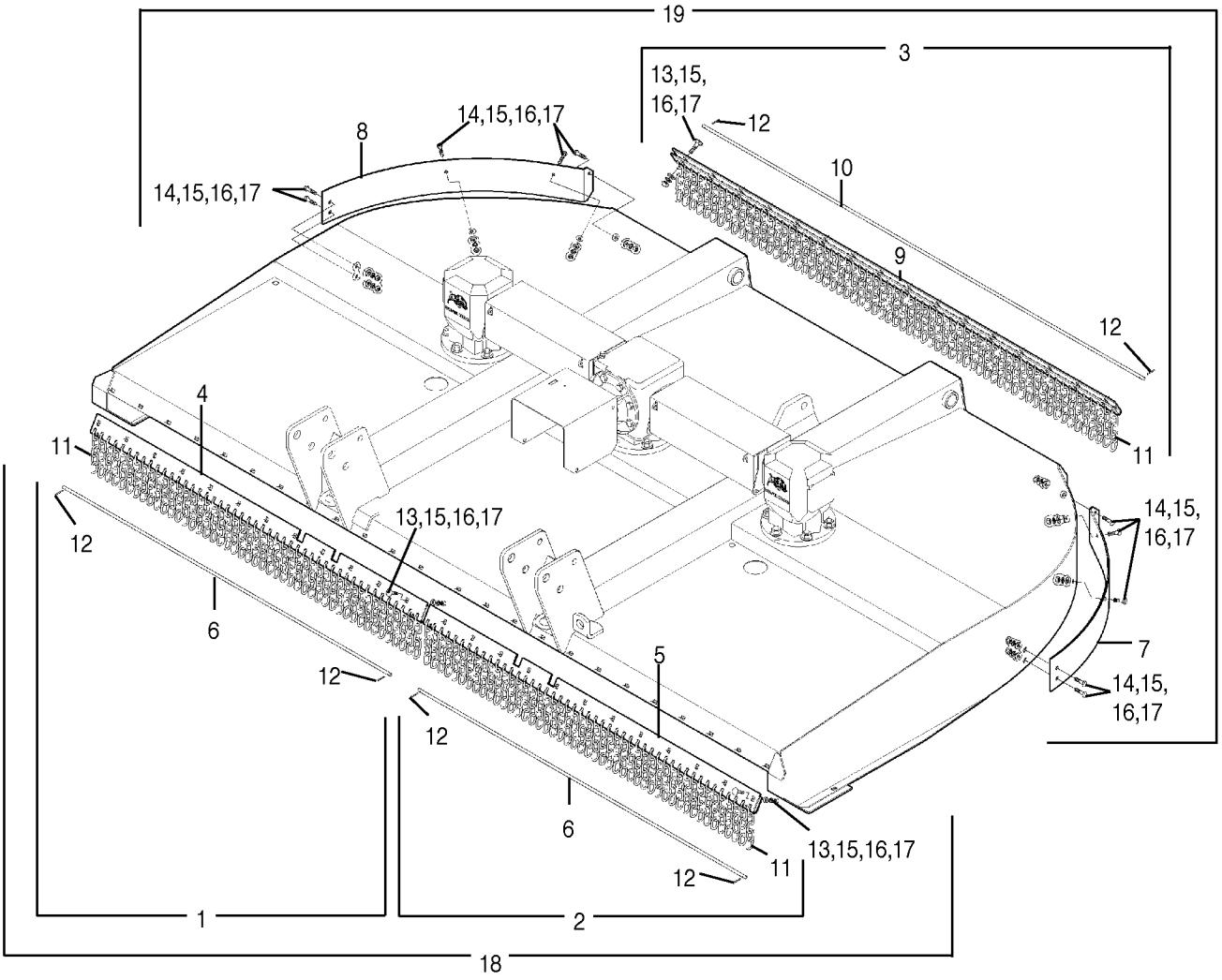
REF. NO.	PART NO.	QTY.	DESCRIPTION
10	——	2	Flatwasher 3/8”
11	——	2	Hex Nut 3/8”
12	6050096	5	Pin w/ Chain
13	50035829	1	Owner’s Manual Tube
14	50035830	1	Seal
15	50035831	1	Cap
16	------	3	Capscrew, 1/4” x 7/8” Gr. 5
17	------	6	Flatwasher, 1/4”
18	------	3	Lockwasher, 1/4”
19	------	3	Hex Nut, 1/4”

FRONT BELTING & REAR BAND ASSEMBLY

For Models 2010, 2012, 12010 & 12012



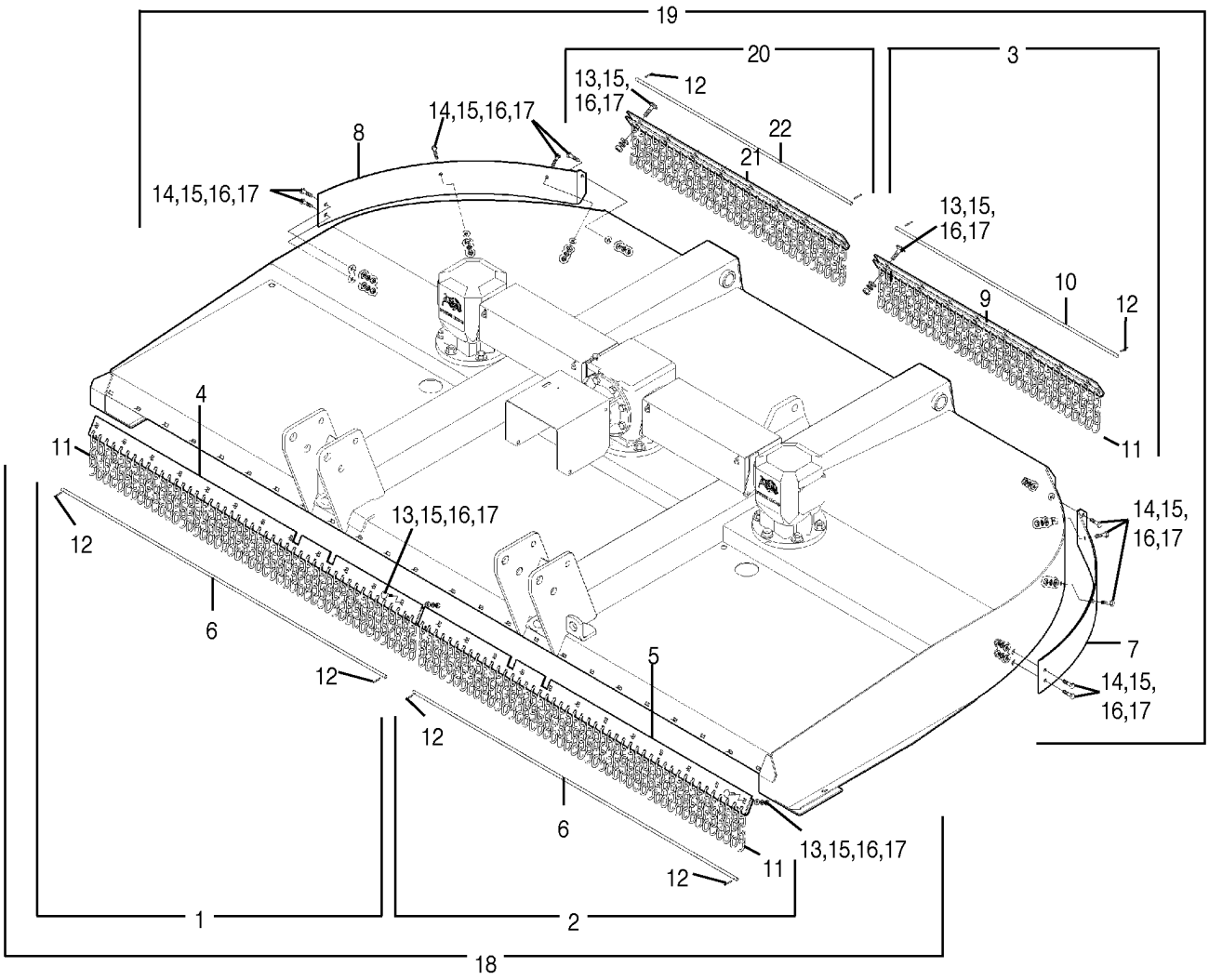
REF. NO.	PART NO.	QTY.	DESCRIPTION
1	50043481	1	Belting, 2010
	50043623	1	Belting, 2012
2	50043480	1	Belt Support, L.H., 2010
	50043622	1	Belt Support, L.H., 2012
3	50043479	1	Belt Support, R.H., 2010
	50043621	1	Belt Support, R.H., 2012
4	50043478	1	Rear Band, 2010
	50043620	1	Rear Band, 2012
5	50043458	1	Rear Band, R.H., 2010
	50043618	1	Rear Band, R.H., 2012
6	50043457	1	Rear Band, L.H., 2010
	50043617	1	Rear Band, L.H., 2012
7	44286	A/R	Carriage Bolt 3/8" x 1-1/2"
8	——	10	Capscrew 3/8" x 1"
9	——	A/R	Flatwasher 3/8"
10	——	A/R	Lockwasher 3/8"
11	——	A/R	Hex Nut 3/8"
12	50043489	1	Front Belting Bundle, 2010
	50043563	1	Front Belting Bundle, 2012
13	50043491	1	Rear Band Bundle, 2010
	50043565	1	Rear Band Bundle, 2012



CHAIN ASSEMBLY (OLD STYLE)

For 2010 & 12010 Models

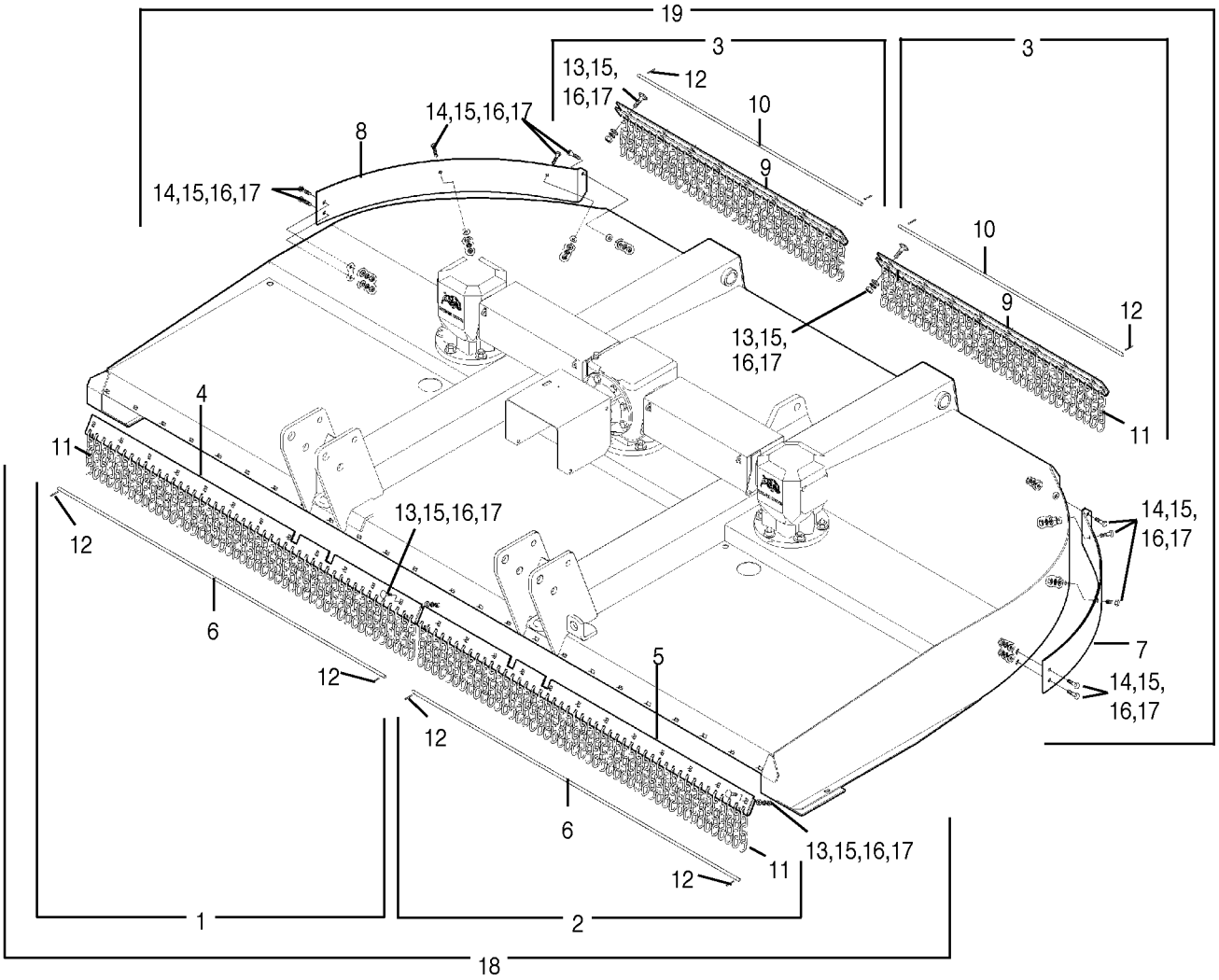
REF. NO.	PART NO.	QTY.	DESCRIPTION
1	50043463	1	Front Chain Assembly R.H.
2	50043464	1	Front Chain Assembly L.H.
3	50043455	1	Rear Chain Assembly
4	50043460	1	Front Support R.H.
5	50043461	1	Front Support L.H.
6	50043462	2	Front Rod, 2010
7	50043457	1	Rear Band L.H.
8	50043458	1	Rear Band R.H.
9	50043454	1	Rear Support
10	50043456	1	Rear Rod
11	50017264	A/R	Chain, 5-Links
12	50017210	6	Spiral Pin .125 x 1.25
13	44286	A/R	Carriage Bolt 3/8" x 1-1/2"
14	——	10	Capscrew 3/8" x 1"
15	——	A/R	Flatwasher 3/8"
16	——	A/R	Lockwasher 3/8"
17	——	A/R	Hex Nut 3/8"
18	50043493	1	Front Chain Bundle
19	50043495	1	Rear Chain Bundle



50043497 CHAIN ASSEMBLY (CURRENT STYLE)

For 2010 & 12010 Models

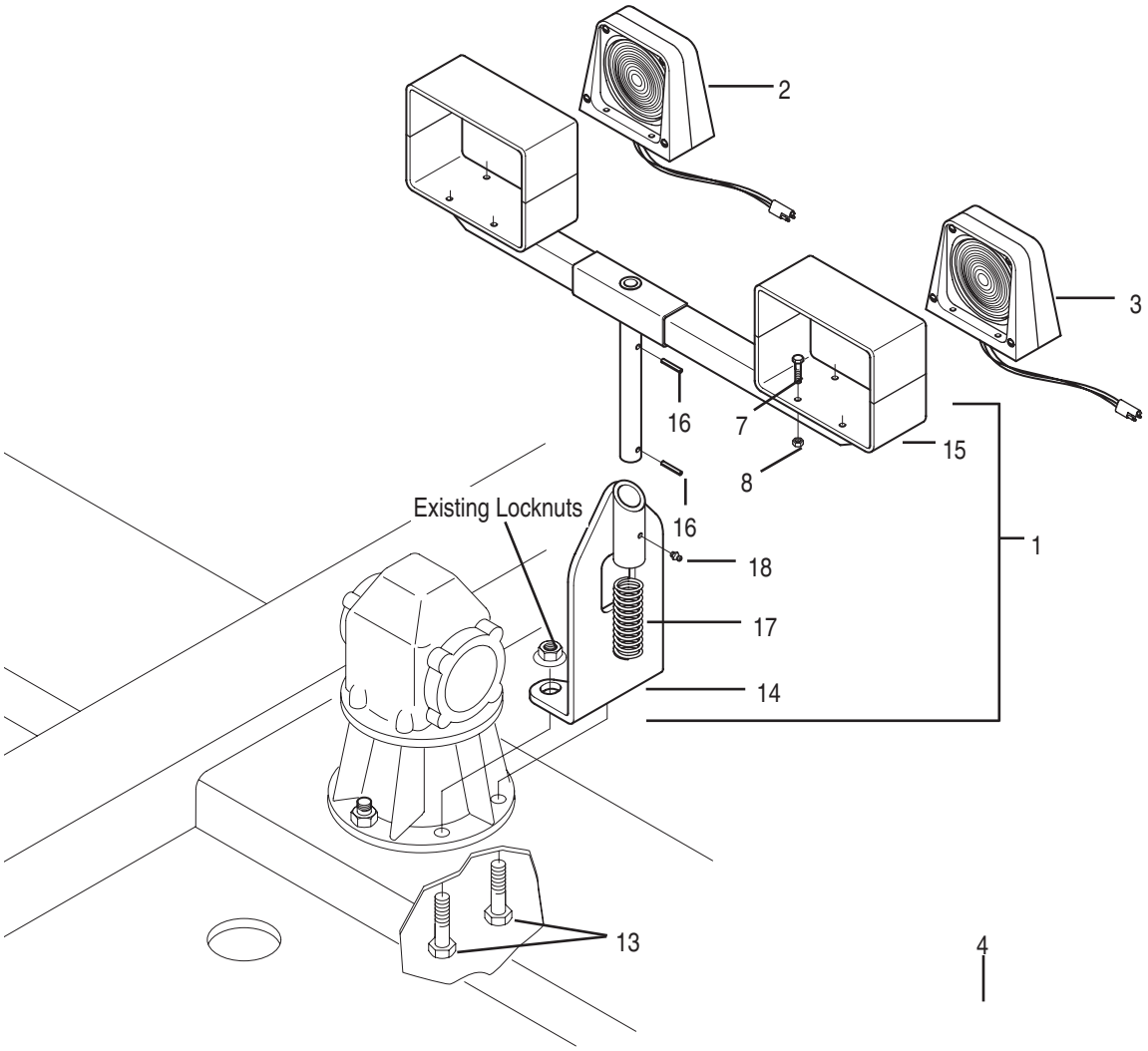
REF. NO.	PART NO.	QTY.	DESCRIPTION
1	50043463	1	Front Chain Assembly R.H.
2	50043464	1	Front Chain Assembly L.H.
3	50046510	1	Rear Chain Assembly 40.00"
4	50043460	1	Front Support R.H.
5	50043461	1	Front Support L.H.
6	50043462	2	Front Rod, 2010
7	50043457	1	Rear Band L.H.
8	50043458	1	Rear Band R.H.
9	50045283	1	Rear Support. L.H.
10	50046004	1	Rear Rod 40.00"
11	50017264	A/R	Chain, 5-Links
12	50017210	6	Spiral Pin .125 x 1.25
13	44286	16	Carriage Bolt 3/8" x 1-1/2"
14	——	10	Capscrew 3/8" x 1"
15	——	26	Flatwasher 3/8"
16	——	26	Lockwasher 3/8"
17	——	26	Hex Nut 3/8"
18	50043493	1	Front Chain Bundle
19	50043495	1	Rear Chain Bundle
20	50046511	1	Rear Chain Assembly 38.75"
21	50045282	1	Rear Support, R.H.
22	50046005	1	Rear Rod 38.75"



50043571 CHAIN ASSEMBLY

For 2012 & 12012

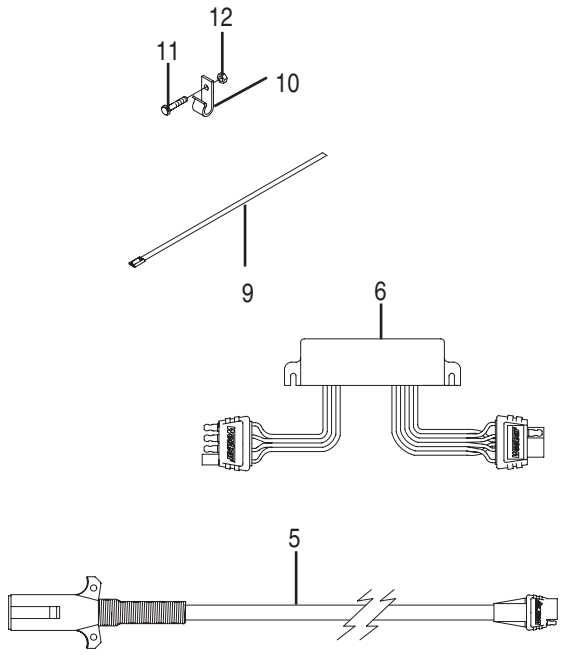
REF. NO.	PART NO.	QTY.	DESCRIPTION
1	50043609	1	Front Chain Assembly R.H.
2	50043611	1	Front Chain Assembly L.H.
3	50043616	2	Rear Chain Assembly
4	50043606	1	Front Support R.H.
5	50043607	1	Front Support L.H.
6	50043610	1	Front Rod R.H.
	50043612	1	Front Rod L.H.
7	50043617	1	Rear Band L.H.
8	50043618	1	Rear Band R.H.
9	50043608	2	Rear Support
10	50043615	2	Rear Rod
11	50017264	A/R	Chain, 5-Links
12	50017210	8	Spiral Pin .125 x 1.25
13	44286	A/R	Carriage Bolt 3/8" x 1-1/2"
14	——	10	Capscrew 3/8" x 1"
15	——	A/R	Flatwasher 3/8"
16	——	A/R	Lockwasher 3/8"
17	——	A/R	Hex Nut 3/8"
18	50043567	1	Front Chain Bundle
19	50043569	1	Rear Chain Bundle



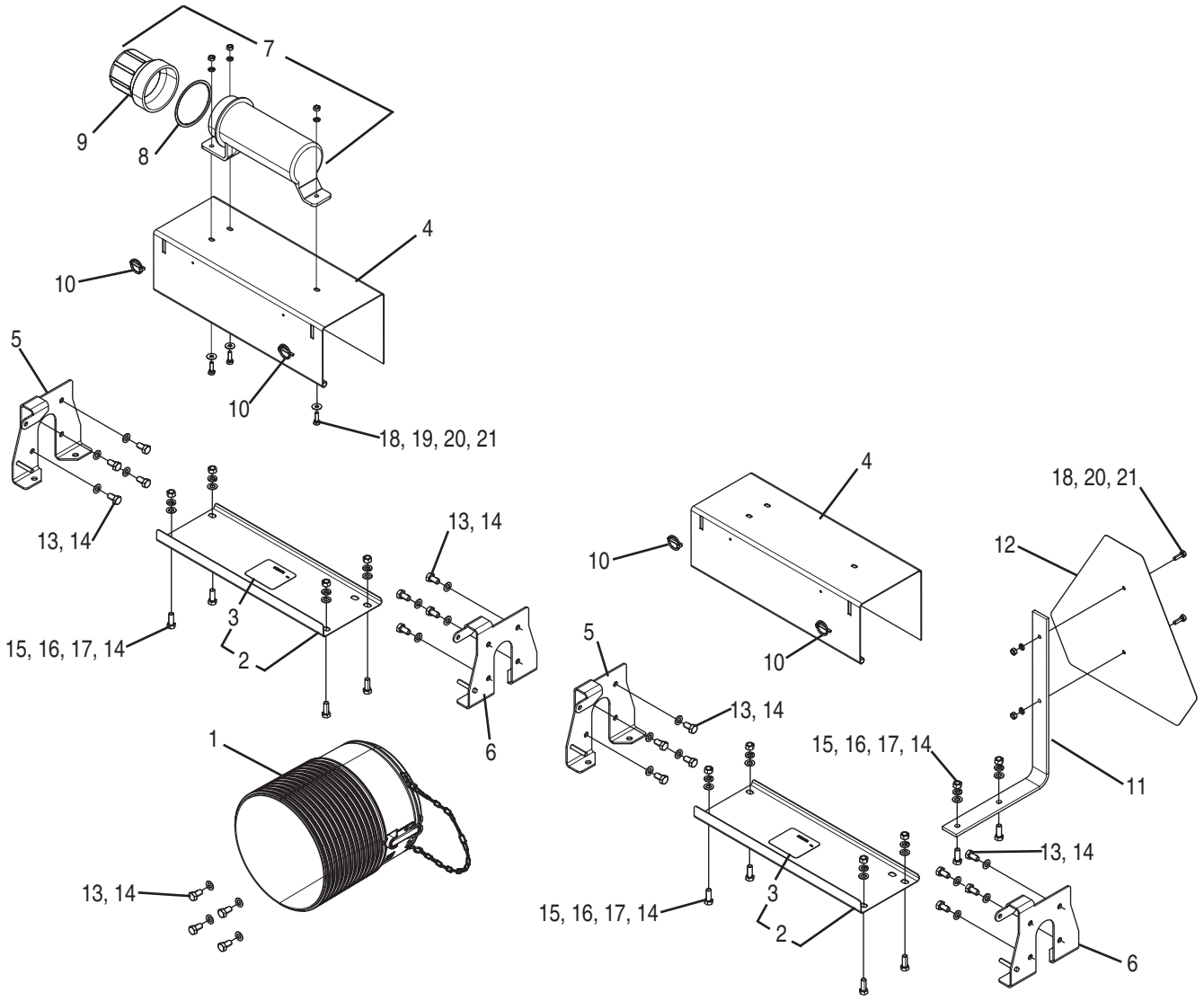
50033782 LIGHT ASSEMBLY

For 2012 & 12012 Models

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	50031969	2	Lighting Assembly (Ref. #1, 15-18)
2	50033783	2	Light, Amber
3	50033784	2	Light, Red
4	50033785	1	Harness, Wishbone
5	50033786	1	Harness
6	50033787	1	Light Module
7	——	16	Capscrew 1/4" x 1-1/4"
8	44566BH	16	Hex Nut 1/4" Nylock
9	50033788	8	Tie Wrap, Stainless
10	50033789	6	J-Clip
11	4140606	6	Screw #10 x 3/4"
12	44520BH	6	Locknut #10
13	——	4	Capscrew 3/4" x 3"
14	50031961	2	Light Mount Weldment
15	50031964	2	Lighting Weldment
16	20325	4	Roll Pin
17	46610956	2	Spring
18	449BH	2	Grease Fitting



DRIVELINE SHIELDING
For 2010, & 12010 Models
(NEW STYLE)

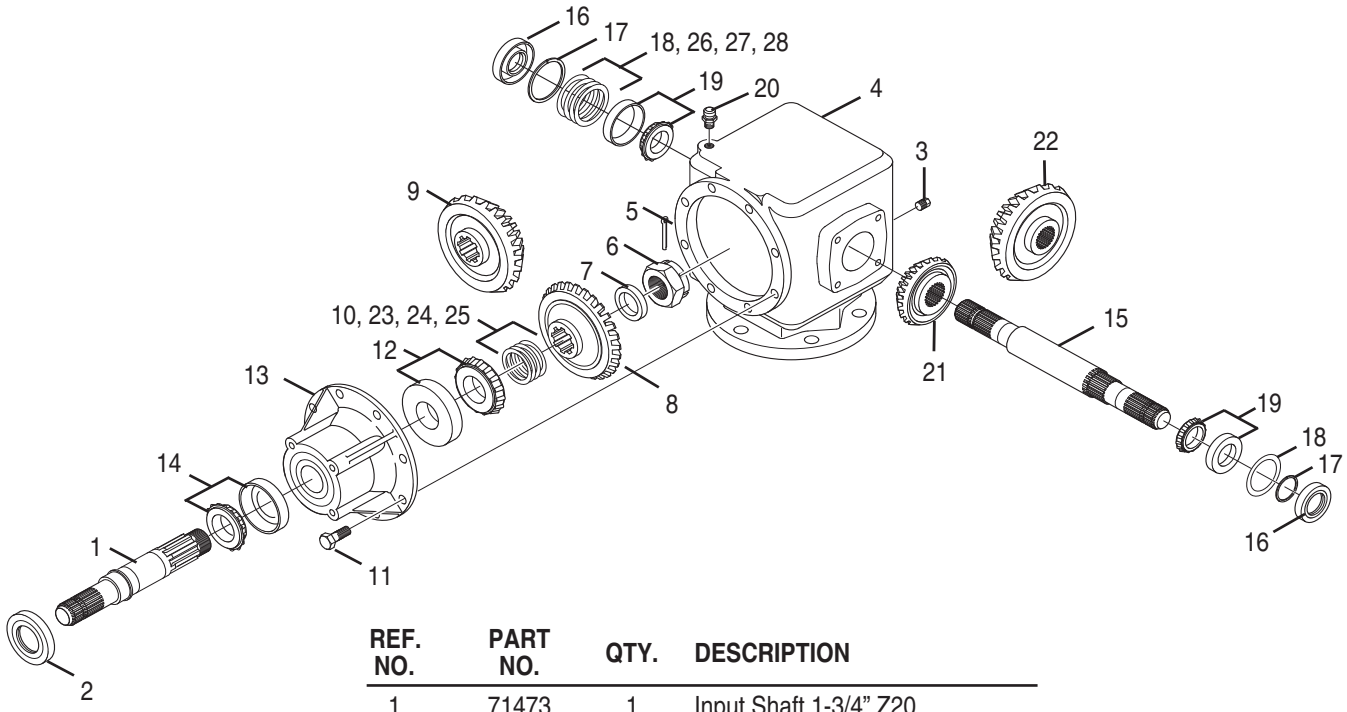


REF. NO.	PART NO.	QTY.	DESCRIPTION
1	50062094	1	Driveline Shield Cone Assy
2	50069496	2	Shield, Bottom w/Decal
3	D546	2	Decal, Danger - Shield Missing
4	50069497	2	Shield, Cross
5	50069501	2	Shield Bracket, RH
6	50069234	2	Shield Bracket, LH
7	50035829	1	Tube, Owner's Manual
8	50035830	1	Seal
9	50035831	1	Cap
10	6050096	4	Pin w/Chain
11	50069237	1	Bracket, SMV

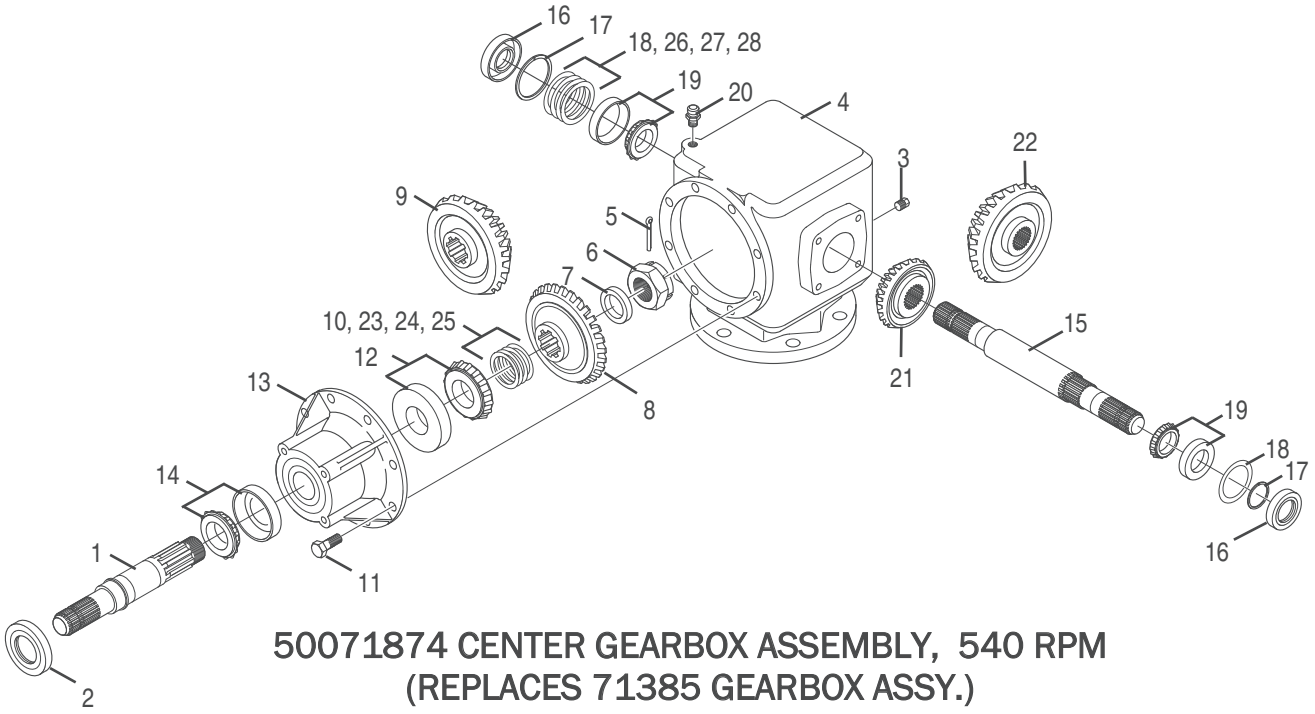
REF. NO.	PART NO.	QTY.	DESCRIPTION
12	94359	1	Sign, SMV
13	------	20	Capscrew, M10 x 1.5-25
14	------	30	Flatwasher, 3/8
15	------	10	Capscrew, 3/8 x 1 Gr. 5
16	------	10	Hex Nut, 3/8
17	------	10	Lockwasher, 3/8
18	------	5	Capscrew, 1/4 x 7/8 Gr. 5
19	------	3	Flatwasher, 1/4
20	------	5	Lockwasher, 1/4
21	------	5	Hex Nut, 1/4

71385 CENTER GEARBOX ASSEMBLY
(REPLACED BY 50071874 GEARBOX ASSY.)
540 RPM
Used on Models 2010 & 2012

71384 CENTER GEARBOX ASSEMBLY
(REPLACED BY 50071945 GEARBOX ASSY.)
1000 RPM
Used on Models 12010 & 12012



REF. NO.	PART NO.	QTY.	DESCRIPTION
1	71473	1	Input Shaft 1-3/4" Z20
2	70575	1	Oil Seal 50 x 90 x 10
3	——	1	GAS Oil Level Plug 3/8"
4	71474	1	Casing
5	70585	1	Cotter Pin B4 x 60
6	70586	1	Castle Nut M40 x 1.5
7	71476	1	Spacer
8	71477	1	Crown Gear, 28 Teeth (540 RPM)
9	71483	1	Crown Gear, 21 Teeth (1000 RPM)
10	70344	1	Shim 50.3 x 70.3 x 0.3
11	70269	8	Bolt M10 x 25 HHB 8.8
12	70940	1	Roller Bearing
13	71478	1	Cover
14	70800	1	Roller Bearing
15	71479	1	Output Shaft 1-3/8" Z21
16	70180	2	Oil Seal 35 x 80 x 10
17	70877	2	Snap Ring 80 x 83.5 x 4
18	70704	2	Shim 69 x 79.7 x 0.3
19	70801	2	Roller Bearing 30307
20	71491	1	GAS Oil Breather Plug 1/2"
21	70465	1	Pinion Gear, 15 Teeth (540 RPM)
22	71484	1	Pinion Gear, 21 Teeth (1000 RPM)
23	70347	1	Shim 50.3 x 70.3 x 0.4
24	70345BH	1	Shim 50.3 x 70.3 x 0.5
25	70346BH	1	Shim 50.3 x 70.3 x 1.0
26	70705	1	Shim 69 x 79.7 x 0.4
27	70859	1	Shim 69 x 79.7 x 0.5
28	70851	1	Shim 69 x 79.7 x 1.0



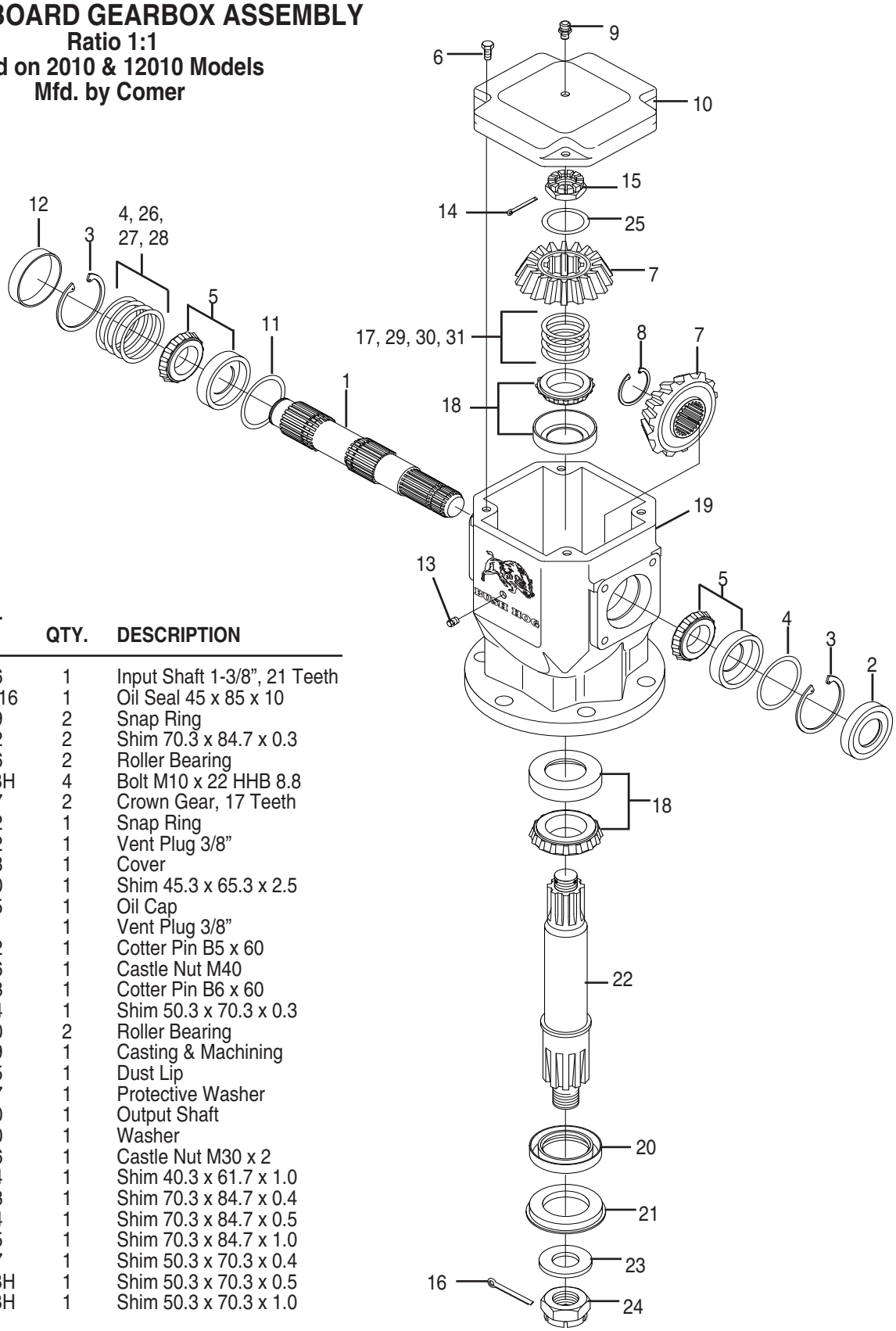
50071874 CENTER GEARBOX ASSEMBLY, 540 RPM
(REPLACES 71385 GEARBOX ASSY.)
Used on 540 RPM Models 2010 & 2012

50071945 CENTER GEARBOX ASSEMBLY, 1000 RPM
(REPLACES 71384 GEARBOX ASSY.)
Used on 1000 RPM Models 2010 & 2012

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	71473	1	Input Shaft 1-3/4" Z20
2	70575	1	Oil Seal 50 x 90 x 10
3	70292	2	GAS Oil Level Plug 3/8"
4	50071931	1	Casing
5	71492	1	Cotter Pin B4 x 60
6	70586	1	Castle Nut M40 x 1.5
7	71476	1	Spacer
8	71477	1	Crown Gear, 28 Teeth (540 RPM)
9	71483	1	Crown Gear, 21 Teeth (1000 RPM)
10	70344	1	Shim 50.3 x 70.3 x 0.3
11	70269	8	Bolt M10 x 25 HHB 8.8
12	50071933	1	Roller Bearing
13	50071932	1	Cover
14	50071232	1	Roller Bearing
15	71479	1	Output Shaft 1-3/8" Z21
16	70180	2	Oil Seal 35 x 80 x 10
17	70877	2	Snap Ring 80 x 83.5 x 4
18	70704	2	Shim 69 x 79.7 x 0.3
19	70801	2	Roller Bearing 30307
20	70393	1	GAS Oil Breather Plug 1/2" wo/ Dipstick
	71491	1	GAS Oil Breather Plug 1/2" w/ Dipstick
21	70465	1	Pinion Gear, 15 Teeth (540 RPM)
22	71484	1	Pinion Gear, 21 Teeth (1000 RPM)
23	70347	1	Shim 50.3 x 70.3 x 0.4
24	70345BH	1	Shim 50.3 x 70.3 x 0.5
25	70346BH	1	Shim 50.3 x 70.3 x 1.0
26	70705	1	Shim 69 x 79.7 x 0.4
27	70859	1	Shim 69 x 79.7 x 0.5
28	70851	1	Shim 69 x 79.7 x 1.0

71386 OUTBOARD GEARBOX ASSEMBLY

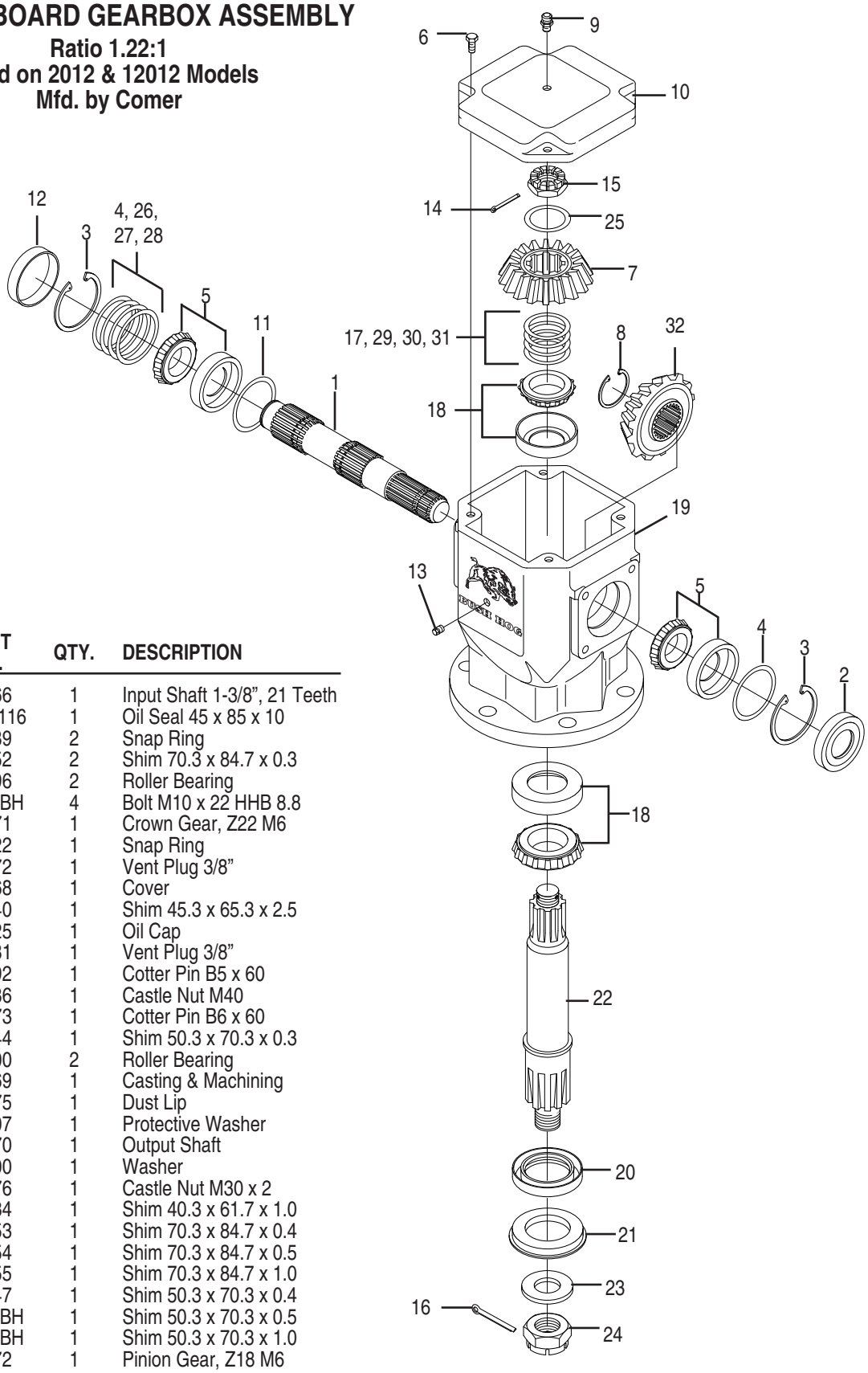
Ratio 1:1
Used on 2010 & 12010 Models
Mfd. by Comer



REF. NO.	PART NO.	QTY.	DESCRIPTION
1	71466	1	Input Shaft 1-3/8", 21 Teeth
2	50068116	1	Oil Seal 45 x 85 x 10
3	70189	2	Snap Ring
4	70752	2	Shim 70.3 x 84.7 x 0.3
5	70796	2	Roller Bearing
6	44153BH	4	Bolt M10 x 22 HHB 8.8
7	71467	2	Crown Gear, 17 Teeth
8	70722	1	Snap Ring
9	81572	1	Vent Plug 3/8"
10	71468	1	Cover
11	70740	1	Shim 45.3 x 65.3 x 2.5
12	70725	1	Oil Cap
13	70181	1	Vent Plug 3/8"
14	71492	1	Cotter Pin B5 x 60
15	70586	1	Castle Nut M40
16	15473	1	Cotter Pin B6 x 60
17	70344	1	Shim 50.3 x 70.3 x 0.3
18	70800	2	Roller Bearing
19	71469	1	Casting & Machining
20	70575	1	Dust Lip
21	70907	1	Protective Washer
22	71470	1	Output Shaft
23	70900	1	Washer
24	70076	1	Castle Nut M30 x 2
25	76634	1	Shim 40.3 x 61.7 x 1.0
26	70753	1	Shim 70.3 x 84.7 x 0.4
27	70754	1	Shim 70.3 x 84.7 x 0.5
28	70755	1	Shim 70.3 x 84.7 x 1.0
29	70347	1	Shim 50.3 x 70.3 x 0.4
30	70345BH	1	Shim 50.3 x 70.3 x 0.5
31	70346BH	1	Shim 50.3 x 70.3 x 1.0

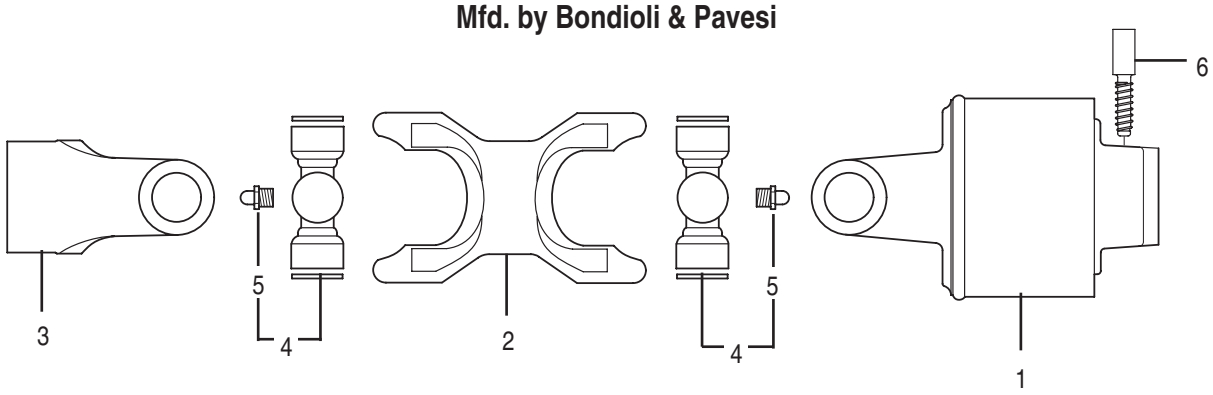
71475 OUTBOARD GEARBOX ASSEMBLY

Ratio 1.22:1
Used on 2012 & 12012 Models
Mfd. by Comer



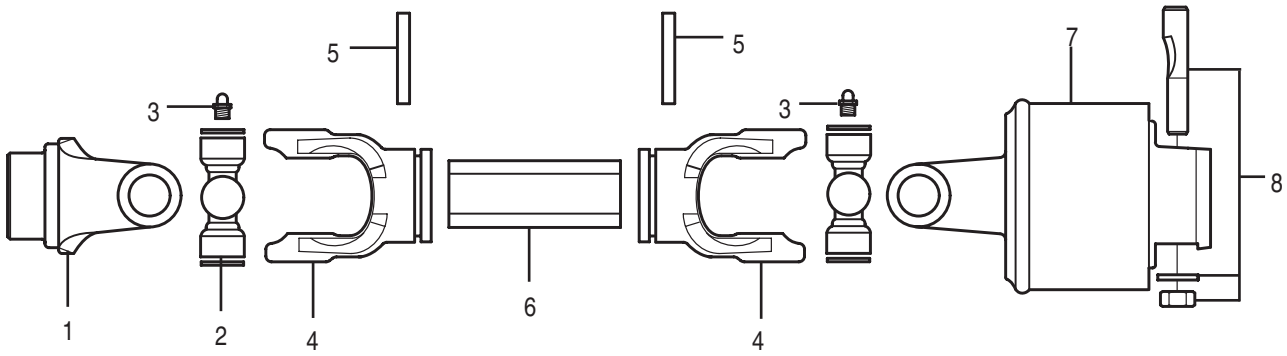
REF. NO.	PART NO.	QTY.	DESCRIPTION
1	71466	1	Input Shaft 1-3/8", 21 Teeth
2	50068116	1	Oil Seal 45 x 85 x 10
3	70189	2	Snap Ring
4	70752	2	Shim 70.3 x 84.7 x 0.3
5	70796	2	Roller Bearing
6	44153BH	4	Bolt M10 x 22 HHB 8.8
7	71471	1	Crown Gear, Z22 M6
8	70722	1	Snap Ring
9	81572	1	Vent Plug 3/8"
10	71468	1	Cover
11	70740	1	Shim 45.3 x 65.3 x 2.5
12	70725	1	Oil Cap
13	70181	1	Vent Plug 3/8"
14	71492	1	Cotter Pin B5 x 60
15	70586	1	Castle Nut M40
16	15473	1	Cotter Pin B6 x 60
17	70344	1	Shim 50.3 x 70.3 x 0.3
18	70800	2	Roller Bearing
19	71469	1	Casting & Machining
20	70575	1	Dust Lip
21	70907	1	Protective Washer
22	71470	1	Output Shaft
23	70900	1	Washer
24	70076	1	Castle Nut M30 x 2
25	76634	1	Shim 40.3 x 61.7 x 1.0
26	70753	1	Shim 70.3 x 84.7 x 0.4
27	70754	1	Shim 70.3 x 84.7 x 0.5
28	70755	1	Shim 70.3 x 84.7 x 1.0
29	70347	1	Shim 50.3 x 70.3 x 0.4
30	70345BH	1	Shim 50.3 x 70.3 x 0.5
31	70346BH	1	Shim 50.3 x 70.3 x 1.0
32	71472	1	Pinion Gear, Z18 M6

50041172 CROSS SHAFT
ASAE Size 4
Used on 2010 & 12010 Models
Mfd. by Bondioli & Pavesi



REF. NO.	PART NO.	QTY.	DESCRIPTION
1	88784	1	Joint, Rubber Element
2	50034926	1	Yoke, Intermediate
3	79352	1	Yoke
4	50035855	2	Cross Bearing Kit
5	63946	2	Grease Fitting
6	80388	1	Taper Pin

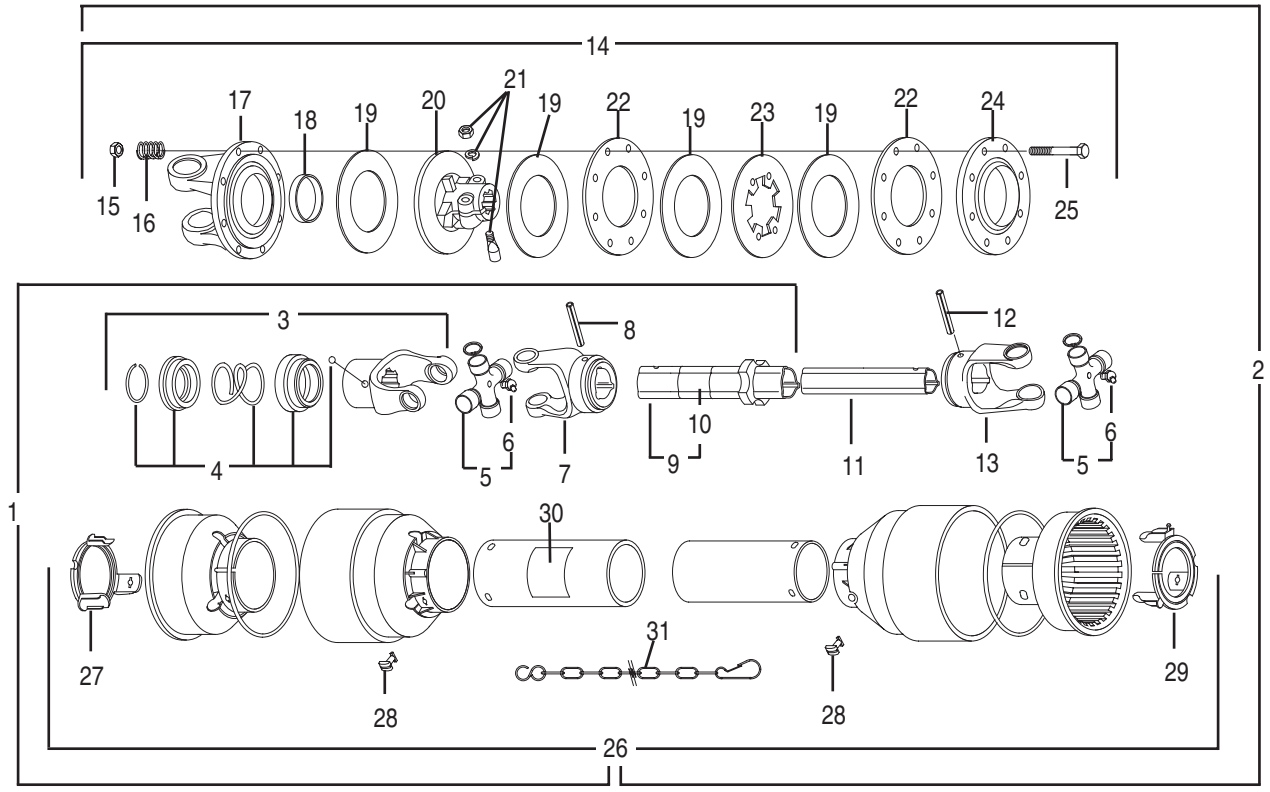
50042154 CROSS SHAFT
ASAE Size 5
Used on 2012 & 12012 Models
Mfd. by Bondioli & Pavesi



REF. NO.	PART NO.	QTY.	DESCRIPTION
1	50035882	1	Yoke
2	71399	2	Cross Journal
3	63946	2	Grease Nipple
4	68765	2	Outer Tube Yoke
5	66866	2	Flexible Pin
6	50035883	1	Outer Cardan Tube
7	92874	1	Joint
8	90938	1	Pivot Assembly

76981SP DRIVELINE ASSEMBLY
ASAE Size 4, 1-3/8" – 6 Spline, 540 RPM
Used on 2010 & 2012 Lift and Semi Mount Models
Mfd. by Comer/EG

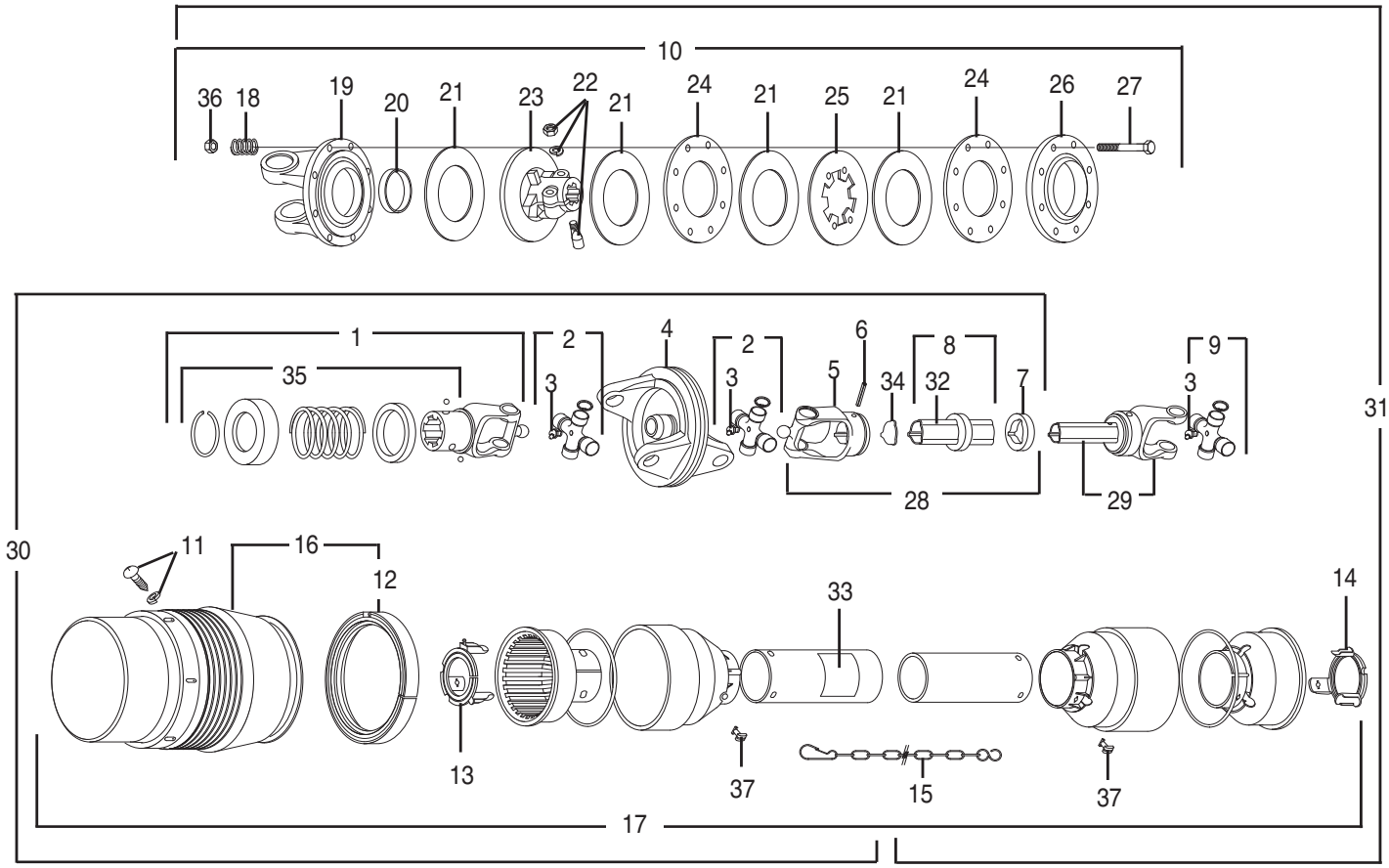
76982SP DRIVELINE ASSEMBLY
ASAE Size 4, 1-3/8" – 21 Spline, 1000 RPM
Used on 12010 & 12012 Lift and Semi Mount Models
Mfd. by Comer/EG



REF. NO.	PART NO.	QTY.	DESCRIPTION
1	76917	1	Outer Half w/Shield (76981SP-540 RPM)
	76923	1	Outer Half w/Shield (76982SP-1000 RPM)
2	50035769	1	Inner Half w/Shield
3	76802	1	Complete Collar Yoke (76981SP-540 RPM)
	76804	1	Complete Collar Yoke (76982SP-1000 RPM)
4	50017480	1	Ball Collar Kit
5	64663	2	Cross Bearing Kit
6	63956	2	Grease Fitting
7	66865	1	Outer Yoke
8	66866	1	Roll Pin Outer Yoke
9	76513	1	Outer Tube
10	78786	1	Danger Decal
11	88788	1	Inner Tube
12	66869	1	Roll Pin Inner Tube
13	66870	1	Inner Yoke
14	76456	1	Slip Clutch Assy.
15	44342	8	Hex Nut M10 x 1.5
16	76080	8	Spring
17	76164	1	Flanged Yoke
18	76082	1	Bushing
19	76083	4	Lining
20	76458	1	Support
21	76247	1	Taper Pin Kit
22	76085	1	Inner Plate
23	76197	1	Intermediate Plate
24	76086	1	Pressure Plate
25	44159BH	8	Capscrew, M10 x 1.5 x 100
26	76515	1	Complete Shield
27	76057	1	Outer Bearing
28	87992	6	Shield Bolt
29	76059	1	Inner Bearing
30	78608	1	Danger Decal
31	64814	2	Safety Chain

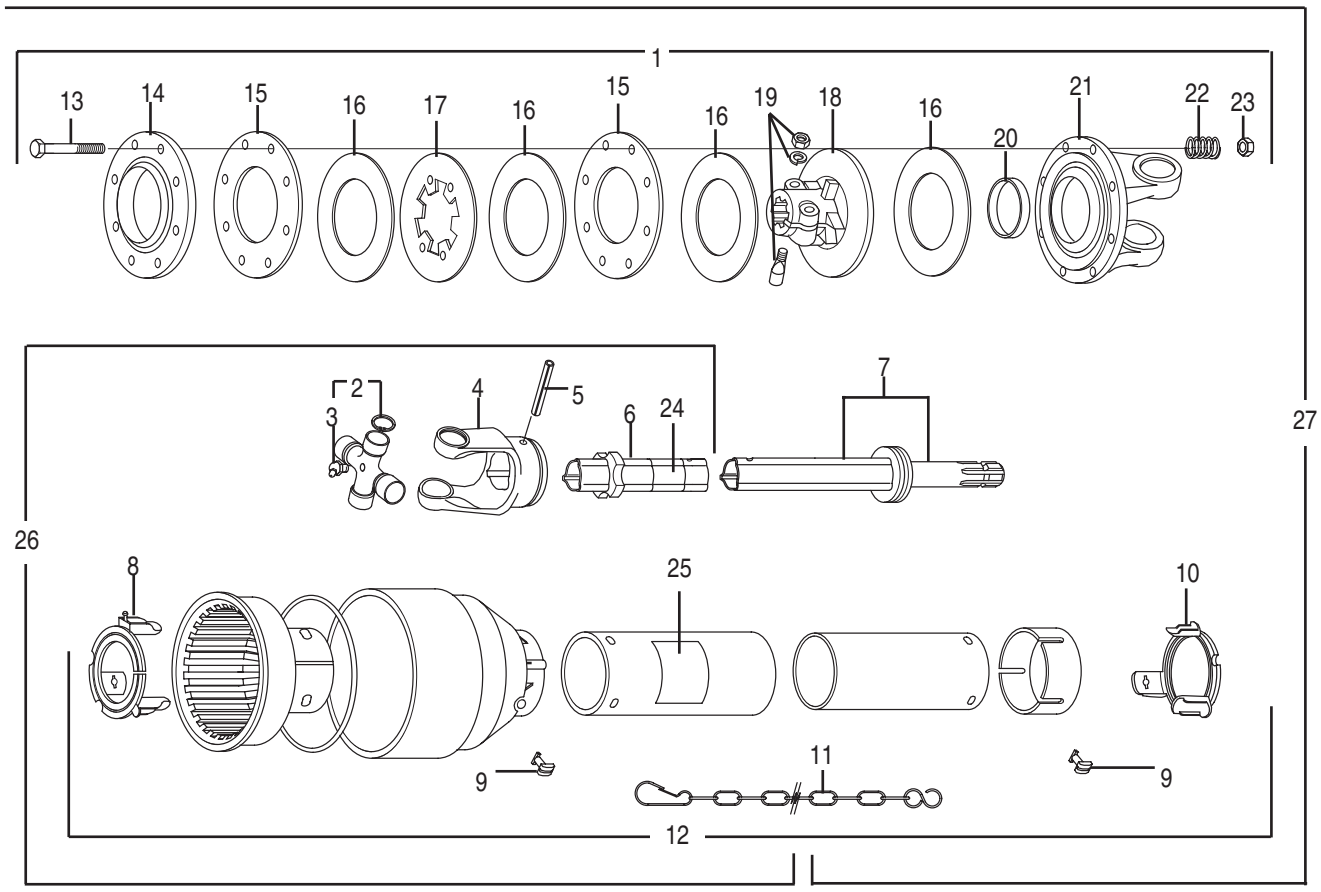
Mfd. by Comer/EG
76968SP C.V. DRIVESHAFT ASSEMBLY WITH SLIP CLUTCH
(REPLACED BY 50072251SP Driveshaft Assy.)
540 RPM – 1-3/8" – 6 Spline, ASAE Size 4
Used on 2010 & 2012 Pull Models without Jackshaft

76969 C.V. DRIVESHAFT ASSEMBLY WITH SLIP CLUTCH
1000 RPM – 1-3/8" – 21 Spline, ASAE Size 4
Used on 12010 & 12012 Pull Models without Jackshaft



REF. NO.	PART NO.	QTY.	DESCRIPTION
1	50017505	1	Complete Collar Yoke (540 RPM)
	50017482	1	Complete Collar Yoke (1000 RPM)
2	76420	2	Cross Journal Set
3	76579	3	Grease Nipple
4	76421	1	Wide Angle Double Yoke
5	76471	1	Outer Yoke
6	66866	1	Roll Pin for Outer Tube
7	76959	1	Wiper
8	76932	1	Complete Outer Tube
9	64663	1	Cross Journal Set
10	76456	1	Complete Disc Clutch
11	76362	6	Screw Kit
12	76423	1	Bearing Ring
13	50035761	1	Guard Retaining Collar, Outer Tube
14	50035762	1	Guard Retaining Collar, Inner Tube
15	64814	3	Safety Chain
16	50035763	1	Guard Cone Set
17	50035764	1	Complete Shield
18	76080	8	Spring
19	76164	1	Flanged Yoke
20	76082	1	Bushing
21	76083	4	Lining Ring
22	76247	1	Tapered Pin Set 1-3/4"
23	76458	1	Clutch Support
24	76085	2	Inner Plate
25	76197	1	Intermediate Plate
26	76086	1	Pressure Plate
27	44159BH	8	Capscrew M10 x 1.5 x 100
28	76459	1	Female Tube w/ Yoke & Lube
29	76460	1	Male Tube w/ Yoke & Lube
30	50035765	1	Half Female Shaft (540 RPM)
	50035767	1	Half Female Shaft (1000 RPM)
31	50035766	1	Half Male Shaft (540 RPM)
	50035766	1	Half Male Shaft (1000 RPM)
32	78786	1	Danger Decal, Outer Tube
33	78608	1	Danger Decal, Outer Shield
34	76960	1	Plastic Cap, Outer Tube
35	50017480	1	Ball Collar Kit 3/8"
36	44154BH	8	Locknut M10 x 1.5
37	50057111	4	Shield Clip

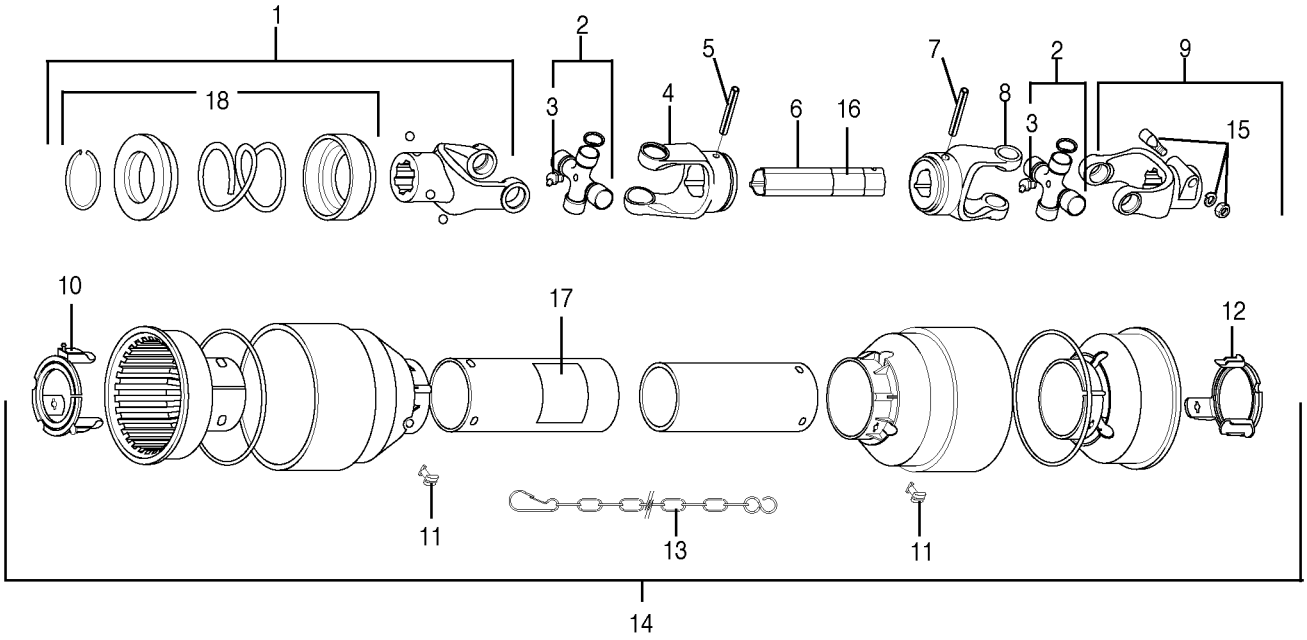
50041189 JACKSHAFT
ASAE Size 4, Mfd. by Comer / EG
Used on 2010, 2012, 12010 & 12012 Pull Type Models with Jackshaft



REF. NO.	PART NO.	QTY.	DESCRIPTION
1	76456	1	Complete Disc Clutch
2	64663	1	Cross Journal Set
3	63956	1	Grease Nipple
4	66865	1	Outer Yoke
5	66866	1	Roll Pin for Outer Tube
6	50035861	1	Outer Tube w/ Grease Collar and Decal
7	50035862	1	Inner Tube w/ Splined Shaft
8	76057	1	Guard Retaining Collar, Outer
9	87992	6	Bolt
10	76059	1	Guard Retaining Collar, Inner
11	64814	2	Safety Chain
12	50035863	1	Complete Shield w/ Instr.
13	44159BH	8	Capscrew M10 x 1.5 x 100
14	76086	1	Pressure Plate
15	76085	2	Inner Plate
16	76083	4	Lining Ring
17	76197	1	Intermediate Plate
18	76458	1	Clutch Support
19	76247	1	Tapered Pin Set 1-3/4”
20	76082	1	Bushing
21	76164	1	Flanged Yoke
22	76080	8	Spring
23	44154BH	8	Lock Nut M10 x 1.5
24	78786	1	Danger Decal, Outer Tube
25	78608	1	Danger Decal, Outer Shield
26	50035878	1	Half Female Shaft w/ Shield
27	50035879	1	Half Female Shaft w/ Shield

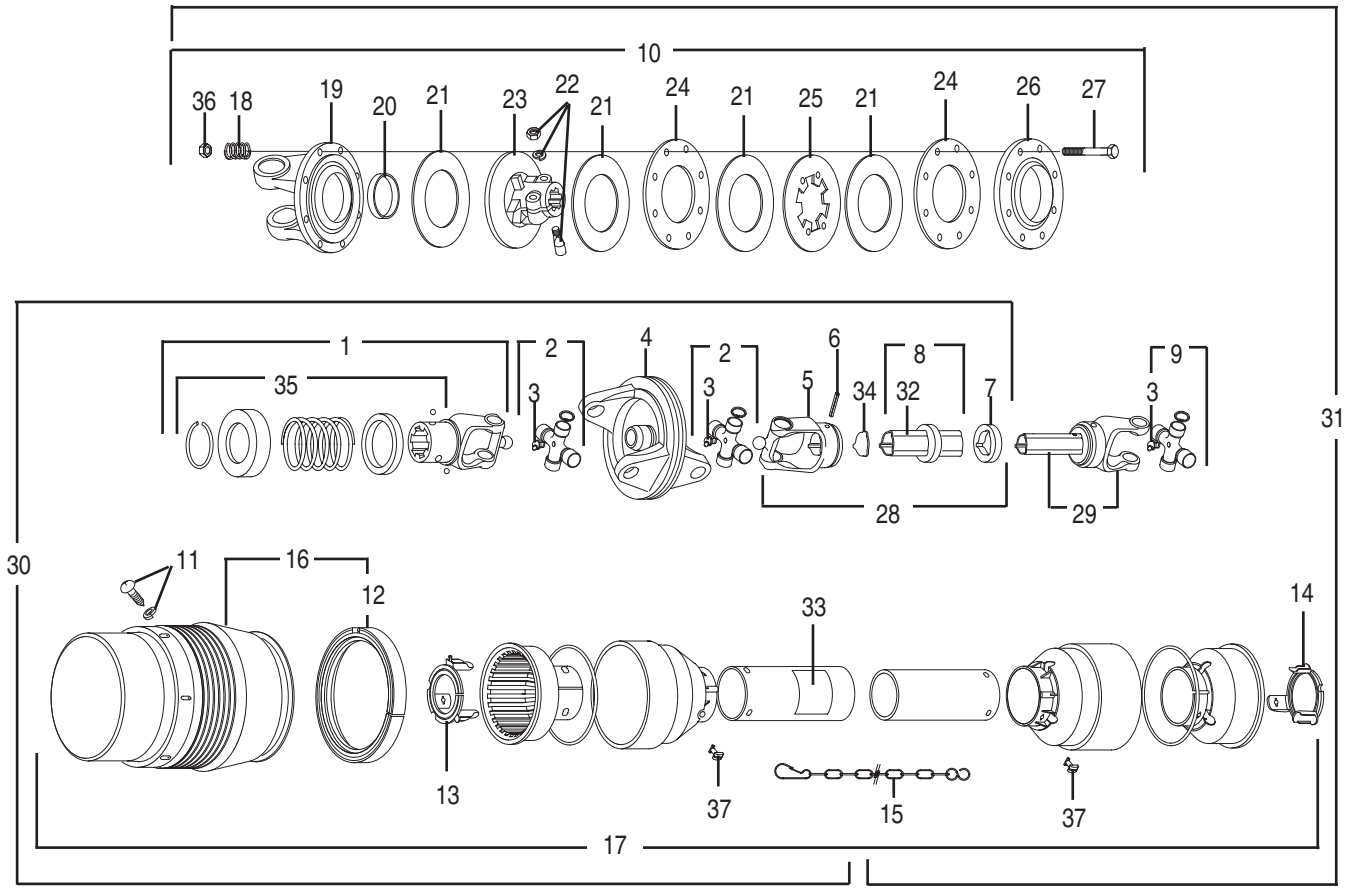
50041190SP DRIVESHAFT (NON-TELESCOPING)
Mfd. by Comer
1-3/8" – 6 Spline, 540 RPM, ASAE Size 4
Used on 2010 & 2012 Pull Models with Cardan Jackshaft

50041191 DRIVESHAFT (NON-TELESCOPING)
Mfd. by Comer
1-3/8" – 21 Spline, 1000 RPM, ASAE Size 4
Used on 12010 & 12012 Pull Models with Cardan Jackshaft

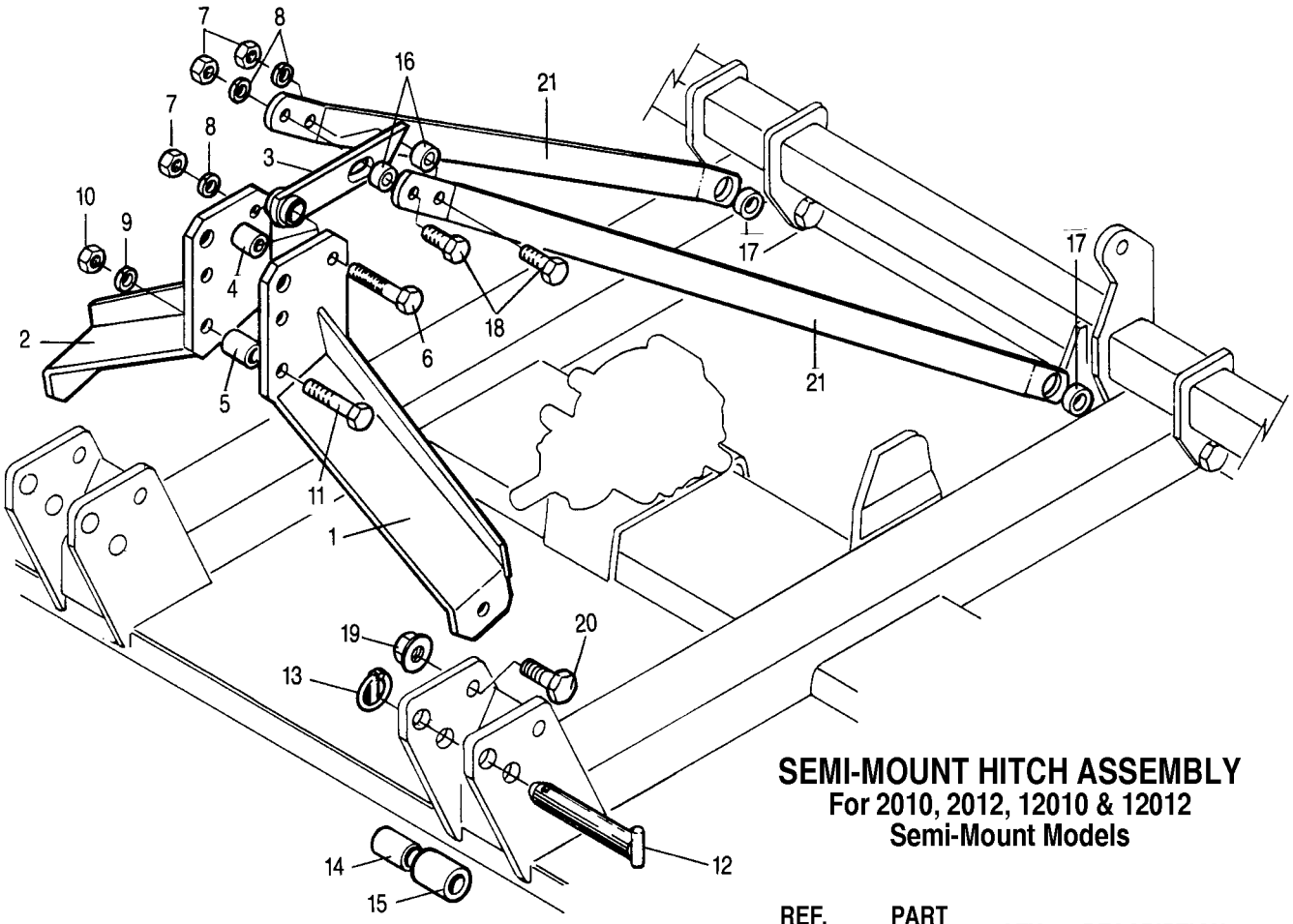


REF. NO.	PART NO.	QTY.	DESCRIPTION
1	76802	1	Complete collar yoke (50041190SP - 540 RPM)
	76804	1	Complete collar yoke (50041191 - 1000RPM)
2	64663	2	Cross journal set
3	63956	2	Grease nipple
4	50035860	1	Outer yoke for inner tube
5	66866	1	Roll pin for outer tube
6	50035834	1	Inner tube (50041190SP - 540 RPM)
	50035836	1	Inner tube (50041191 - 1000 RPM)
7	66869	1	Roll pin for inner tube
8	66870	1	Inner yoke
9	76310	1	Complete yoke
10	76057	1	Guard retaining collar, outer tube
11	87992	6	Bolt
12	76059	1	Guard retaining collar, inner tube
13	64814	2	Safety chain
14	50035835	1	Complete shield (50041190SP - 540 RPM)
	50035837	1	Complete shield (50041191 - 1000RPM)
15	76064	1	Tapered pin set 1-3/8"
16	78786	1	Danger decal for outer tube
17	78608	1	Danger decal for outer shield tube
18	50017480	1	Collar kit 1-3/8"

50072251SP C.V. DRIVESHAFT ASSEMBLY WITH SLIP CLUTCH
(REPLACES 76968SP Driveshaft Assy.)
540 RPM – 1-3/8" – 6 Spline, ASAE Size 4
Used on 2010 & 2012 Pull Models without Jackshaft



REF. NO.	PART NO.	QTY.	DESCRIPTION
1	50017505	1	Complete Collar Yoke (540 RPM)
2	50056414	2	Cross Journal Set
3	76335	3	Grease Nipple
4	76421	1	Wide Angle Double Yoke
5	76471	1	Outer Yoke
6	66866	1	Roll Pin for Outer Tube
7	76959	1	Wiper
8	76932	1	Complete Outer Tube
9	50056411	1	Cross Journal Set
10	76456	1	Complete Disc Clutch
11	76362	6	Screw Kit
12	50056416	1	Bearing Ring
13	50056417	1	Guard Retaining Collar, Outer Tube
14	50056418	1	Guard Retaining Collar, Inner Tube
15	64814	3	Safety Chain
16	50056419	1	Guard Cone Set
17	50072252	1	Complete Shield
18	76080	8	Spring
19	76164	1	Flanged Yoke
20	76082	1	Bushing
21	76083	4	Lining Ring
22	76247	1	Tapered Pin Set 1-3/4"
23	76458	1	Clutch Support
24	76085	2	Inner Plate
25	76197	1	Intermediate Plate
26	76086	1	Pressure Plate
27	44159BH	8	Capscrew M10 x 1.5 x 100
28	76459	1	Female Tube w/ Yoke & Lube
29	76460	1	Male Tube w/ Yoke & Lube
30	----------	1	Half Female Shaft (540 RPM)
31	50072253	1	Half Male Shaft (540 RPM)
32	78786	1	Danger Decal, Outer Tube
33	78608	1	Danger Decal, Outer Shield
34	76960	1	Plastic Cap, Outer Tube
35	50017480	1	Ball Collar Kit 3/8"
36	44154BH	8	Locknut M10 x 1.5
37	50056404	6	ShieldBolt



LIFT HITCH ASSEMBLY
For 2010, 2012, 12010 & 12012 Lift Models

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	82004BH	1	Mast Half (Left)
2	82005	1	Mast Half (Right)
3	81999	1	Pivot Arm
4	82000	1	Mast Spacer
5	6404018	1	Bushing
6	——	1	Capscrew 3/4" – 10 UNC x 4" Gr.5
7	——	3	Hex Nut 3/4"
8	——	3	Lockwasher 3/4"
9	15821	1	Lockwasher 1"
10	19502	1	Hex Nut 1"
11	20547BH	1	Capscrew 1" x 4-1/2" Gr.5
12	6408029	2	Hitch Pin
13	2850005	2	Klick Pin 7/16" x 1-3/4"
14	7604041	2	Bushing Cat. III
15	7604042	2	Spacer
16	82006	2	Wear Bushing
17	69528	2	Bushing, Mast Link
18	——	2	Capscrew 3/4" – 10 UNC x 2-1/2"
19	20299	2	Locknut, Flanged 3/4"
20	——	2	Capscrew 3/4" – 10 UNC x 2"
21	50043477	2	Mast Yoke, 2010, 12010
	50043619	2	Mast Yoke, 2012, 12012

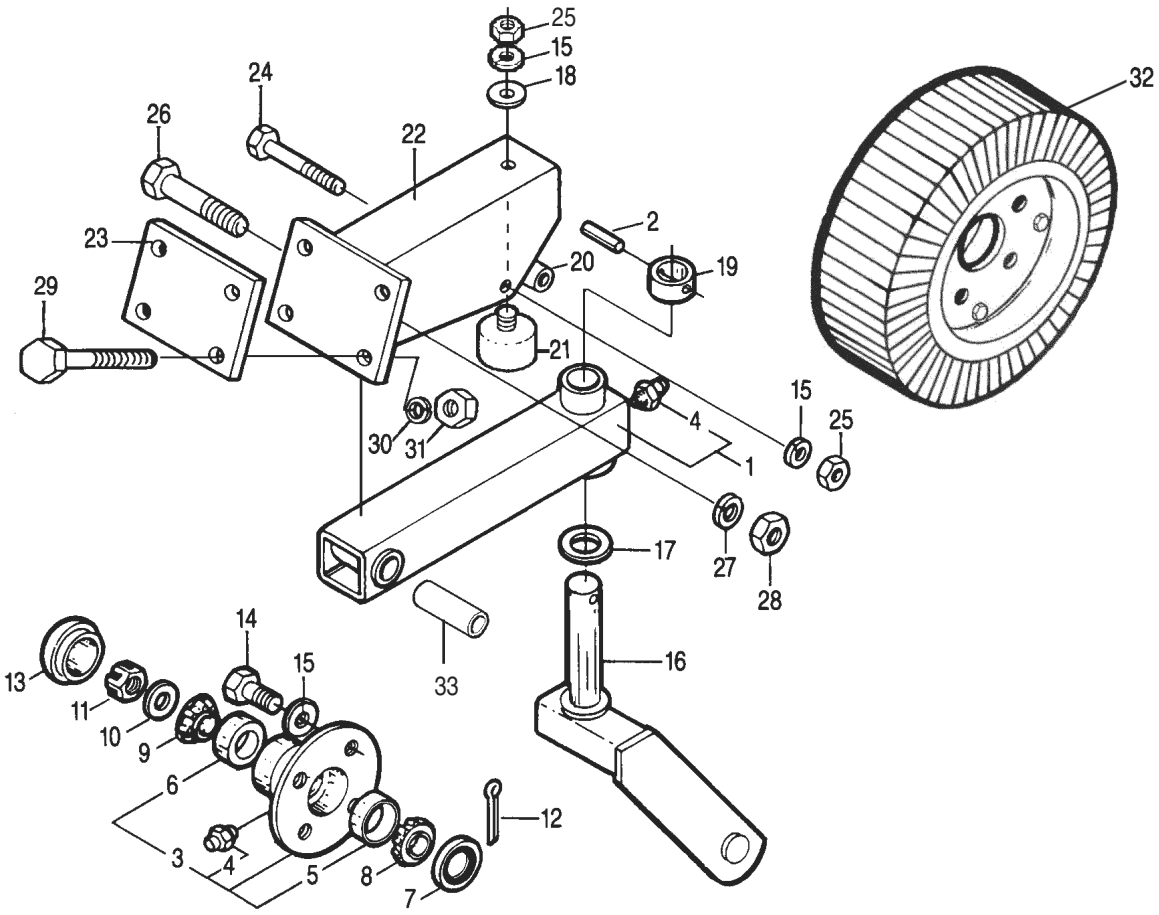
SEMI-MOUNT HITCH ASSEMBLY
For 2010, 2012, 12010 & 12012 Semi-Mount Models

REF. NO.	PART NO.	QTY.	DESCRIPTION
12	6408029	2	Hitch Pin
13	2850005	2	Klick Pin
14	7604041	2	Bushing Cat. III
15	7604042	2	Spacer

LIFT CONVERSION BUNDLES
(From Semi Mount to Lift)
50043498 - 2010 & 12010 Models
50043572 - 2012 & 12012 Models

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	82004BH	1	Mast Half (Left)
2	82005	1	Mast Half (Right)
3	81999	1	Pivot Arm
4	82000	1	Mast Spacer
5	6404018	1	Bushing
6	——	1	Capscrew 3/4"–10 UNC x 4"
7	——	3	Hex Nut 3/4"
8	——	3	Lockwasher 3/4"
9	15821	1	Lockwasher 1"
10	19502	1	Hex Nut 1"
11	20547BH	1	Capscrew 1" x 4-1/2" Gr.5
20	——	2	Capscrew 3/4" – 10 UNC x 2"
21	50043477	2	Mast Yoke, 2010, 12010
	50043619	2	Mast Yoke, 2012, 12012

HEAVY DUTY AXLE ARM ASSEMBLY
Used On 2010, 2012, 12010 & 12012
Lift & Semi-Mount Models

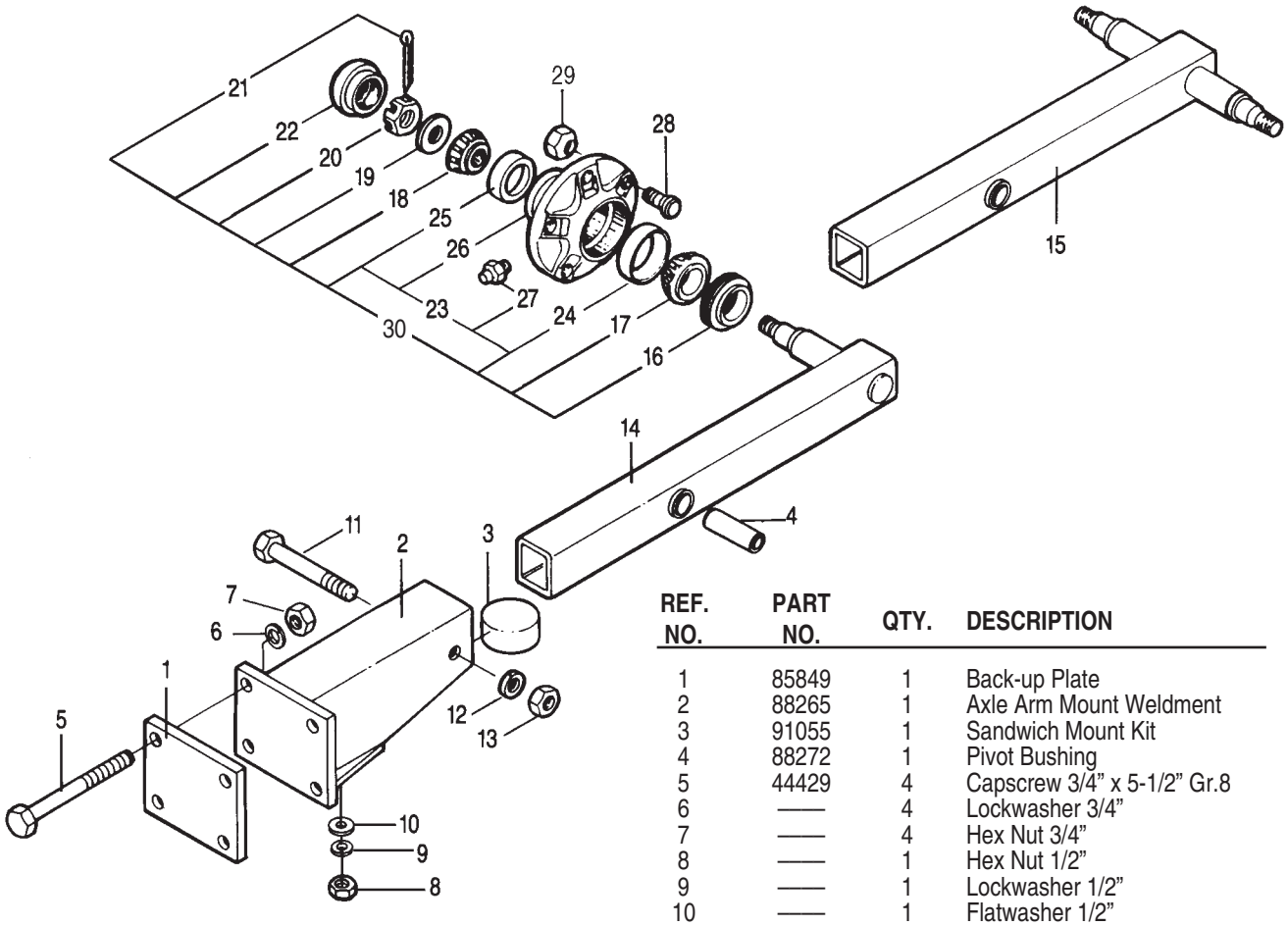


REF. NO.	PART NO.	QTY.	DESCRIPTION
1	88278	1	Lift Arm Weldment
2	19427BH	1	Roll Pin
3	50079	1	Hub, 4 Bolt w/ Cups
4	449BH	2	Grease Fitting
5	14-6-197	1	Inner Bearing Cup
6	14-6-198	1	Outer Bearing Cup
7	50062BH	1	Seal
8	50076BH	1	Inner Bearing Cone
9	50073BH	1	Outer Bearing Cone
10	20748	1	Flatwasher 5/8"
11	15183BH	1	Castle Nut 5/8"
12	15675	1	Cotter Pin
13	121BH	1	Hub Cap
14	——	4	Capscrew 1/2" x 1" Gr.5
15	——	6	Lockwasher 1/2"
16	69900	1	Caster Weldment
17	69889	1	Thrust Washer
18	1718BH	1	Flatwasher
19	12262	1	Lock Collar
20	88280	1	Spacer
21	91042	1	Sandwich Mount
22	88279	1	Mount Weldment
23	85849	1	Back-up Plate
24	——	1	Capscrew 1/2" x 5" Gr.5
25	——	2	Hex Nut 1/2"
26	20272BH	1	Capscrew 7/8" x 5-1/2" Gr.5
27	——	1	Lockwasher 7/8"
28	44149BH	1	Locknut 7/8"
29	——	4	Capscrew 3/4" x 5-1/2" Gr.5
30	——	4	Lockwasher 3/4"
31	——	4	Hex Nut 3/4"
32	500BH	1	Solid Tire Assy.
33	88272	1	Pivot Bushing

HEAVY DUTY AXLE ARM ASSEMBLIES

50044183 HEAVY DUTY DUAL AXLE ARM ASSEMBLY
50044187 HEAVY DUTY SINGLE AXLE ARM ASSEMBLY, LEFT HAND
50044188 HEAVY DUTY SINGLE AXLE ARM ASSEMBLY, RIGHT HAND

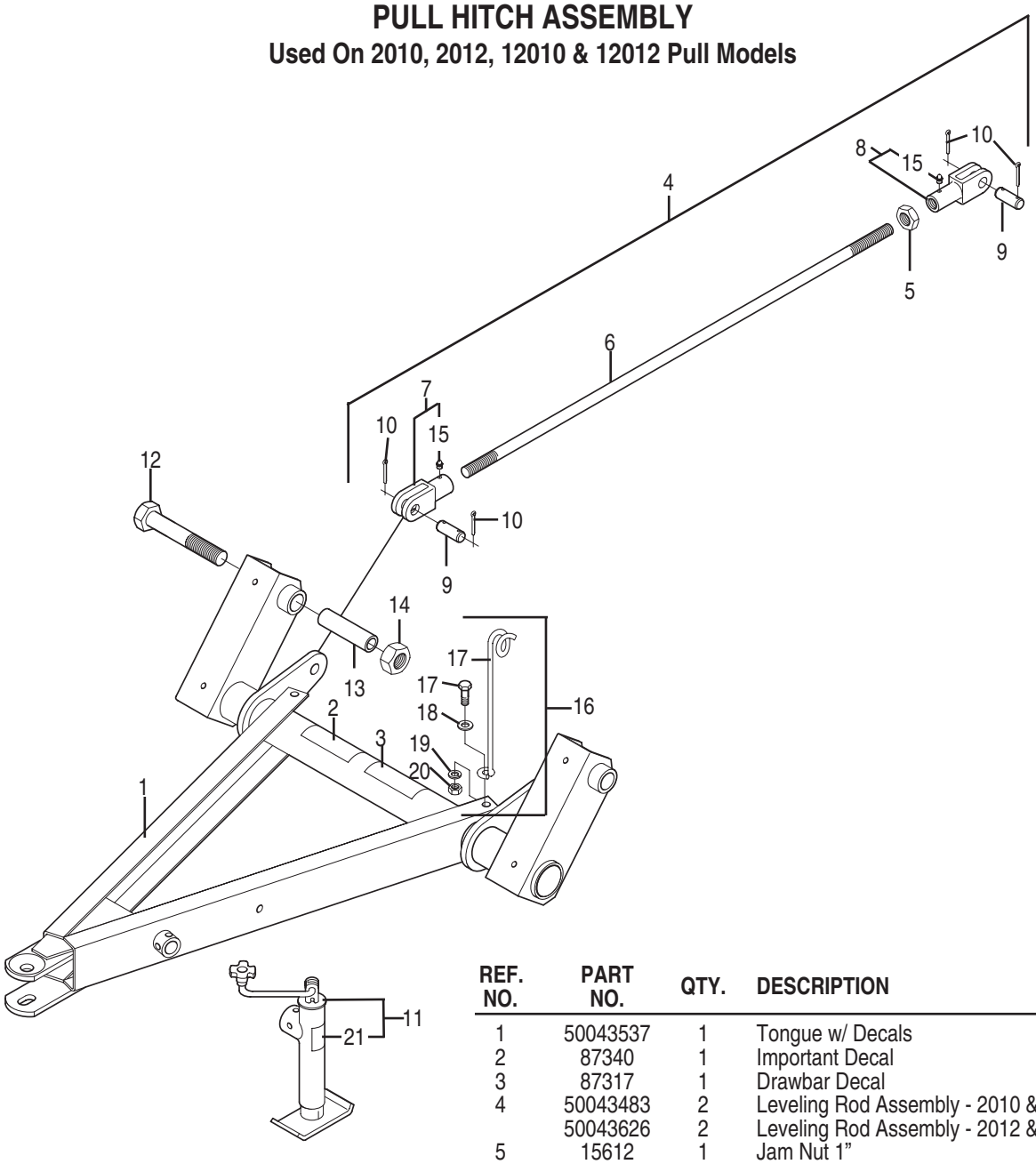
Used On 2010, 2012, 12010 & 12012 Pull Models



REF. NO.	PART NO.	QTY.	DESCRIPTION
1	85849	1	Back-up Plate
2	88265	1	Axle Arm Mount Weldment
3	91055	1	Sandwich Mount Kit
4	88272	1	Pivot Bushing
5	44429	4	Capscrew 3/4" x 5-1/2" Gr.8
6	——	4	Lockwasher 3/4"
7	——	4	Hex Nut 3/4"
8	——	1	Hex Nut 1/2"
9	——	1	Lockwasher 1/2"
10	——	1	Flatwasher 1/2"
11	20272BH	1	Capscrew 7/8" x 5-1/2" Gr.5
12	——	1	Lockwasher 7/8"
13	44149BH	1	Locknut 7/8"
14	50044182	1	Single Axle Arm Weldment
15	50044181	1	Dual Axle Arm Weldment
16	7967	A/R	Seal
17	50076BH	A/R	Bearing Cone, Inner
18	50073BH	A/R	Bearing Cone, Outer
19	119	A/R	Flatwasher
20	120BH	A/R	Slotted Nut
21	296	A/R	Cotter Pin
22	121BH	A/R	Hub Cap
23	7977	A/R	Hub Assy.
24	14-6-197	1	Inner Bearing Cup
25	14-6-198	1	Outer Bearing Cup
26	7965	1	Hub Casting
27	449BH	1	Grease Fitting
28	15445	5	Hub Bolt 1/2" – 20 UNF x 1-5/8"
29	15515BH	5	Lug Nut 1/2" – 20 UNF
30	88921	1	Bearing Repair Kit

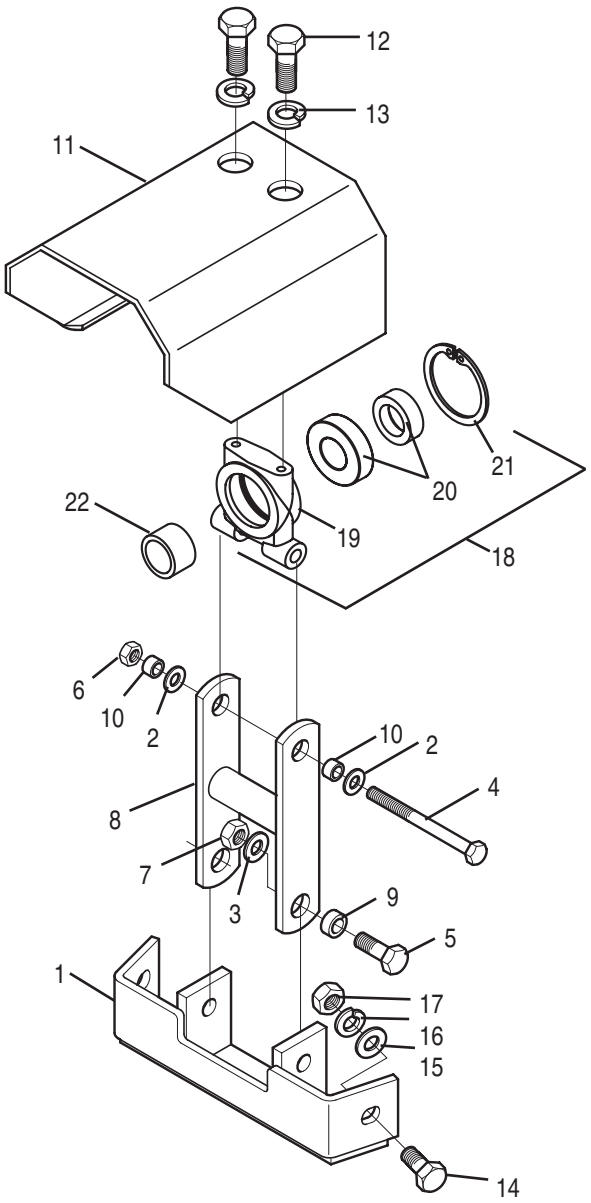
PULL HITCH ASSEMBLY

Used On 2010, 2012, 12010 & 12012 Pull Models



REF. NO.	PART NO.	QTY.	DESCRIPTION
1	50043537	1	Tongue w/ Decals
2	87340	1	Important Decal
3	87317	1	Drawbar Decal
4	50043483	2	Leveling Rod Assembly - 2010 & 12010
	50043626	2	Leveling Rod Assembly - 2012 & 12012
5	15612	1	Jam Nut 1”
6	50043482	1	Leveling Rod, 2010
	50043624	1	Leveling Rod, 2012
7	87926	1	Clevis Assembly, L.H.
8	87510	1	Clevis Assembly, R.H.
9	87279	2	Pin
10	——	4	Cotter Pin 3/16” x 1-1/2”
11	24D25128	1	Jackstand Assembly
12	20503	2	Capscrew 1” x 8”
13	82037	2	Bushing, Drawbar
14	9163200	2	Locknut 1”
15	449BH	2	Grease Fitting
16	12032	1	Hose Holder Assembly
17	12031	1	Hose Rod
18	——	1	Capscrew 5/8” x 2”
19	——	1	Flatwasher 5/8”
20	——	1	Hex Nut
21	D767	1	Decal, Warning

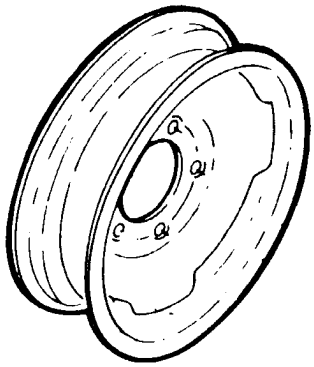
JACKSHAFT MOUNT ASSEMBLY
For 2010, 2012, 12010 & 12012 Pull Models with Cardan Jackshaft



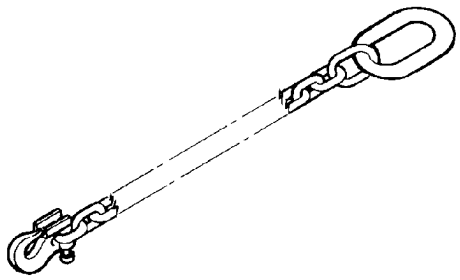
REF. NO.	PART NO.	QTY.	DESCRIPTION
1	50043459	1	Bearing Support Weldment
2	——	2	Flatwasher 1/2”
3	——	2	Flatwasher 5/8”
4	——	1	Capscrew 1/2” x 5-3/4” Gr.5
5	——	1	Capscrew 5/8” x 1-3/4” Gr.5
6	15554	1	Locknut 1/2”
7	15598BH	2	Locknut 5/8”
8	50043170	1	Pillow Block Mount Weldment
9	50035833	2	Spacer 5/8”
10	50035832	2	Spacer 1/2”
11	50040472	1	Shield Weldment

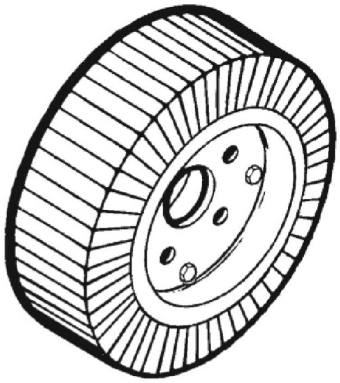
REF. NO.	PART NO.	QTY.	DESCRIPTION
12	——	2	Capscrew 3/8” x 3/4”
13	——	2	Lockwasher 3/8”
14	——	2	Capscrew 5/8” x 1-1/2” Gr.5
15	——	2	Flatwasher 5/8”
16	——	2	Lockwasher 5/8”
17	——	2	Hex Nut 5/8”
18	61757	1	Bearing Housing Assembly
19	61742	1	Bearing Housing
20	61755	1	Bearing and Collar
21	61756	1	Snap Ring
22	50040464	1	Spacer

77 AUTO RIM
5 Hole, 15”
Used on 2010, 2012, 12010 & 12012 Models

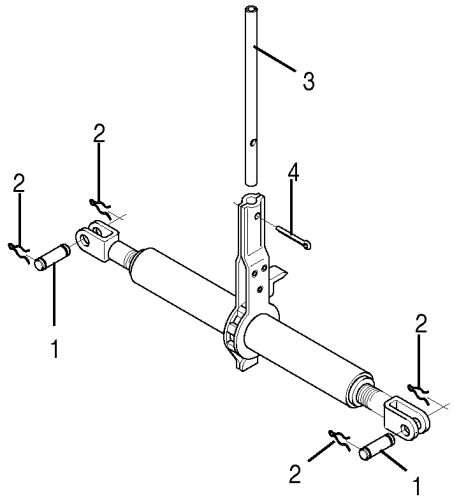


91074 SAFETY TOW CHAIN
Used on 2010, 2012, 12010 & 12012 Pull Models





294SP SOLID TIRE ASSEMBLY
Used on 2010, 2012, 12010 & 12012 Pull Models
(Sold as Assembly Only)



1817SP RATCHET ASSEMBLY
Used on 2010, 2012, 12010 & 12012
Semi Mount and Pull Models

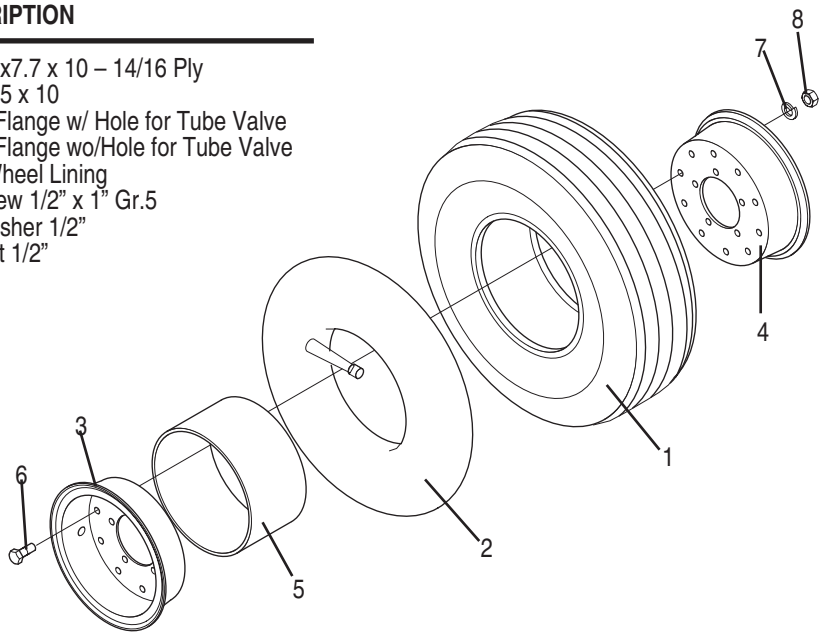
REF. NO.	PART NO.	QTY.	DESCRIPTION
1	50028265	2	Pin
2	50028264	4	Clip Pin
3	11810	1	Handle
4	15474	1	Cotter Pin

97708 AIRPLANE TIRE ASSEMBLY (AIR FILLED)

Models: 2010, 2012

Replaced by 50050727 Airplane Tire

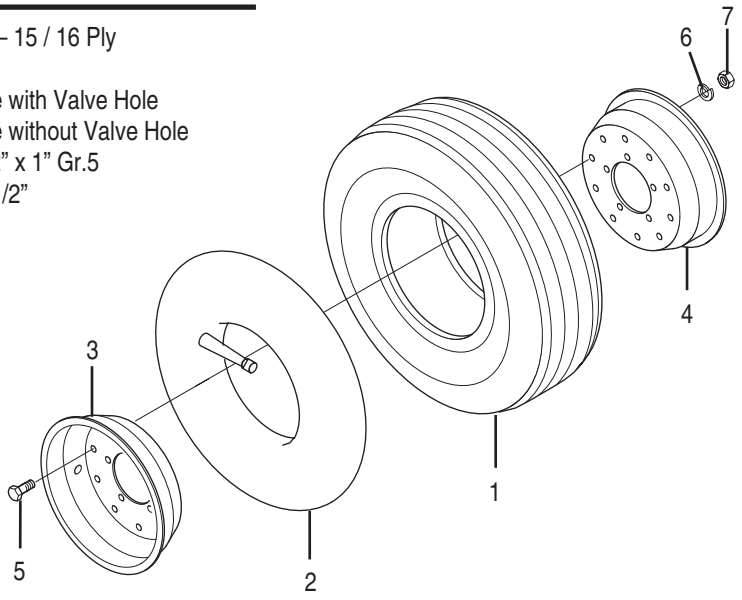
REF. NO.	PART NO.	QTY.	DESCRIPTION
1	97709	1	Tire 24 x7.7 x 10 – 14/16 Ply
2	92860	1	Tube 5.5 x 10
3	92861	1	Wheel Flange w/ Hole for Tube Valve
4	92862	1	Wheel Flange wo/Hole for Tube Valve
5	92863	1	Inner Wheel Lining
6	——	10	Capscrew 1/2" x 1" Gr.5
7	——	10	Lockwasher 1/2"
8	——	10	Hex Nut 1/2"



50050727SP AIRPLANE TIRE ASSEMBLY

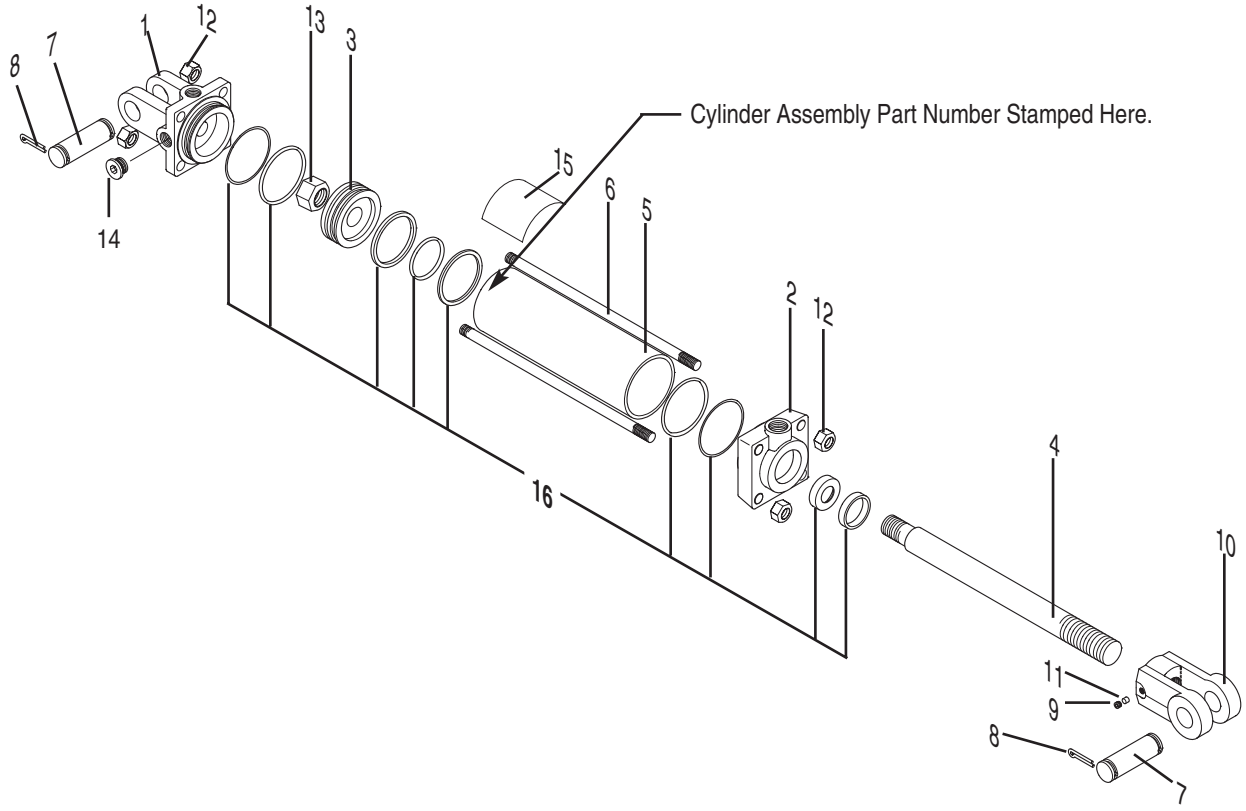
Models: 2010, 2012

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	50051233BH	1	Tire 29 x 9.0 – 15 / 16 Ply
2	50051234	1	Tube 9 x 15
3	50051235	1	Wheel Flange with Valve Hole
4	50051236	1	Wheel Flange without Valve Hole
5	——	10	Capscrew 1/2" x 1" Gr.5
6	——	10	Lockwasher 1/2"
7	——	10	Hex Nut 1/2"

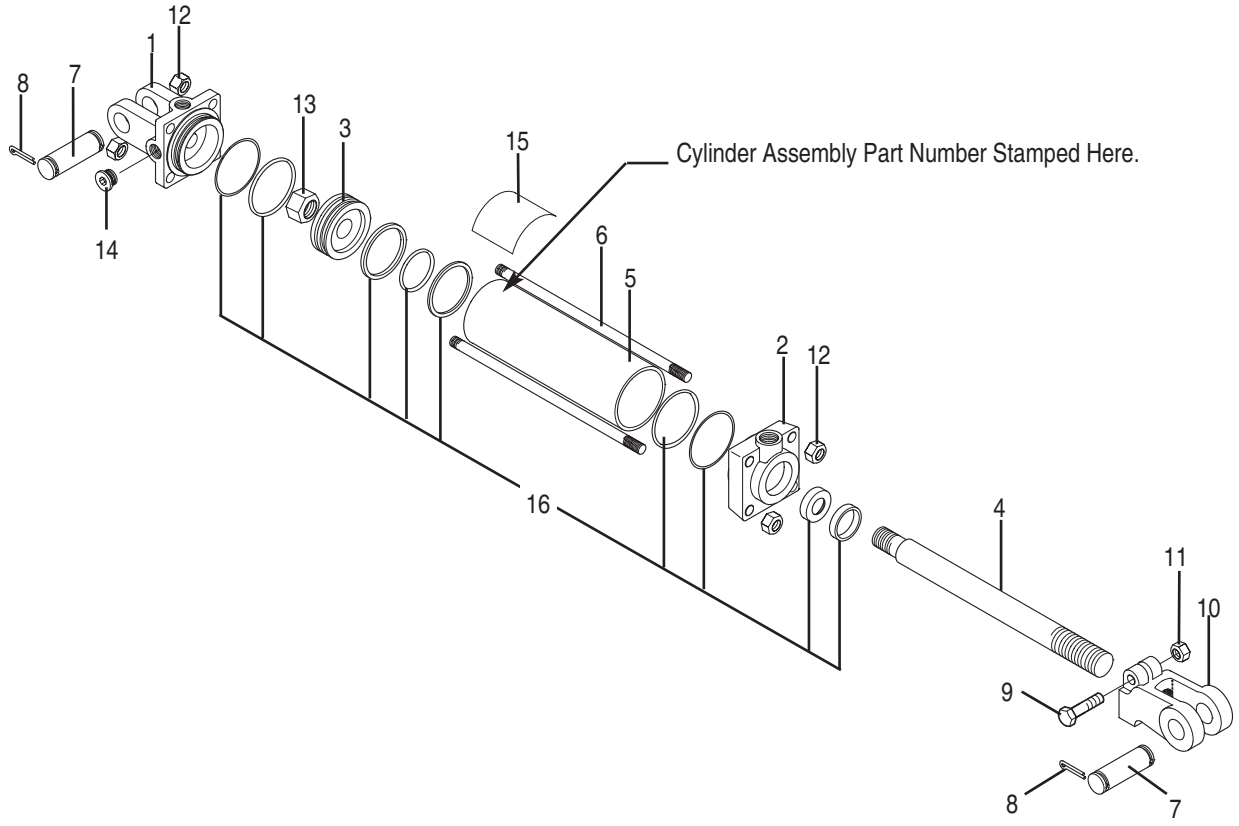


99565 HYDRAULIC CYLINDER (AXLE ADJUSTING)

Mfd. by Monarch
3.5" Bore x 8" Stroke 1.25 Rod Dia.
3/4"– 16 ORB Ports
Used on 2010, 2012, 12010 & 12012 Semi Mount and Pull Models



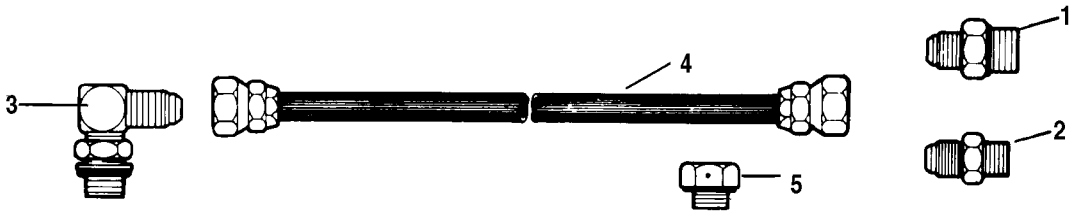
REF. NO.	PART NO.	QTY.	DESCRIPTION
1	95429	1	Clevis Cap
2	92430	1	Rod Cap
3	50017993	1	Piston
4	95431	1	Rod 1.25" Dia.
5	95426	1	Cylinder Tube
6	95427	4	Tie Rod
7	95425	2	Pin 1" Dia.
8	21020614	4	Cotter Pin 3/16" x 1 1/2"
9	95433	1	Thread Lock
10	95428	1	Rod Clevis 1.25" x 1"
11	95422	1	Set Screw 3/8" x 1/2 Knurled
12	95420	8	Hex Nut 5/8" UNF
13	95421	1	Hex Nut 1"-14
14	95435	1	Plug 3/4"
15	95423	1	Caution Decal
16	**50017623**	**1**	**Seal Kit**



50047475 HYDRAULIC CYLINDER
Mfd. by Bailey
3.50" Bore x 8.00" Stroke x 1.25" Rod

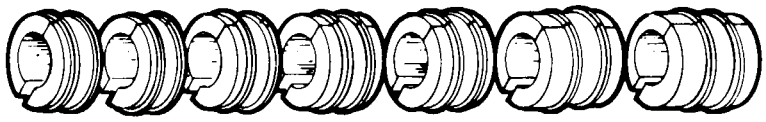
REF. NO.	PART NO.	QTY.	DESCRIPTION
1	——	1	End Clevis
2	——	1	Gland
3	——	1	Piston
4	——	1	Piston Rod
5	——	1	Cylinder Tube
6	——	4	Tie Rod
7	——	2	Clevis Pin
8	——	4	Cotter Pin
9	——	1	Rod Clevis Bolt
10	——	1	Rod Clevis
11	——	1	Rod Clevis Nut
12	——	4	Tie Rod Nut
13	——	1	Piston Nut
14	——	3	Steel Plug w/ O-Ring
15	——	1	Warning Decal
16	**50017623**	**1**	**Seal Kit**

HYDRAULIC HOSES & FITTINGS
For Axle Cylinder
Used on 2010, 2012, 12010 & 12012 Semi Mount and Pull Models

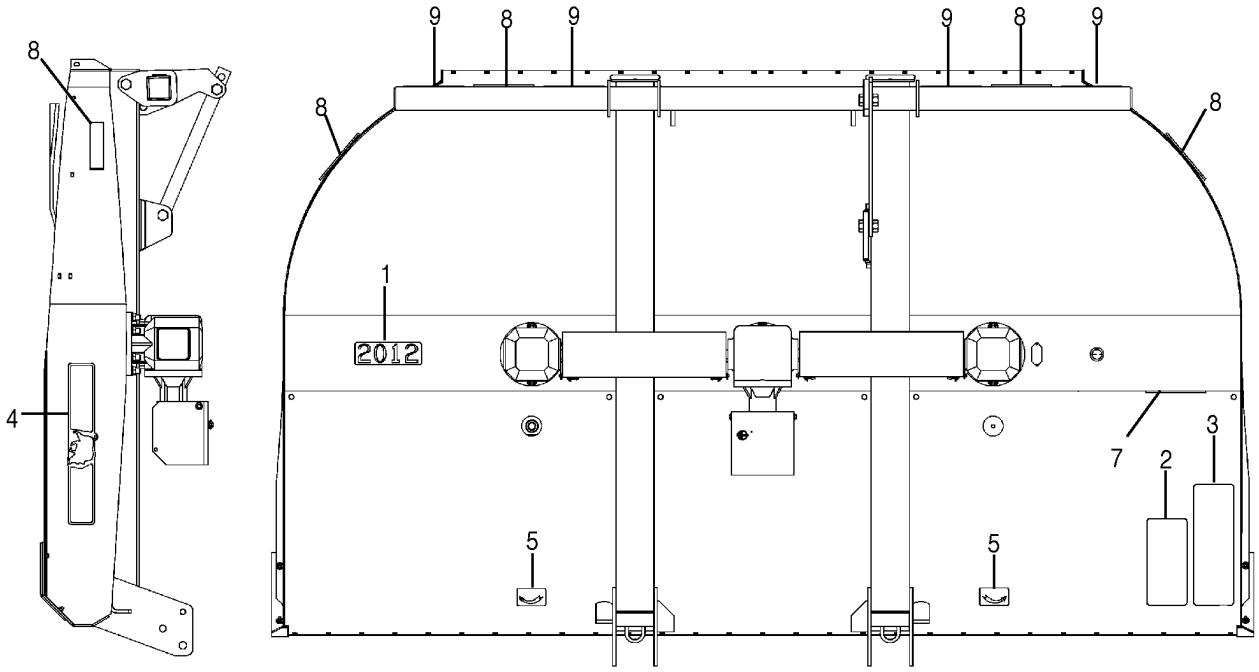


REF. NO.	PART NO.	QTY.	DESCRIPTION
1	53340BH	1	Adaptor 9/16" JIC to 3/4" SAE
2	24-6-434	1	Adaptor 9/16" JIC to 1/2" NPT
3	14-40-98	1	90° Elbow 3/4" ORB to 9/16" JIC
4	62427	1	Hydraulic Hose 144"
5	50047240	1	Breather Plug

63451 STOP COLLAR KIT
For Axle Cylinder
Used on 2010, 2012, 12010 & 12012 Semi Mount and Pull Models

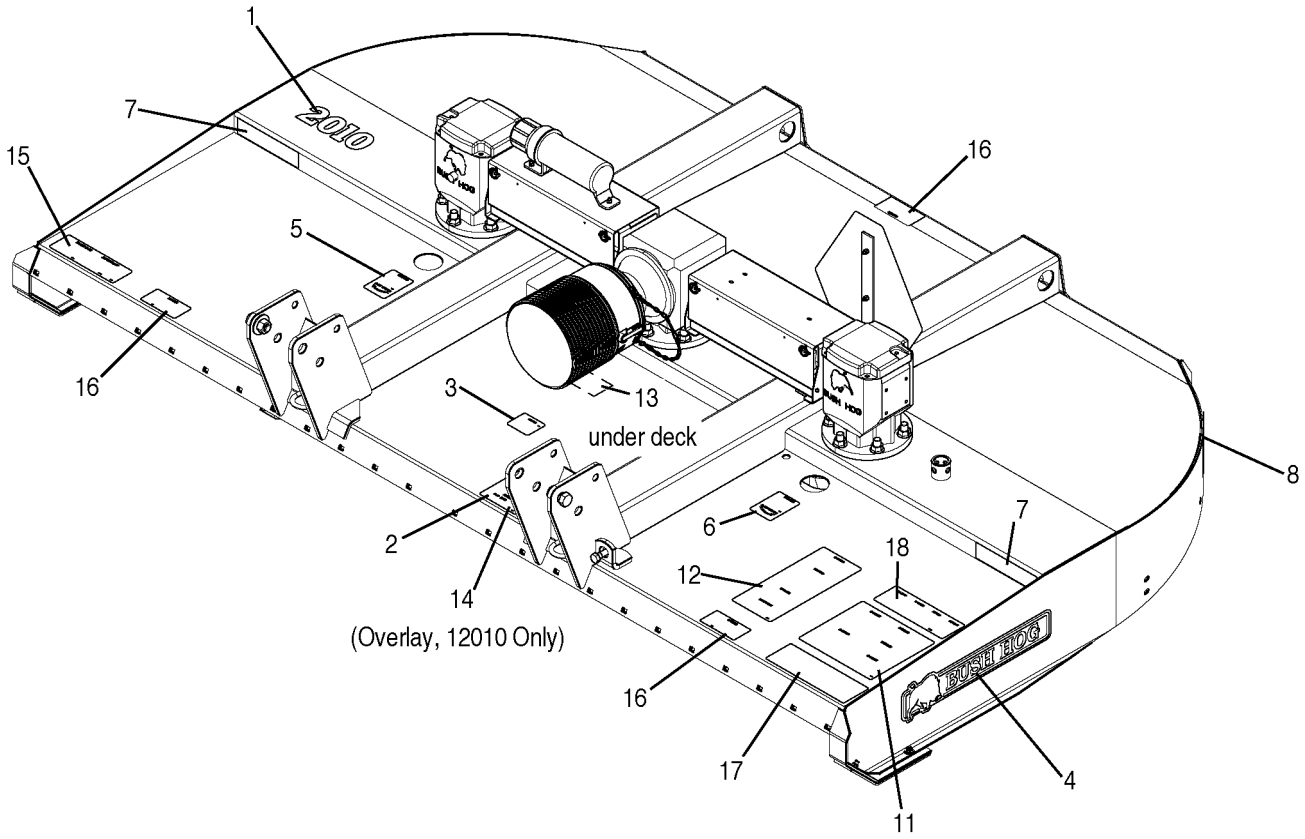


50043574 DECAL KIT, 2012 - 540 RPM
50067837 DECAL KIT, 12012 - 1000 RPM



UREF. NO.	PART NO.	QTY.	DESCRIPTION
1	50044057	1	Model Number Decal, 2012
	50067800	1	Model Number Decal, 12012
2	50029419	1	Sheet Decal
3	50029417	1	Sheet Decal, 540 RPM
	50029418	1	Sheet Decal, 1000 RPM
4	50061049	2	Bush Hog Decal
5	69877	1	Blade Rotation Decal, CW
6	69878	1	Blade Rotation Decal, CCW
7	50031212	1	Amber Reflector, 2" x 9"
8	50031214	4	Red Reflector, 2" x 9"
9	50031219	2	Red-Orange Fluorescent Tape
10	87317	1	Drawbar Decal, Pull models (Not shown)
11	87340	1	Important Decal, Pull Models (Not shown)

50043499 DECAL KIT, 2010 - 540 RPM
50067836 DECAL KIT, 12010 - 1000 RPM
(CURRENT)



REF. NO.	PART NO.	QTY.	DESCRIPTION
1	50043500	1	Decal, Model 2010
	50067799	1	Decal, Model 12010
2	D547	1	Decal, Danger
3	D546	3	Decal, Danger
4	50061049	2	Decal, Bush Hog
5	D552	1	Blade Rotation Decal, CW
6	D551	1	Blade Rotation Decal, CCW
7	50031212	2	Amber Reflector, 2" x 9"
8	50031214	2	Red Reflector, 2" x 9"
9	87317	1	Drawbar Decal, Pull models (Not shown)
10	87340	1	Important Decal, Pull Models (Not shown)
11	D549	1	Decal, Sheet
12	D553	1	Decal, Warning
13	D454	1	Decal, Warning (Crushing Hazard)
14	D548	1	Decal, Warning (1000 RPM) - 12010 Only
15	D559	1	Decal, Genuine Bush Hog Parts
16	D614	3	Decal, Danger (Thrown Object Hazard)
17	D581	1	Decal, Lubrication Chart
18	D813	1	Decal, Danger - Mulitilingual (2010 Only)

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