



BUSH HOG®

BH20 SERIES ROTARY CUTTER

Models
BH25, BH26, BH27

Published 06/13

PARTS MANUAL SECTION 101



An Operator's Manual was shipped with the equipment. The Operator's Manual is an integral part of the safe operation of this machine and must be maintained with the unit at all times. **READ, UNDERSTAND, and FOLLOW** the Safety and Operation Instructions contained in this manual before operating the equipment. If the Operator's Manual is not with the equipment, contact your dealer or Bush Hog to obtain a copy before operating the equipment.

Safety Video

Important Operating and Safety Instructions are found in the Mower Safety Video that can be instantly accessed on the internet at:
www.algqr.com/bve



www.algqr.com/bve



BUSH HOG®

2501 Griffin Ave.
Selma, AL 36703
Parts Ordering 1-800-304-2836
www.bushhog.com

ATENCIÓN!

LEA EL INSTRUCTIVO

Si No Lee Ingles, Pida Ayuda a Alguien
Que Si Lo Lea Para Que le Traduzca las
Medidas de Seguridad.



**MEMBER OF THE
ALAMO GROUP**
ALWAYS ON THE CUTTING EDGE®

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PARTS ORDERING GUIDE

The following instructions are offered to help eliminate needless delay and error in processing purchase orders for the equipment in this section.

1. The Parts Section is prepared in logical sequence and grouping of parts that belong to the basic machine featured in this manual. Part Numbers and Descriptions are given to help locate the parts and quantities required.
2. The Purchase Order must include the name and address of the person or organization ordering the parts, who should be charged, and if possible, the serial number of the machine for which the parts are ordered.
3. The Purchase Order must clearly list the quantity of each part, the complete and correct part number (be sure to include all periods), and the basic name of the part.
4. The Manufacturer reserves the right to substitute parts where applicable.
5. Some parts are unlisted items which are special production items not normally stocked and are subject to special handling. Request a quotation for such parts before sending a Purchase Order.
6. The Manufacturer reserves the right to change prices without prior notice.



For maximum safety and to guarantee optimum product reliability, always use genuine BUSH HOG Parts. The use of inferior replacement parts may cause premature or catastrophic failure which could result in serious injury or death. Direct any questions regarding parts to:

BUSH HOG
2501 Griffin Ave.
Selma, AL 36703
www.bushhog.com
Contact Us
800-304-2836



BUSH HOG®

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LIMITED WARRANTY



Bush Hog warrants to the original purchaser of any new Bush Hog equipment, purchased from an authorized Bush Hog dealer, that the equipment be free from defects in material and workmanship for a period of one (1) year for non-commercial, state and municipalities' use and ninety (90) days for commercial use from date of retail sale. The obligation of Bush Hog to the purchaser under this warranty is limited to the repair or replacement of defective parts.

Replacement or repair parts installed in the equipment covered by this limited warranty are warranted for ninety (90) days from the date of purchase of such part or to the expiration of the applicable new equipment warranty period, whichever occurs later. Warranted parts shall be provided at no cost to the user at an authorized Bush Hog dealer during regular working hours. Bush Hog reserves the right to inspect any equipment or parts which are claimed to have been defective in material or workmanship.

DISCLAIMER OF IMPLIED WARRANTIES & CONSEQUENTIAL DAMAGES

Bush Hog's obligation under this limited warranty, to the extent allowed by law, is in lieu of all warranties, implied or expressed, **INCLUDING IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE** and any liability for incidental and consequential damages with respect to the sale or use of the items warranted. Such incidental and consequential damages shall include but not be limited to: transportation charges other than normal freight charges; cost of installation other than cost approved by Bush Hog; duty; taxes; charges for normal service or adjustment; loss of crops or any other loss of income; rental of substitute equipment, expenses due to loss, damage, detention or delay in the delivery of equipment or parts resulting from acts beyond the control of Bush Hog.

THIS LIMITED WARRANTY SHALL NOT APPLY:

1. To vendor items which carry their own warranties, such as engines, tires, and tubes.
2. If the unit has been subjected to misapplication, abuse, misuse, negligence, fire or other accident.
3. If parts not made or supplied by Bush Hog have been used in connection with the unit, if, in the sole judgement of Bush Hog such use affects its performance, stability or reliability.
4. If the unit has been altered or repaired outside of an authorized Bush Hog dealership in a manner which, in the sole judgement of Bush Hog, affects its performance, stability or reliability.
5. To normal maintenance service and normal replacement items such as gearbox lubricant, hydraulic fluid, worn blades, or to normal deterioration of such things as belts and exterior finish due to use or exposure.
6. To expendable or wear items such as teeth, chains, sprockets, belts, springs and any other items that in the company's sole judgement is a wear item.

NO EMPLOYEE OR REPRESENTATIVE OF BUSH HOG IS AUTHORIZED TO CHANGE THIS LIMITED WARRANTY IN ANY WAY OR GRANT ANY OTHER WARRANTY UNLESS SUCH CHANGE IS MADE IN WRITING AND SIGNED BY BUSH HOG'S SERVICE MANAGER, 2501 GRIFFIN AVE., SELMA, ALABAMA 36703.



Record the model number, serial number and date purchased. This information will be helpful to your dealer if parts or service are required.

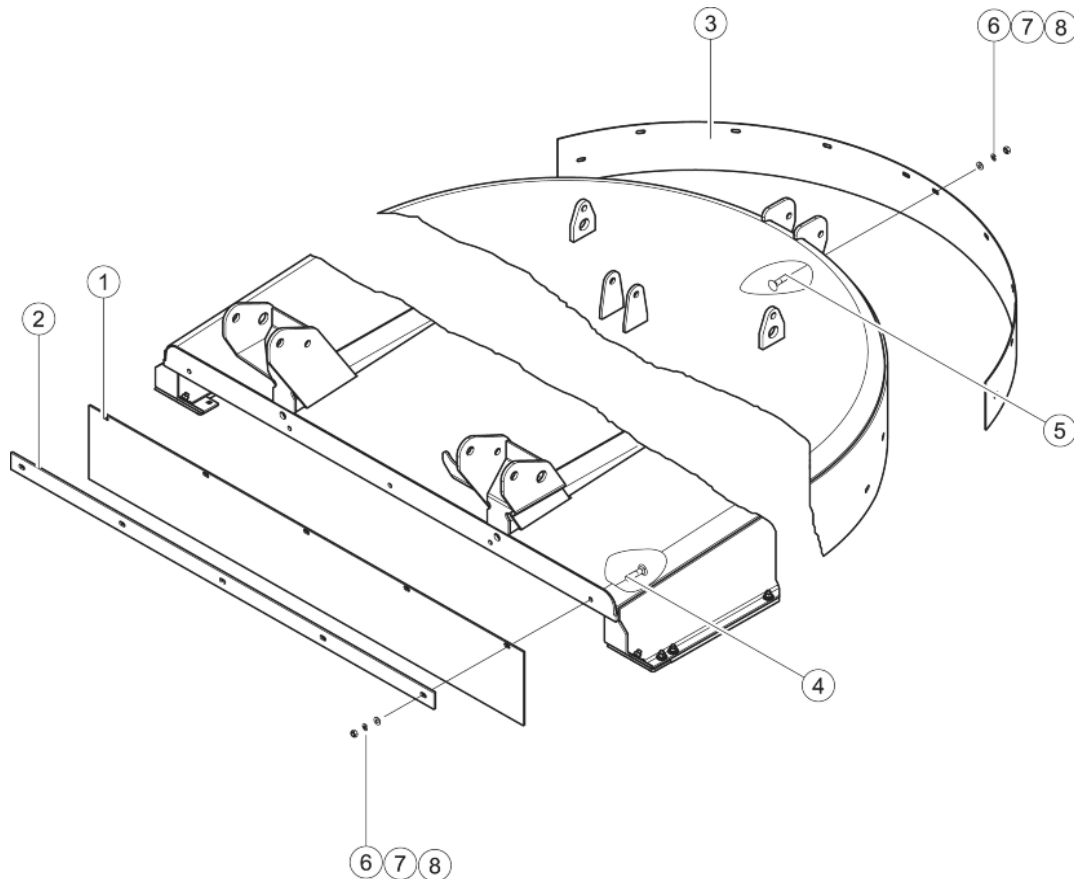
MODEL NUMBER _____

SERIAL NUMBER _____

DATE OF RETAIL SALE _____

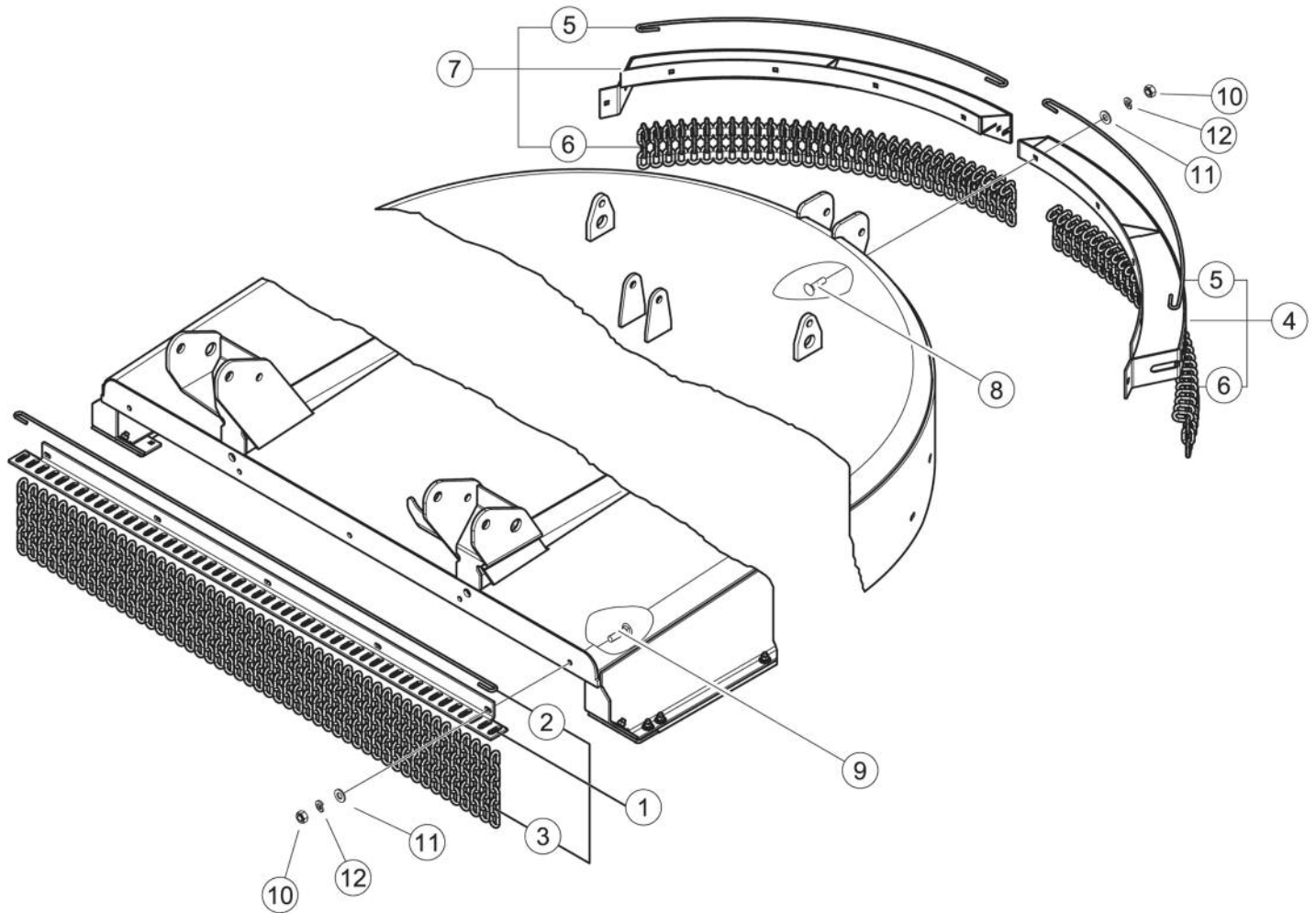
MAKE CERTAIN THE WARRANTY
HAS BEEN FILED WITH BUSH HOG
SELMA, ALABAMA

FRONT BELTING and REAR BAND Models BH25, BH26, BH27



REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D.
1	50070299	Belting for BH25	1
	50070317	Belting for BH26	1
	50070341	Belting for BH27	1
2	50070298	Belting Clamp BH25	1
	50070316	Belting Clamp BH26	1
	50070340	Belting Clamp BH27	1
3	50070300	Rear Band for BH25	1
	50070318	Rear Band for BH26	1
	50070342	Rear Band for BH27	1
4	44286	"Carriage Bolt 3/8" x 1-1/2" Gr.5 BH25"	5
	44286	"Carriage Bolt 3/8" x 1-1/2" Gr.5 BH26"	6
	5161230	"Carriage Bolt 3/8" x 3" Gr.5 BH27"	6
5	5161212	"Carriage Bolt 3/8" x 1-1/4" Gr.5 Gr.5 BH25"	11
	5161212	"Carriage Bolt 3/8" x 1-1/4" Gr.5 Gr.5 BH26"	13
	5161212	"Carriage Bolt 3/8" x 1-1/4" Gr.5 Gr.5 BH27"	13
6	8151200	"Hex Nut 3/8" BH25"	16
	8151200	"Hex Nut 3/8" BH26 & BH27"	19
7	15915BH	"Flatwasher 3/8" BH25"	16
	15915BH	"Flatwasher 3/8" BH26 & BH27"	19
8	15812	"Lockwasher 3/8" BH25"	16
	15812	"Lockwasher 3/8" BH26 & BH27"	19

FRONT CHAINS and REAR CHAINS **SINGLE ROW** **Models BH25, BH26, BH27**



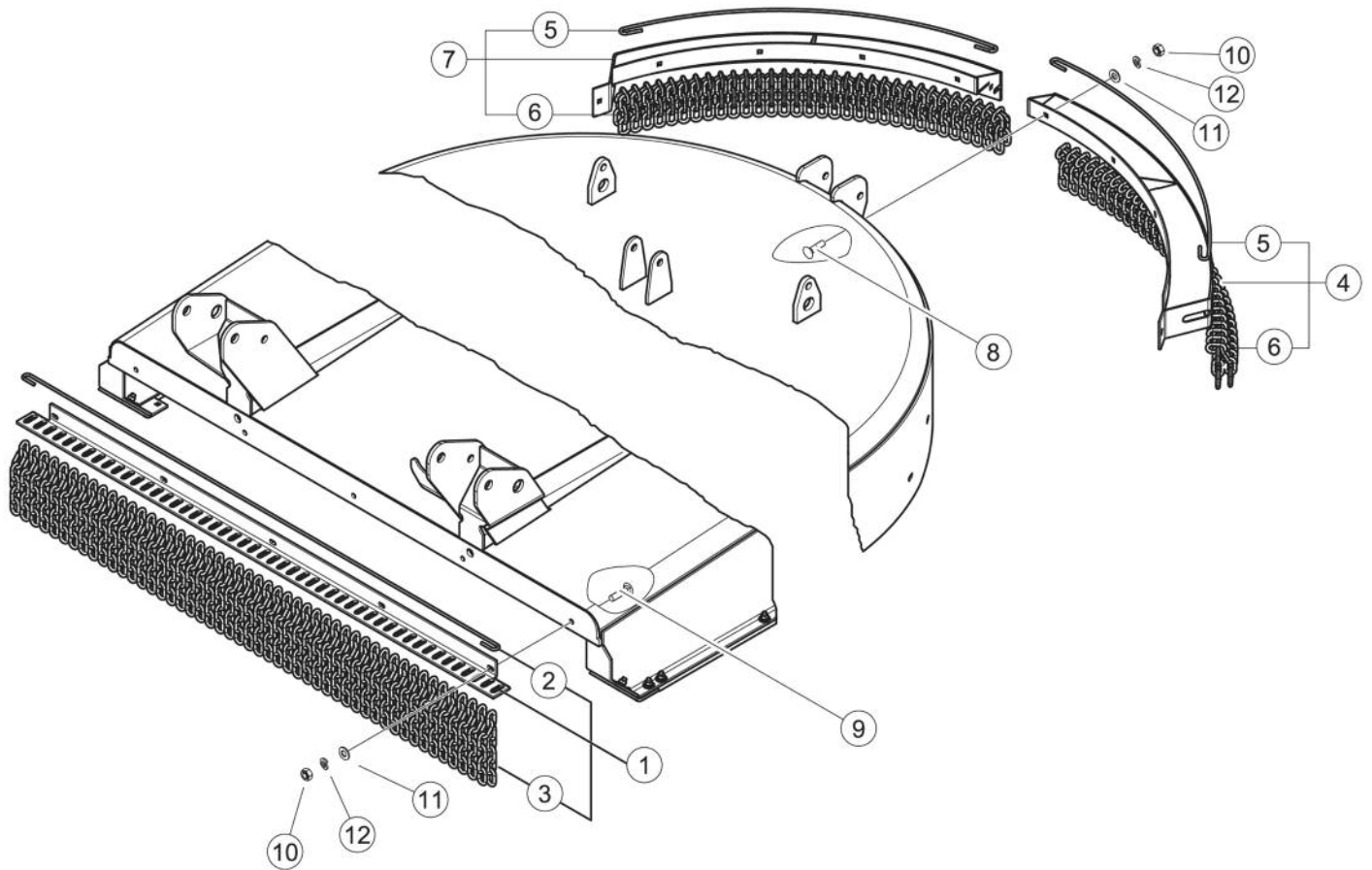
FRONT CHAINS and REAR CHAINS

SINGLE ROW

Models BH25, BH26, BH27

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D.
1	50070150	Front Chain Assy BH25	1
	50070050	Front Chain Assy BH26	1
	50070114	Front Chain Assy BH27	1
2	50070149	Rear Retainer BH25	1
	50070049	Rear Retainer BH26	1
	50070112	Rear Retainer BH27	1
3	50017211	Chain, 6 Link BH25	49
	50017211	Chain, 6 Link BH26	59
	50017211	Chain, 6 Link BH27	69
4	50070145	Rear LH Chain Assy BH25	1
	50070045	Rear LH Chain Assy BH26	1
	50070107	Rear LH Chain Assy BH27	1
5	50070142	Retainer Rod BH25	1
	50070036	Retainer Rod BH26	2
	50070113	Retainer Rod BH27	2
6	50018912	Chain, 4 Link BH25	32
	50018912	Chain, 4 Link BH26	38
	50018912	Chain, 4 Link BH27	44
7	50070146	Rear RH Chain Assy BH25	1
	50070046	Rear RH Chain Assy BH26	1
	50070109	Rear RH Chain Assy BH27	1
8	5161212	Carriage Bolt 3/8" x 1-1/4" Gr.5 BH25	11
	5161212	Carriage Bolt 3/8" x 1-1/4" Gr.5 BH26	13
	5161212	Carriage Bolt 3/8" x 1-1/4" Gr.5 BH27	13
9	44286	Carriage Bolt 3/8" x 1-1/2" Gr.5 BH25	5
	44286	Carriage Bolt 3/8" x 1-1/2" Gr.5 BH26	6
	5161230	Carriage Bolt 3/8" x 3" Gr.5 BH27	5
10	8151200	Hex Nut 3/8" BH25	16
	8151200	Hex Nut 3/8" BH26 & BH27	19
11	15915BH	Flatwasher 3/8" BH25	16
	15915BH	Flatwasher 3/8" BH26 & BH27	19
12	15812	Lockwasher 3/8 " BH25	16
	15812	Lockwasher 3/8 " BH26 & BH27	19

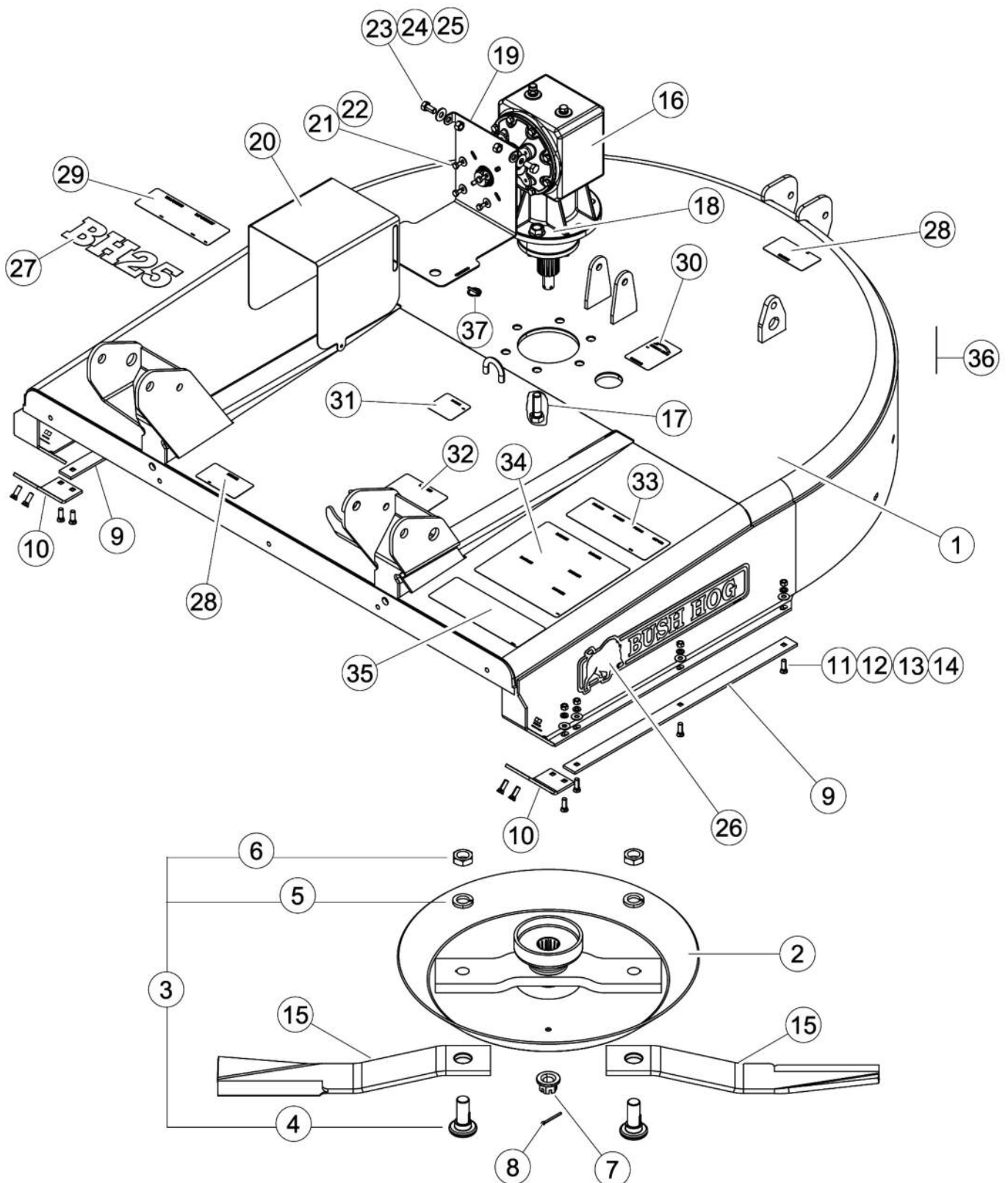
FRONT CHAINS and REAR CHAINS DOUBLE ROW Models BH25, BH26, BH27



FRONT CHAINS and REAR CHAINS DOUBLE ROW Models BH25, BH26, BH27

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D.
1	50070302	Front Chain Assy BH25	1
	50070320	Front Chain Assy BH26	1
	50070344	Front Chain Assy BH27	1
2	50070149	Rear Retainer BH25	1
	50070049	Rear Retainer BH26	1
	50070112	Rear Retainer BH27	1
3	50017213	Chain, 11 Link BH25"	49
	50017213	Chain, 11 Link BH26"	59
	50017213	Chain, 11 Link BH27"	69
4	50070303	Rear LH Chain Assy BH25	1
	50070321	Rear LH Chain Assy BH26	1
	50070345	Rear LH Chain Assy BH27	1
5	50070142	Retainer Rod BH25	1
	50070036	Retainer Rod BH26	2
	50070113	Retainer Rod BH27	2
6	50017212	Chain, 7 Link BH25	32
	50017212	Chain, 7 Link BH26	38
	50017212	Chain, 7 Link BH27	44
7	50070304	Rear RH Chain Assy BH25	1
	50070322	Rear RH Chain Assy BH26	1
	50070346	Rear RH Chain Assy BH27	1
8	5161212	Carriage Bolt 3/8" x 1-1/4" Gr.5 BH25	11
	5161212	Carriage Bolt 3/8" x 1-1/4" Gr.5 BH26	13
	5161212	Carriage Bolt 3/8" x 1-1/4" Gr.5 BH27	13
9	44286	Carriage Bolt 3/8" x 1-1/2" Gr.5 BH25	5
	44286	Carriage Bolt 3/8" x 1-1/2" Gr.5 BH26	6
	5161230	Carriage Bolt 3/8" x 3" Gr.5 BH27	5
10	8151200	Hex Nut 3/8" BH25	16
	8151200	Hex Nut 3/8" BH26 & BH27	19
11	15915BH	Flatwasher 3/8" BH25	16
	15915BH	Flatwasher 3/8" BH26 & BH27	19
12	15812	Lockwasher 3/8 " BH25	16
	15812	Lockwasher 3/8 " BH26 & BH27	19

BASE FRAME ASSEMBLY **MODEL BH25-1R ROTARY CUTTER**

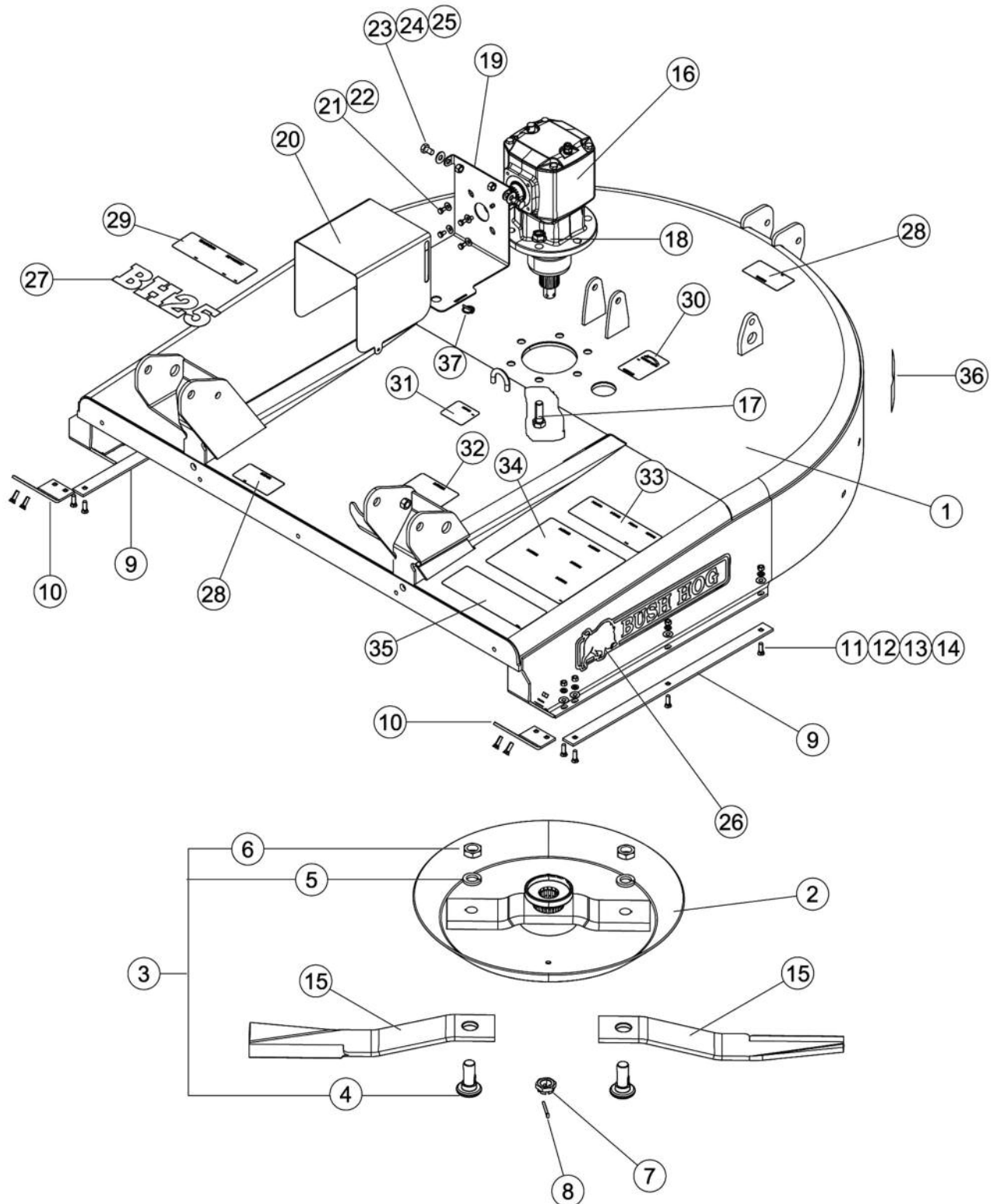


BASE FRAME ASSEMBLY

MODEL BH25-1R ROTARY CUTTER

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D.
1	50070301-10	Deck Weld. w/Decals-Bush Hog Red	1
	50070301-16	Deck Weld. w/Decals-JD Green	1
	50070301-23	Deck Weld. w/Decals-Kub Orange	1
	50070301-28	Deck Weld. w/Decals-NH Blue	1
2	50071201	Blade Pan Weld. 5' BH25-1R	1
3	63607	Blade Bolt Kit	2
4	7919BH	Blade Bolt Kit	2
5	20322	Lockwasher 1-1/8"	2
6	252	Jambnut 1-1/8" -12 UNF	2
7	00790981	Castle Nut M24-2	1
8	20167	Cotter Pin 3/16" x 2"	1
9	50040390	Skid	2
10	50040387	Front Skid	2
11	316212	Plow Bolt 3/8" x 1-1/4" Gr.5	12
12	15915BH	Flatwasher 3/8"	12
13	15812	Lockwasher 3/8"	12
14	8151200	Hex Nut 3/8"	12
15	7555BH	Blade (Uplift)	2
16	00790990	Gearbox Assy (BH25-1R)	1
17	20510	Capscrew 3/4" x 2-14" Gr.5	6
18	20299	Locknut 3-4" Flanged	6
19	50070060	Shield Mount Bracket	1
20	50070062	Driveline Shield	1
21	90560	Capscrew M8 x1.25 x 15	4
22	15907BH	Flatwasher M8	4
23	15554	Locknut 1/2"	2
24	15916	Flatwasher 1/2"	2
25	20054	Capscrew 1/2" x 1" Gr.5	2
	50070832	Decal Kit (Items 26, 28 - 36)	1
26	50061049	Bush Hog Decal	2
27	50070262	Model Decal BH25 (Order Separately)	2
28	D614	Danger Decal (Thrown Object)	2
29	D559	Decal, Genuine BH Parts	1
30	D551	Decal, Blade Rotation CCW	1
31	D546	Decal, Danger	1
32	D547	Decal, Danger	1
33	D813	Decal, Danger (Multilingual)	1
34	D549	Decal, Danger (Operational)	1
35	D590	Decal, Lubrication	1
36	50031213	Red Reflector	2
37	69391	Pin	1

BASE FRAME ASSEMBLY **MODEL BH25-2R ROTARY CUTTER**

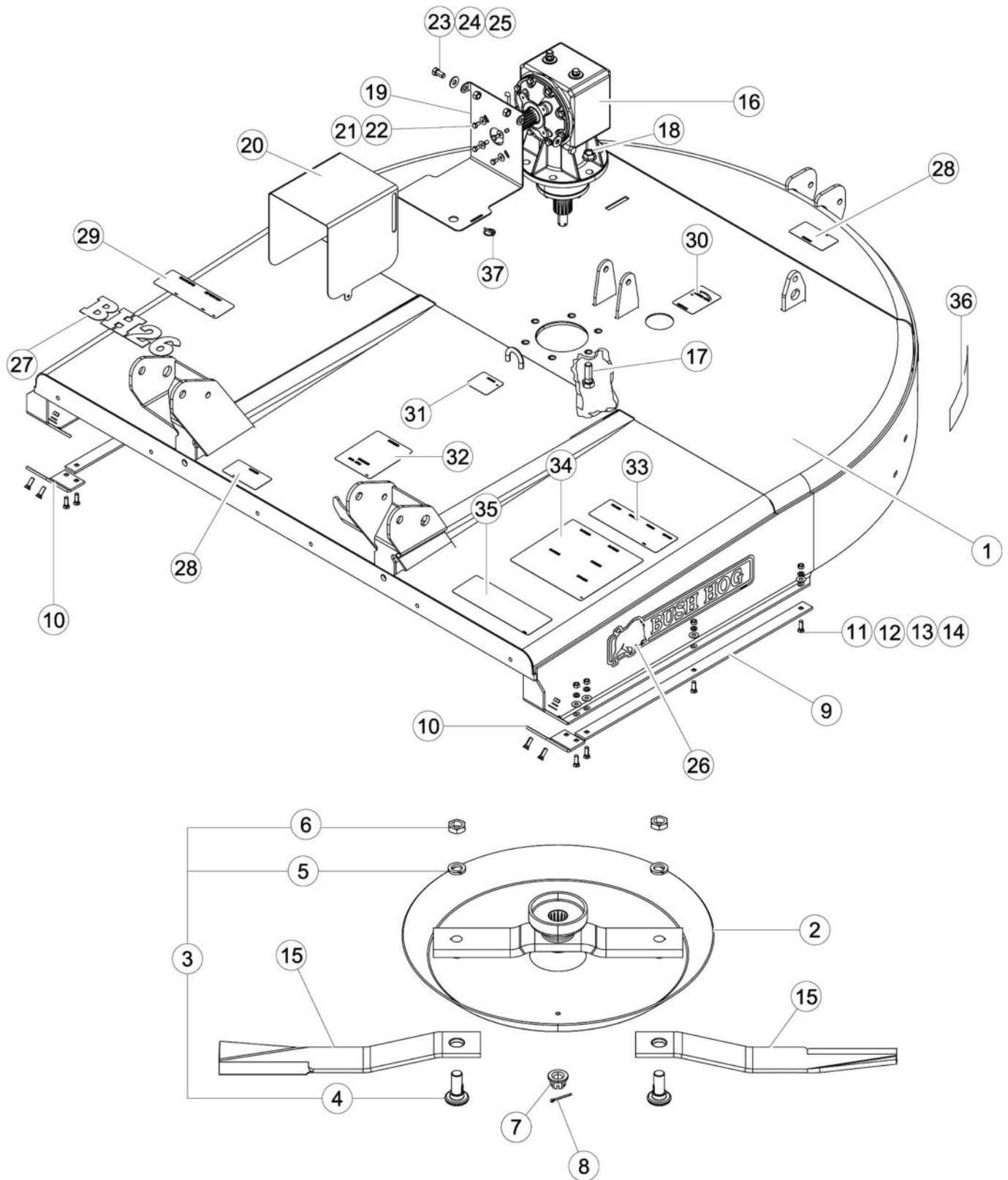


BASE FRAME ASSEMBLY

MODEL BH25-2R ROTARY CUTTER

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D.
1	50070301-10	Deck Weld. w/Decals-Bush Hog Red	1
	50070301-16	Deck Weld. w/Decals-JD Green	1
	50070301-23	Deck Weld. w/Decals-Kub Orange	1
	50070301-28	Deck Weld. w/Decals-NH Blue	1
2	50072529	Blade Pan Weld. 5' BH25-2R	1
3	63607	Blade Bolt Kit	2
4	7919BH	Blade Bolt Kit	2
5	20322	Lockwasher 1-1/8"	2
6	252	Jambnut 1-1/8" -12 UNF"	2
7	00791093	Castle Nut M24-2	1
8	2716423	Cotter Pin M6 X 60	1
9	50040390	Skid	2
10	50040387	Front Skid	2
11	316212	Plow Bolt 3/8" x 1-1/4" Gr.5	12
12	15915BH	Flatwasher 3/8"	12
13	15812	Lockwasher 3/8"	12
14	8151200	Hex Nut 3/8"	12
15	7555BH	Blade (Uplift)	2
16	00791060	Gearbox Assy (BH25-2R)	1
17	20510	Capscrew 3/4" x 2-14" Gr.5	6
18	20299	Locknut 3-4" Flanged	6
19	50070060	Shield Mount Bracket	1
20	50070062	Driveline Shield	1
21	90560	Capscrew M8 x1.25 x 15	4
22	15907BH	Flatwasher M8	4
23	15554	Locknut 1/2"	2
24	15916	Flatwasher 1/2"	2
25	20054	Capscrew 1/2" x 1" Gr.5	
	50070832	Decal Kit (Items 26, 28 - 36)	1
26	50061049	Bush Hog Decal	2
27	50070262	Model Decal BH25 (Order Separately)	2
28	D614	Danger Decal (Thrown Object)	2
29	D559	Decal, Genuine BH Parts	1
30	D551	Decal, Blade Rotation CCW	1
31	D546	Decal, Danger	1
32	D547	Decal, Danger	1
33	D813	Decal, Danger (Multilingual)	1
34	D549	Decal, Danger (Operational)	1
35	D590	Decal, Lubrication	1
36	50031213	Red Reflector	2
37	69391	Pin	1

BASE FRAME ASSEMBLY **MODEL BH26-1R ROTARY CUTTER**

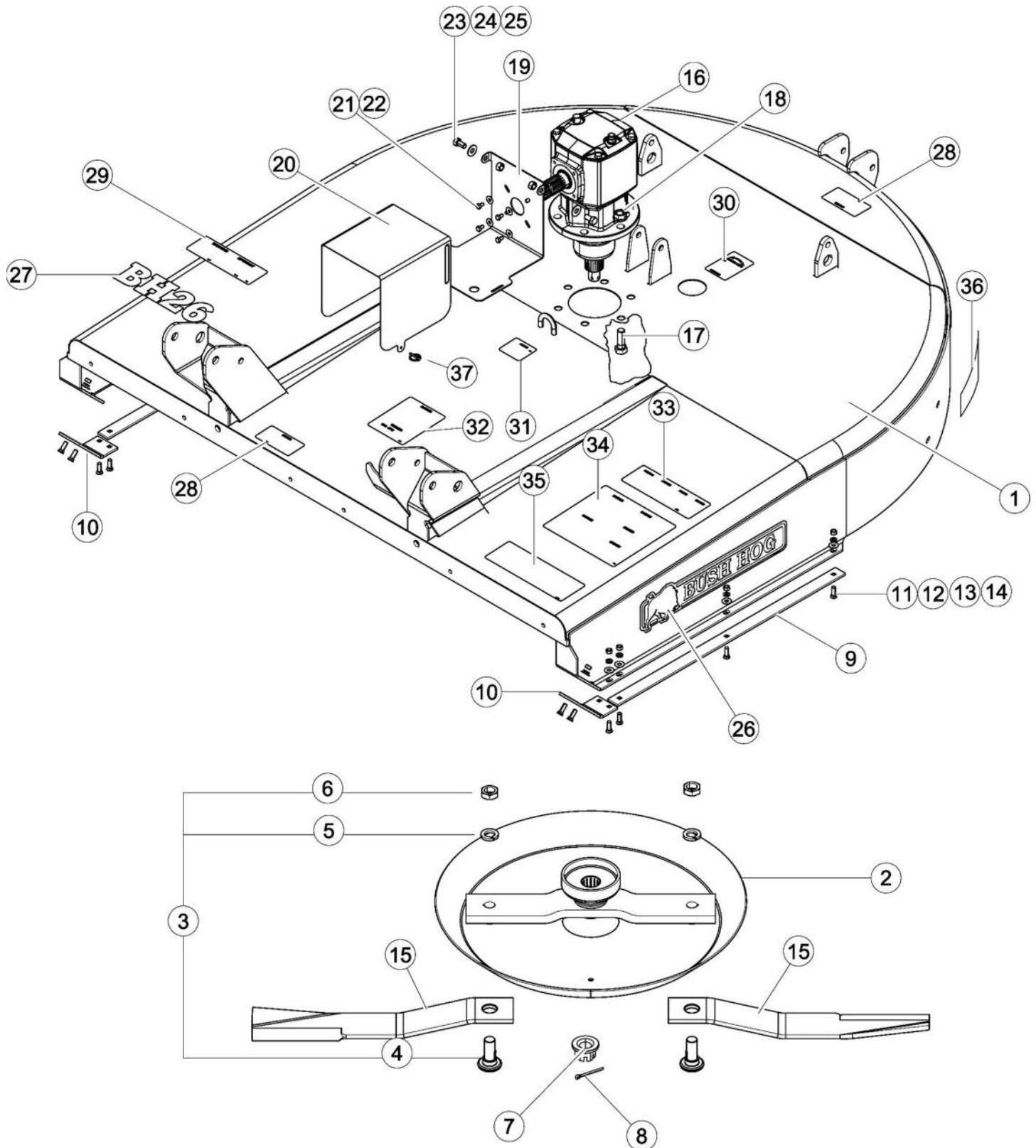


BASE FRAME ASSEMBLY

MODEL BH26-1R ROTARY CUTTER

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D.
1	50070325-10	Deck Weld. w/Decals-Bush Hog Red	1
	50070325-16	Deck Weld. w/Decals-JD Green	1
	50070325-23	Deck Weld. w/Decals-Kub Orange	1
	50070325-28	Deck Weld. w/Decals-NH Blue	1
2	50071205	Blade Pan Weld. 6' BH26-1R	1
3	63607	Blade Bolt Kit	2
4	7919BH	Blade Bolt Kit	2
5	20322	Lockwasher 1-1/8"	2
6	252	Jambnut 1-1/8" -12 UNF	2
7	00790981	Castle Nut M24-2	1
8	20167	Cotter Pin 3/16" x 2"	1
9	50040389	Skid	2
10	50040387	Front Skid	2
11	316212	Plow Bolt 3/8" x 1-1/4" Gr.5	12
12	15915BH	Flatwasher 3/8"	12
13	15812	Lockwasher 3/8"	12
14	8151200	Hex Nut 3/8"	12
15	7556BH	Blade (Uplift)	2
16	00790989	Gearbox Assy (BH25-1R)	1
17	20510	Capscrew 3/4" x 2-14" Gr.5	6
18	20299	Locknut 3-4" Flanged	6
19	50070060	Shield Mount Bracket	1
20	50070062	Driveline Shield	1
21	90560	Capscrew M8 x 1.25 x 15	4
22	15907BH	Flatwasher M8	4
23	15554	Locknut 1/2"	2
24	15916	Flatwasher 1/2"	2
25	20054	Capscrew 1/2" x 1" Gr.5	2
	50070832	Decal Kit (Items 26, 28 -36)	1
26	50061049	Bush Hog Decal	2
27	50070263	Model Decal BH26 (Order Separately)	2
28	D614	Danger Decal (Thrown Object)	2
29	D559	Decal, Genuine BH Parts	1
30	D551	Decal, Blade Rotation CCW	1
31	D546	Decal, Danger	1
32	D547	Decal, Danger	1
33	D813	Decal, Danger (Multilingual)	1
34	D549	Decal, Danger (Operational)	1
35	D590	Decal, Lubrication	1
36	50031213	Red Reflector	2
37	69391	Pin	1

BASE FRAME ASSEMBLY **MODEL BH26-2R ROTARY CUTTER**

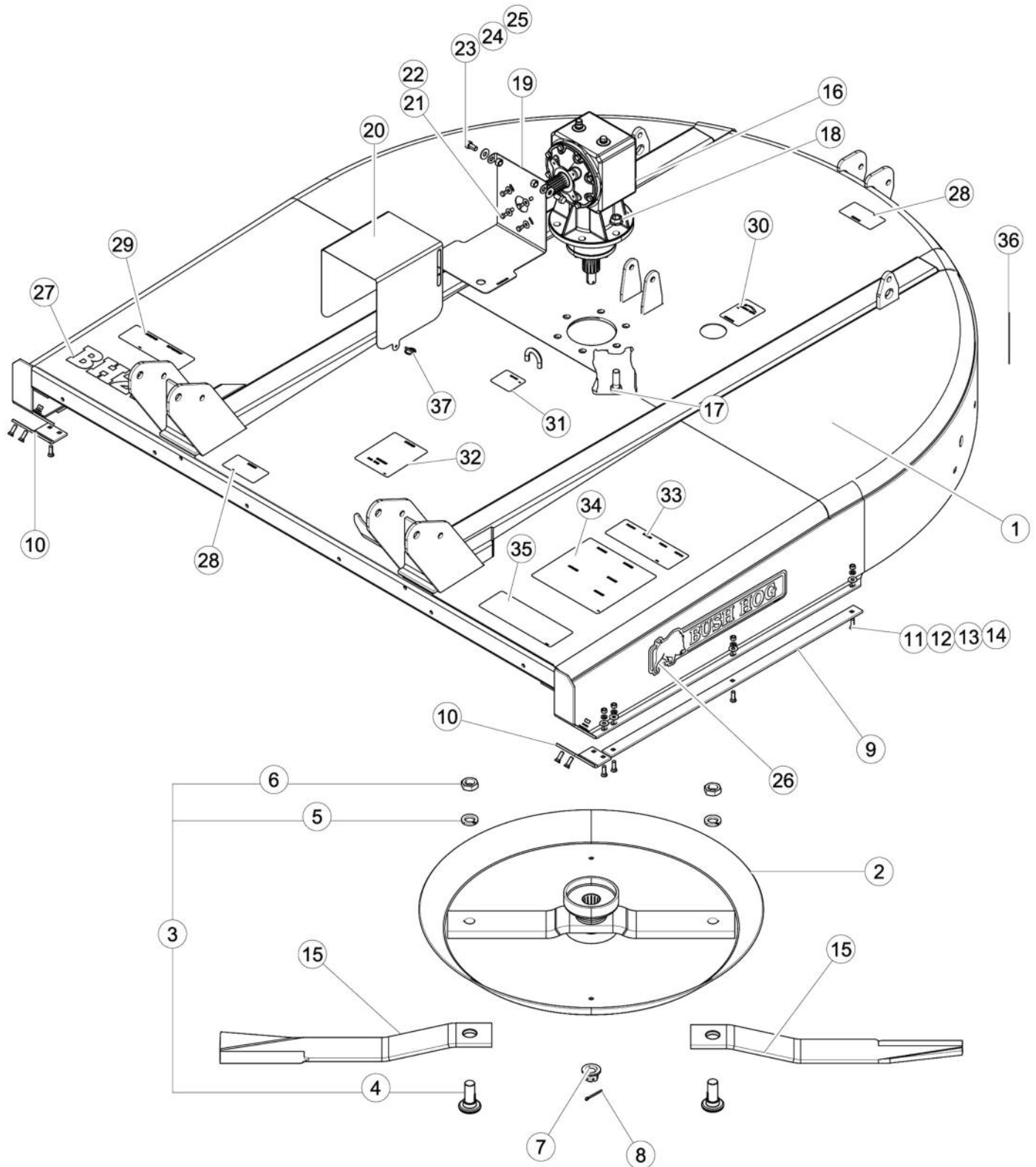


BASE FRAME ASSEMBLY

MODEL BH26-2R ROTARY CUTTER

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D.
1	50070325-10	Deck Weld. w/Decals-Bush Hog Red	1
	50070325-16	Deck Weld. w/Decals-JD Green	1
	50070325-23	Deck Weld. w/Decals-Kub Orange	1
	50070325-28	Deck Weld. w/Decals-NH Blue	1
2	50072533	Blade Pan Weld. 6' BH26-2R	1
3	63607	Blade Bolt Kit	2
4	7919BH	Blade Bolt Kit	2
5	20322	Lockwasher 1-1/8"	2
6	252	Jambnut 1-1/8"-12 UNF	2
7	00791093	Castle Nut	1
8	2716423	Cotter Pin M6 X 60	1
9	50040389	Skid	2
10	50040387	Front Skid	2
11	316212	Plow Bolt 3/8" x 1-1/4" Gr.5	12
12	15915BH	Flatwasher 3/8"	12
13	15812	Lockwasher 3/8"	12
14	8151200	Hex Nut 3/8"	12
15	7556BH	Blade (Uplift)	2
16	00791079	Gearbox Assy (BH25-2R)	1
17	20510	Capscrew 3/4" x 2-14" Gr.5"	6
18	20299	Locknut 3-4" Flanged"	6
19	50070060	Shield Mount Bracket	1
20	50070062	Driveline Shield	1
21	90560	Capscrew M8 x1.25 x 15	4
22	15907BH	Flatwasher M8	4
23	15554	Locknut 1/2"	2
24	15916	Flatwasher 1/2"	2
25	20054	Capscrew 1/2" x 1" Gr.5	2
	50070832	Decal Kit (Items 26, 28 -36)	1
26	50061049	Bush Hog Decal	2
27	50070263	Model Decal BH26 (Order Seperately)	2
28	D614	Danger Decal (Thrown Object)	2
29	D559	Decal, Genuine BH Parts	1
30	D551	Decal, Blade Rotation CCW	1
31	D546	Decal, Danger	1
32	D547	Decal, Danger	1
33	D813	Decal, Danger (Multilingual)	1
34	D549	Decal, Danger (Operational)	1
35	D590	Decal, Lubrication	1
36	50031213	Red Reflector	2
37	69391	Pin	1

BASE FRAME ASSEMBLY **MODEL BH27-1R ROTARY CUTTER**

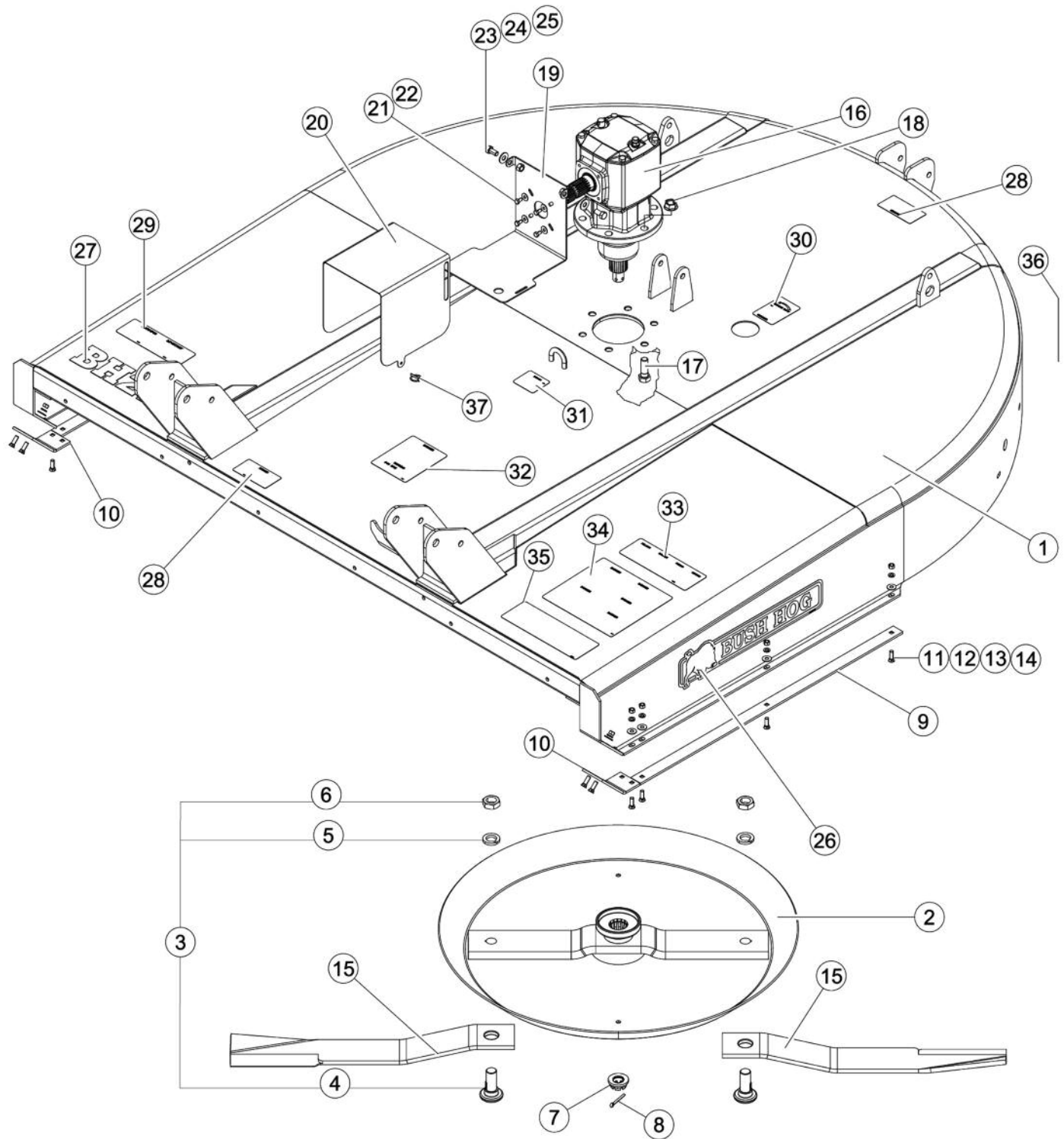


BASE FRAME ASSEMBLY

MODEL BH27-1R ROTARY CUTTER

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D.
1	50070339-10	Deck Weld. w/Decals-Bush Hog Red	1
	50070339-16	Deck Weld. w/Decals-JD Green	1
	50070339-23	Deck Weld. w/Decals-Kub Orange	1
	50070339-28	Deck Weld. w/Decals-NH Blue	1
2	50071209	Blade Pan Weld. 6' BH26-1R	1
3	63607	Blade Bolt Kit	2
4	7919BH	Blade Bolt Kit	2
5	20322	Lockwasher 1-1/8"	2
6	252	Jambnut 1-1/8" -12 UNF	2
7	00790981	Castle Nut M24-2	1
8	20167	Cotter Pin 3/16" x 2"	1
9	50040359	Skid	2
10	50040387	Front Skid	2
11	316212	Plow Bolt 3/8" x 1-1/4" Gr.5	12
12	15915BH	Flatwasher 3/8"	12
13	15812	Lockwasher 3/8"	12
14	8151200	Hex Nut 3/8"	12
15	7557BH	Blade (Uplift)	2
16	00790987	Gearbox Assy (BH25-1R)	1
17	20510	Capscrew 3/4" x 2-14" Gr.5	6
18	20299	Locknut 3-4" Flanged	6
19	50070060	Shield Mount Bracket	1
20	50070062	Driveline Shield	1
21	90560	Capscrew M8 x1.25 x 15	4
22	15907BH	Flatwasher M8	4
23	15554	Locknut 1/2"	2
24	15916	Flatwasher 1/2"	2
25	20054	Capscrew 1/2" x 1" Gr.5	2
	50070832	Decal Kit (Items 26, 28 -36)	1
26	50061049	Bush Hog Decal	2
27	50070264	Model Decal BH27 (Order Separately)	2
28	D614	Danger Decal (Thrown Object)	2
29	D559	Decal, Genuine BH Parts	1
30	D551	Decal, Blade Rotation CCW	1
31	D546	Decal, Danger	1
32	D547	Decal, Danger	1
33	D813	Decal, Danger (Multilingual)	1
34	D549	Decal, Danger (Operational)	1
35	D590	Decal, Lubrication	1
36	50031213	Red Reflector	2
37	69391	Pin	1

BASE FRAME ASSEMBLY **MODEL BH27-2R ROTARY CUTTER**

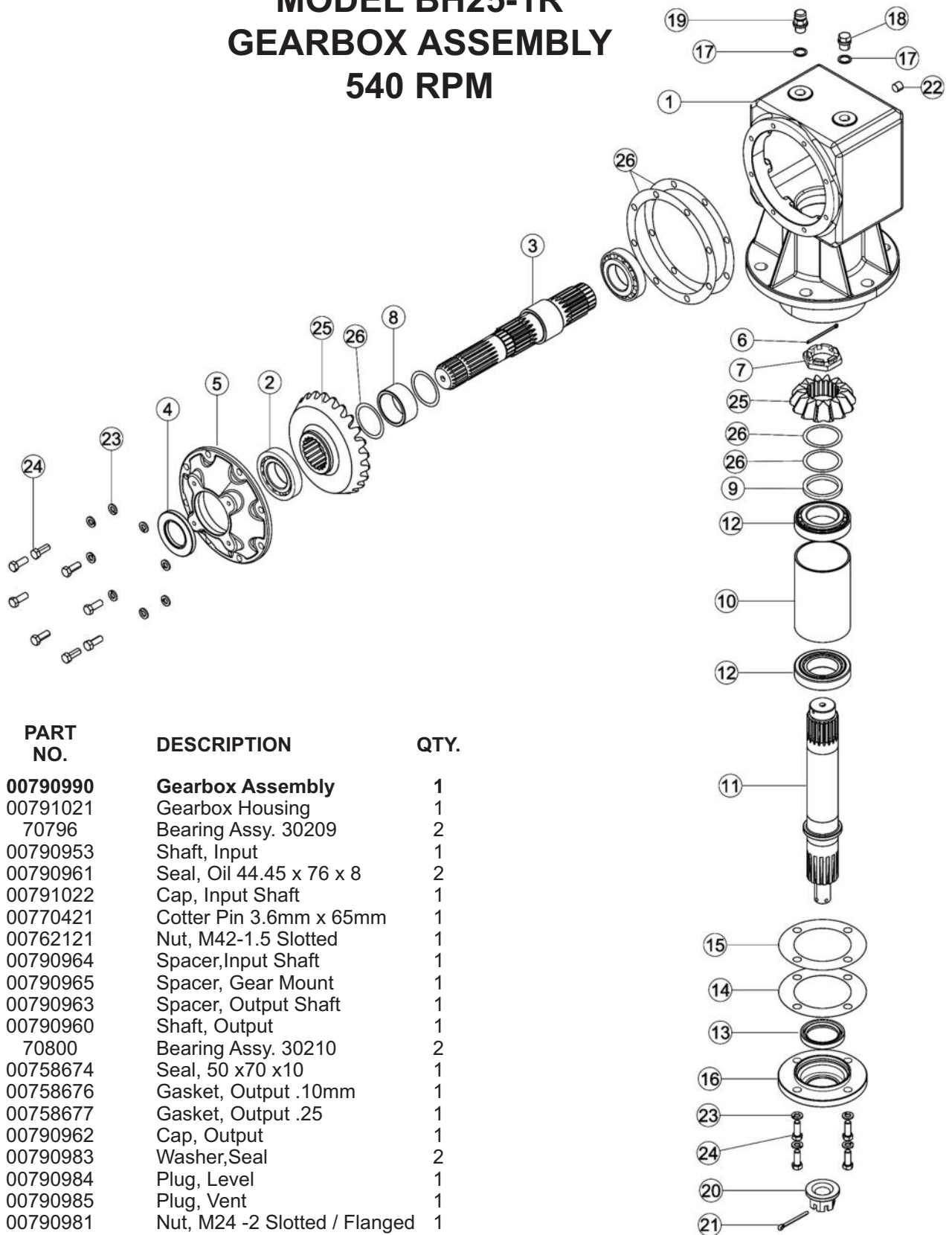


BASE FRAME ASSEMBLY

MODEL BH27-2R ROTARY CUTTER

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D.
1	50070339-10	Deck Weld. w/Decals-Bush Hog Red	1
	50070339-16	Deck Weld. w/Decals-JD Green	1
	50070339-23	Deck Weld. w/Decals-Kub Orange	1
	50070339-28	Deck Weld. w/Decals-NH Blue	1
2	50072531	Blade Pan Weld. 6' BH26-2R	1
3	63607	Blade Bolt Kit	2
4	7919BH	Blade Bolt Kit	2
5	20322	Lockwasher 1-1/8"	2
6	252	Jambnut 1-1/8" -12 UNF	2
7	00791093	Castle Nut	1
8	2716423	Cotter Pin M6 X 60	1
9	50040359	Skid	2
10	50040387	Front Skid	2
11	316212	Plow Bolt 3/8" x 1-1/4" Gr.5	12
12	15915BH	Flatwasher 3/8"	12
13	15812	Lockwasher 3/8"	12
14	8151200	Hex Nut 3/8"	12
15	7557BH	Blade (Uplift)	2
16	00791057	Gearbox Assy (BH25-2R)	1
17	20510	Capscrew 3/4" x 2-14" Gr.5	6
18	20299	Locknut 3-4" Flanged	6
19	50070060	Shield Mount Bracket	1
20	50070062	Driveline Shield	1
21	90560	Capscrew M8 x1.25 x 15	4
22	15907BH	Flatwasher M8	4
23	15554	Locknut 1/2"	2
24	15916	Flatwasher 1/2"	2
25	20054	Capscrew 1/2" x 1" Gr.5	2
	50070832	Decal Kit (Items 26, 28-36)	1
26	50061049	Bush Hog Decal	2
27	50070264	Model Decal BH27 (Order Separately)	2
28	D614	Danger Decal (Thrown Object)	2
29	D559	Decal, Genuine BH Parts	1
30	D551	Decal, Blade Rotation CCW	1
31	D546	Decal, Danger	1
32	D547	Decal, Danger	1
33	D813	Decal, Danger (Multilingual)	1
34	D549	Decal, Danger (Operational)	1
35	D590	Decal, Lubrication	1
36	50031213	Red Reflector	2
37	69391	Pin	1

MODEL BH25-1R **GEARBOX ASSEMBLY** **540 RPM**

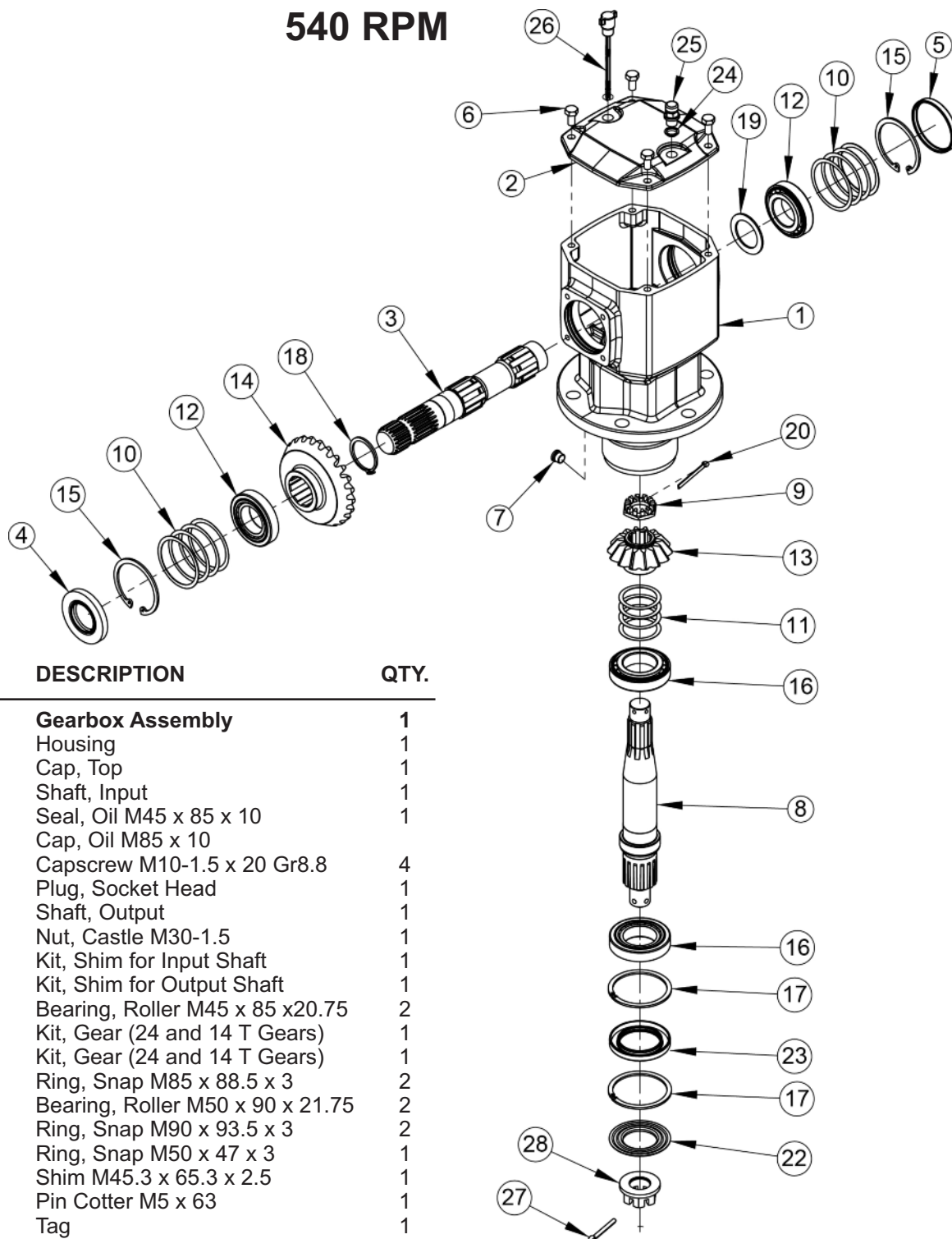


REF. NO.	PART NO.	DESCRIPTION	QTY.
	00790990	Gearbox Assembly	1
1	00791021	Gearbox Housing	1
2	70796	Bearing Assy. 30209	2
3	00790953	Shaft, Input	1
4	00790961	Seal, Oil 44.45 x 76 x 8	2
5	00791022	Cap, Input Shaft	1
6	00770421	Cotter Pin 3.6mm x 65mm	1
7	00762121	Nut, M42-1.5 Slotted	1
8	00790964	Spacer, Input Shaft	1
9	00790965	Spacer, Gear Mount	1
10	00790963	Spacer, Output Shaft	1
11	00790960	Shaft, Output	1
12	70800	Bearing Assy. 30210	2
13	00758674	Seal, 50 x70 x10	1
14	00758676	Gasket, Output .10mm	1
15	00758677	Gasket, Output .25	1
16	00790962	Cap, Output	1
17	00790983	Washer, Seal	2
18	00790984	Plug, Level	1
19	00790985	Plug, Vent	1
20	00790981	Nut, M24 -2 Slotted / Flanged	1
21	20167	Cotter Pin 3/16" x 2"	1
22	13032	Plug, Socket Hd.	1
23	15812	Lockwasher 3/8"	12
24	20034	Capscrew 3/8" x 1" Gr.5	12
25	00790956	Gear Set Kit (24 & 14 T Gears)	1
26	00790959	Shim Kit	1

MODEL BH25-2R

GEARBOX ASSEMBLY

540 RPM

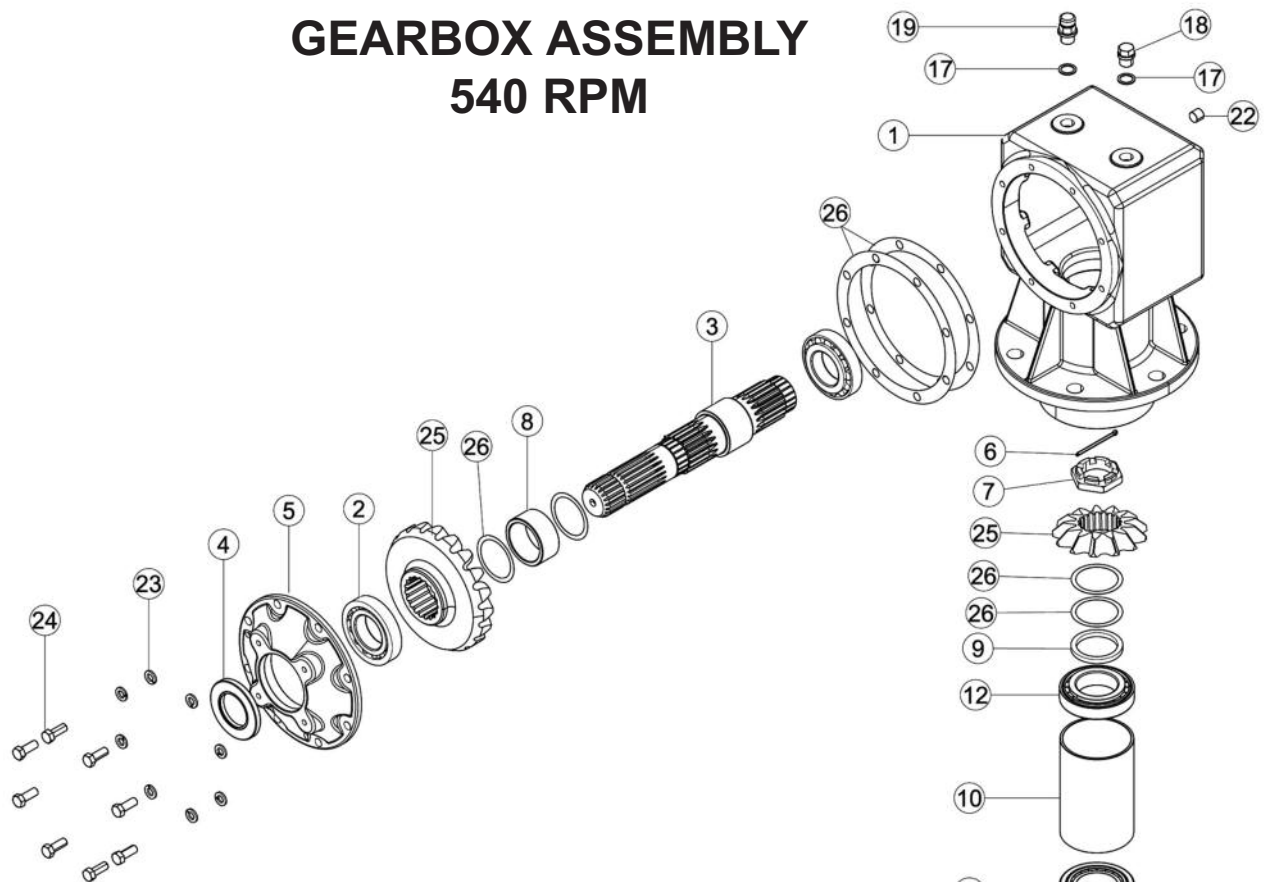


REF. NO.	PART NO.	DESCRIPTION	QTY.
	00791060	Gearbox Assembly	1
1	00791062	Housing	1
2	00791063	Cap, Top	1
3	00791064	Shaft, Input	1
4	50068116	Seal, Oil M45 x 85 x 10	1
5	70725	Cap, Oil M85 x 10	
6	44390BH	Capscrew M10-1.5 x 20 Gr8.8	4
7	00791032	Plug, Socket Head	1
8	00791065	Shaft, Output	1
9	00755621	Nut, Castle M30-1.5	1
10	00791066	Kit, Shim for Input Shaft	1
11	00791067	Kit, Shim for Output Shaft	1
12	0070796	Bearing, Roller M45 x 85 x 20.75	2
13	00791081	Kit, Gear (24 and 14 T Gears)	1
14	00791081	Kit, Gear (24 and 14 T Gears)	1
15	00755618	Ring, Snap M85 x 88.5 x 3	2
16	70800	Bearing, Roller M50 x 90 x 21.75	2
17	00791083	Ring, Snap M90 x 93.5 x 3	2
18	2516460	Ring, Snap M50 x 47 x 3	1
19	00755632	Shim M45.3 x 65.3 x 2.5	1
20	70499	Pin Cotter M5 x 63	1
21	N/A	Tag	1
22	00791085	Shield, Protective	1
23	00791084	Seal, Oil Dbl. Lip M60 x 90 x 10	1
24	00790983	Sealing Washer	1
25	00790985	Plug, Vent M16 -1.5	1
26	4038611	Dipstick, Oil	1
27	2716423	Pin, Cotter M6 x 60	1
28	00791093	Nut, Castle M30-2	1

MODEL BH26-1R

GEARBOX ASSEMBLY

540 RPM

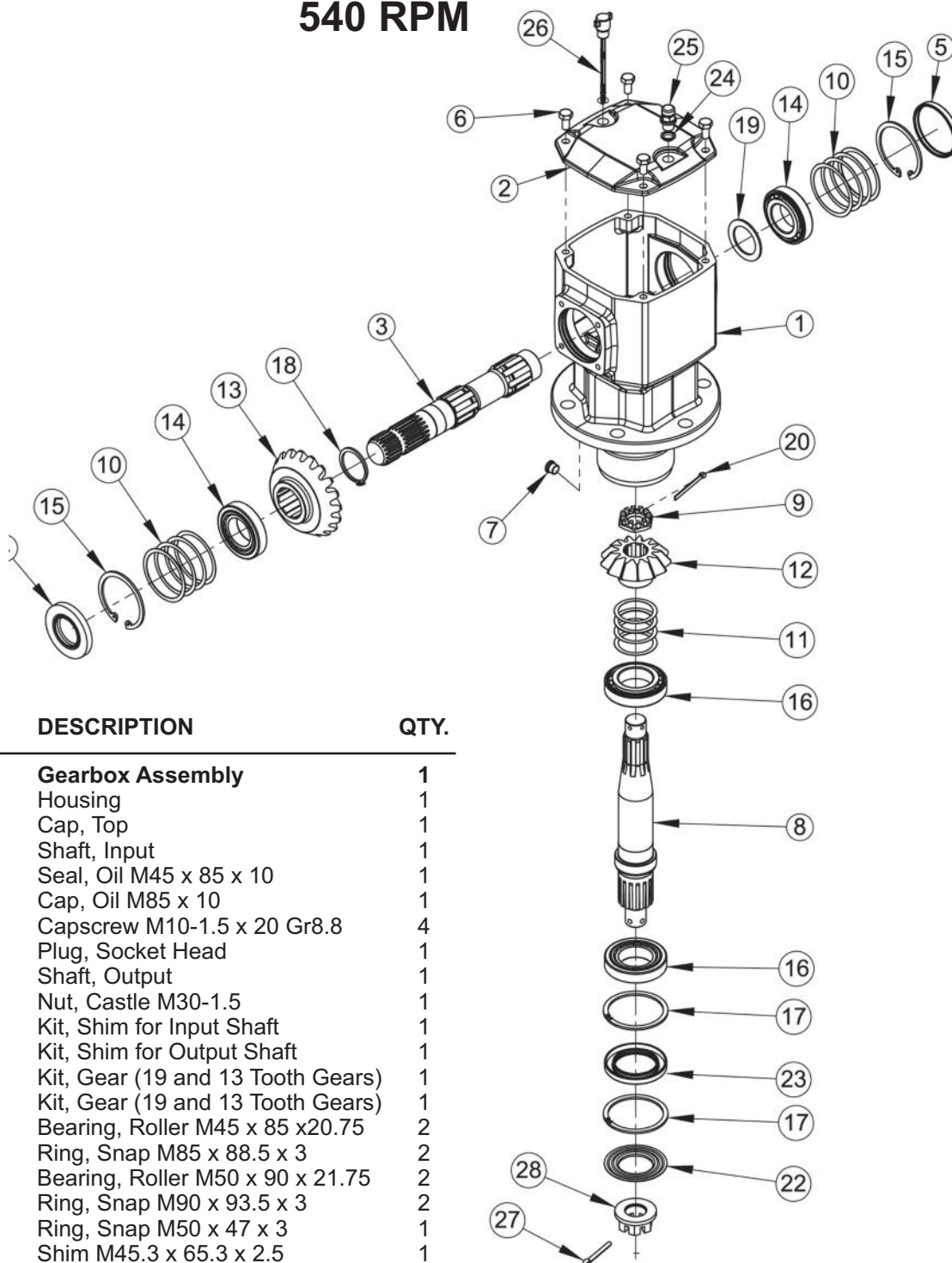


REF. NO.	PART NO.	DESCRIPTION	QTY.
	00790989	Gearbox Assembly	1
1	00791021	Gearbox Housing	1
2	70796	Bearing Assy. 30209	2
3	00790953	Shaft, Input	1
4	00790961	Seal, Oil 44.45 x 76 x 8	2
5	00791022	Cap, Input Shaft	1
6	00770421	Cotter Pin 3.6mm x 65mm	1
7	00762121	Nut, M42-1.5 Slotted	1
8	00790964	Spacer, Input Shaft	1
9	00790965	Spacer, Gear Mount	1
10	00790963	Spacer, Output Shaft	1
11	00790960	Shaft, Output	1
12	70800	Bearing Assy. 30210	2
13	00758674	Seal, 50 x70 x10	1
14	00758676	Gasket, Output .10mm	1
15	00758677	Gasket, Output .25	1
16	00790962	Cap, Output	1
17	00790983	Washer, Seal	2
18	00790984	Plug, Level	1
19	00790985	Plug, Vent	1
20	00790981	Nut, M24 -2 Slotted / Flanged	1
21	20167	Cotter Pin 3/16" x 2"	1
22	13032	Plug, Socket Hd.	1
23	15812	Lockwasher 3/8"	12
24	20034	Capscrew 3/8" x 1" Gr.5	12
25	00790956	Gear Set Kit (19 & 13 T Gears)	1
26	00790959	Shim Kit	1

MODEL BH26-2R

GEARBOX ASSEMBLY

540 RPM

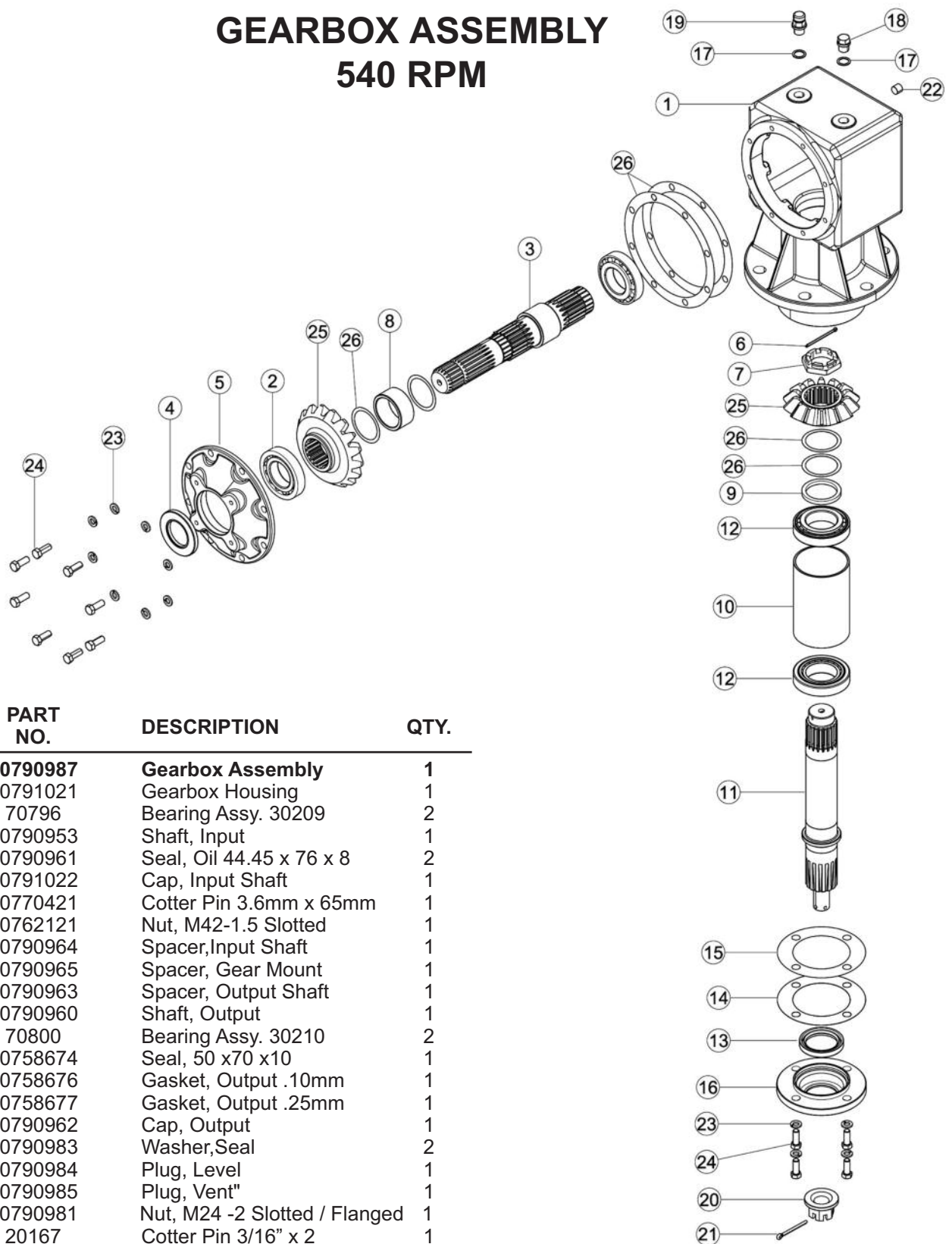


REF. NO.	PART NO.	DESCRIPTION	QTY.
	00791059	Gearbox Assembly	1
1	00791062	Housing	1
2	00791063	Cap, Top	1
3	00791064	Shaft, Input	1
4	50068116	Seal, Oil M45 x 85 x 10	1
5	70725	Cap, Oil M85 x 10	1
6	44390BH	Capscrew M10-1.5 x 20 Gr8.8	4
7	00791032	Plug, Socket Head	1
8	00791065	Shaft, Output	1
9	00755621	Nut, Castle M30-1.5	1
10	00791066	Kit, Shim for Input Shaft	1
11	00791067	Kit, Shim for Output Shaft	1
12	00791080	Kit, Gear (19 and 13 Tooth Gears)	1
13	00791080	Kit, Gear (19 and 13 Tooth Gears)	1
14	70796	Bearing, Roller M45 x 85 x20.75	2
15	00755618	Ring, Snap M85 x 88.5 x 3	2
16	70800	Bearing, Roller M50 x 90 x 21.75	2
17	00791083	Ring, Snap M90 x 93.5 x 3	2
18	2516460	Ring, Snap M50 x 47 x 3	1
19	00755632	Shim M45.3 x 65.3 x 2.5	1
20	70499	Pin Cotter M5 x 63	1
21	N/A	Tag	1
22	00791085	Shield, Protective	1
23	00791084	Seal, Oil Dbl. Lip M60 x 90 x 10	1
24	00790983	Sealing Washer	1
25	00790985	Plug, Vent M16 -1.5	1
26	4038611	Dipstick, Oil	1
27	2716423	Pin, Cotter M6 x 60	1
28	00791093	Nut, Castle M30-2	1

MODEL BH27-1R

GEARBOX ASSEMBLY

540 RPM

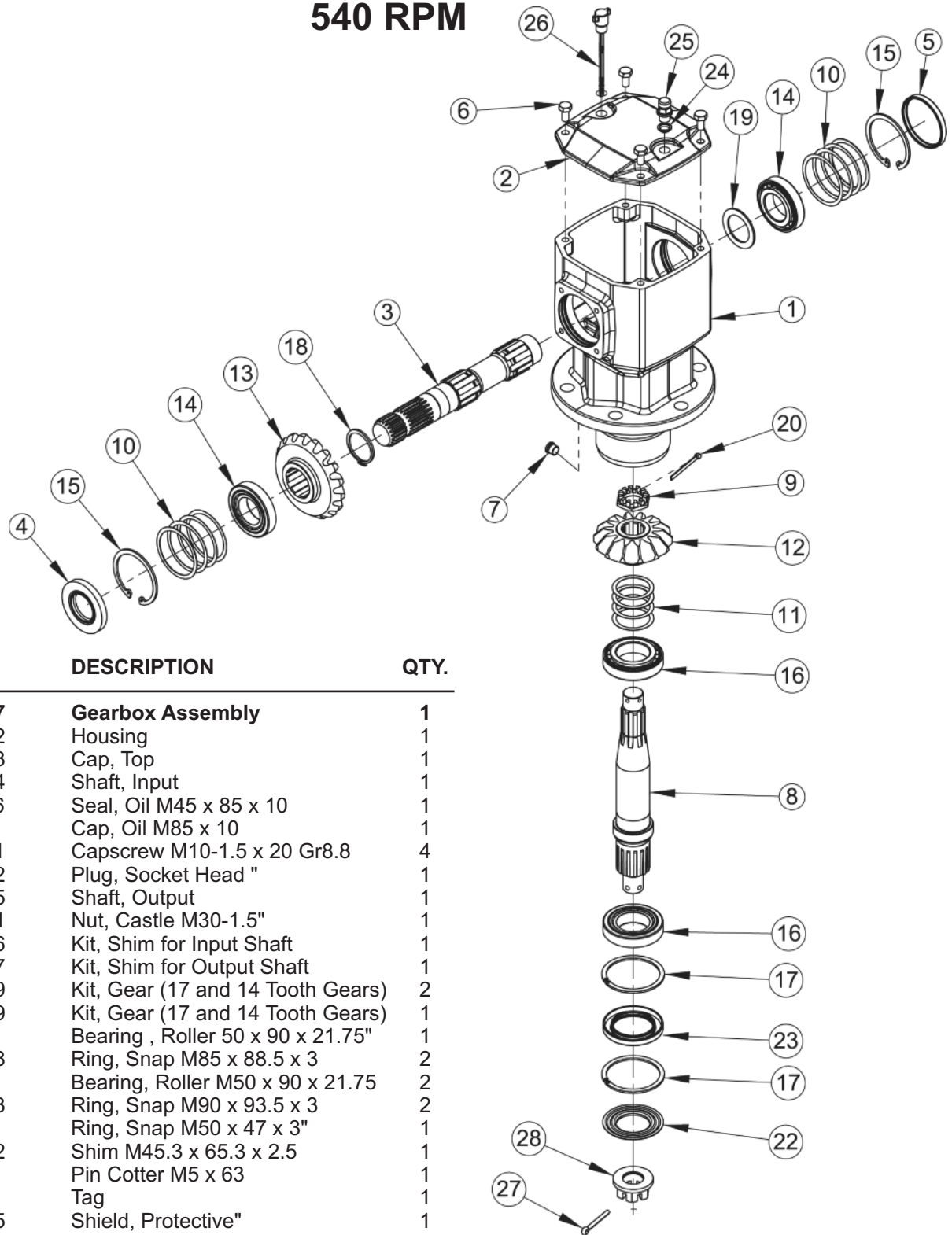


REF. NO.	PART NO.	DESCRIPTION	QTY.
	00790987	Gearbox Assembly	1
1	00791021	Gearbox Housing	1
2	70796	Bearing Assy. 30209	2
3	00790953	Shaft, Input	1
4	00790961	Seal, Oil 44.45 x 76 x 8	2
5	00791022	Cap, Input Shaft	1
6	00770421	Cotter Pin 3.6mm x 65mm	1
7	00762121	Nut, M42-1.5 Slotted	1
8	00790964	Spacer, Input Shaft	1
9	00790965	Spacer, Gear Mount	1
10	00790963	Spacer, Output Shaft	1
11	00790960	Shaft, Output	1
12	70800	Bearing Assy. 30210	2
13	00758674	Seal, 50 x70 x10	1
14	00758676	Gasket, Output .10mm	1
15	00758677	Gasket, Output .25mm	1
16	00790962	Cap, Output	1
17	00790983	Washer, Seal	2
18	00790984	Plug, Level	1
19	00790985	Plug, Vent"	1
20	00790981	Nut, M24 -2 Slotted / Flanged	1
21	20167	Cotter Pin 3/16" x 2	1
22	13032	Plug, Socket Hd.	1
23	15812	Lockwasher 3/8"	12
24	20034	Capscrew 3/8" x 1 Gr.5	12
25	00790954	Gear Set Kit (17 & 14 T Gears)	1
26	00790959	Shim Kit	1

MODEL BH27-2R

GEARBOX ASSEMBLY

540 RPM



REF. NO.	PART NO.	DESCRIPTION	QTY.
	00791057	Gearbox Assembly	1
1	00791062	Housing	1
2	00791063	Cap, Top	1
3	00791064	Shaft, Input	1
4	50068116	Seal, Oil M45 x 85 x 10	1
5	70725	Cap, Oil M85 x 10	1
6	44390BH	Capscrew M10-1.5 x 20 Gr8.8	4
7	00791032	Plug, Socket Head "	1
8	00791065	Shaft, Output	1
9	00755621	Nut, Castle M30-1.5"	1
10	00791066	Kit, Shim for Input Shaft	1
11	00791067	Kit, Shim for Output Shaft	1
12	00791079	Kit, Gear (17 and 14 Tooth Gears)	2
13	00791079	Kit, Gear (17 and 14 Tooth Gears)	1
14	70796	Bearing , Roller 50 x 90 x 21.75"	1
15	00755618	Ring, Snap M85 x 88.5 x 3	2
16	70800	Bearing, Roller M50 x 90 x 21.75	2
17	00791083	Ring, Snap M90 x 93.5 x 3	2
18	2516460	Ring, Snap M50 x 47 x 3"	1
19	00755632	Shim M45.3 x 65.3 x 2.5	1
20	70499	Pin Cotter M5 x 63	1
21	N/A	Tag	1
22	00791085	Shield, Protective"	1
23	00791084	Seal, Oil Dbl. Lip M60 x 90 x 10	1
24	00790983	Sealing Washer	1
25	00790985	Plug, Vent M16 -1.5	1
26	4038611	Dipstick, Oil	1
27	2716423	Pin, Cotter M6 x 60	1
28	00791093	Nut, Castle M30-2	1

This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or valve. The parts are numbered as follows:

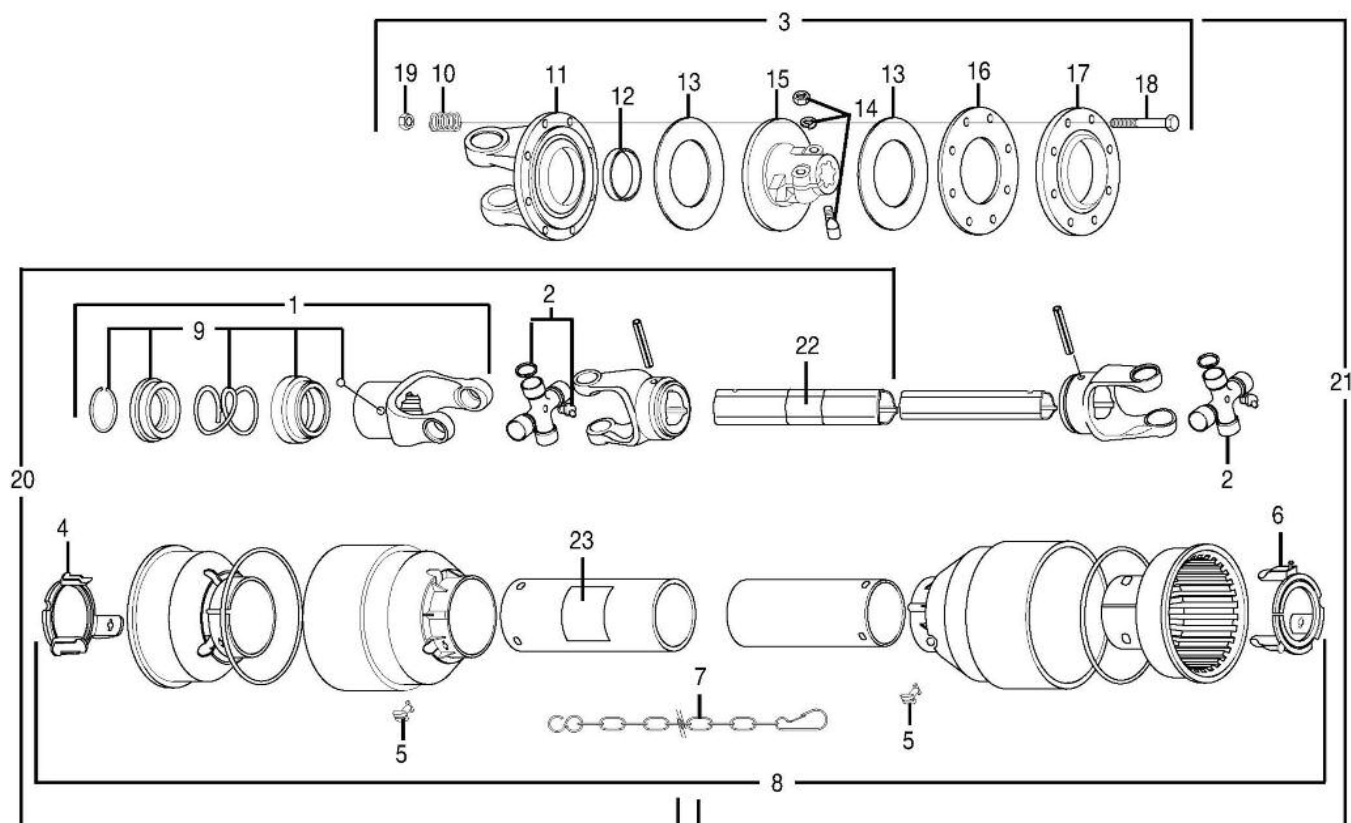
- 1:** A bracket or support structure.
- 2:** A cross-shaped connector or flange.
- 3:** A long, thin cylindrical shaft or rod.
- 4:** A small circular flange or cap.
- 5:** A small circular flange or cap.
- 6:** A small circular flange or cap.
- 7:** A chain or link assembly.
- 8:** A long, thin cylindrical shaft or rod.
- 9:** A small circular flange or cap.
- 10:** A small circular flange or cap.
- 11:** A large circular flange or cap.
- 12:** A small circular flange or cap.
- 13:** A small circular flange or cap.
- 14:** A small circular flange or cap.
- 15:** A small circular flange or cap.
- 16:** A small circular flange or cap.
- 17:** A small circular flange or cap.
- 18:** A small circular flange or cap.
- 19:** A small circular flange or cap.
- 20:** A small circular flange or cap.
- 21:** A small circular flange or cap.
- 22:** A long, thin cylindrical shaft or rod.
- 23:** A small circular flange or cap.

101-3-1

MODEL BH26

DRIVELINE ASSEMBLY

540 RPM

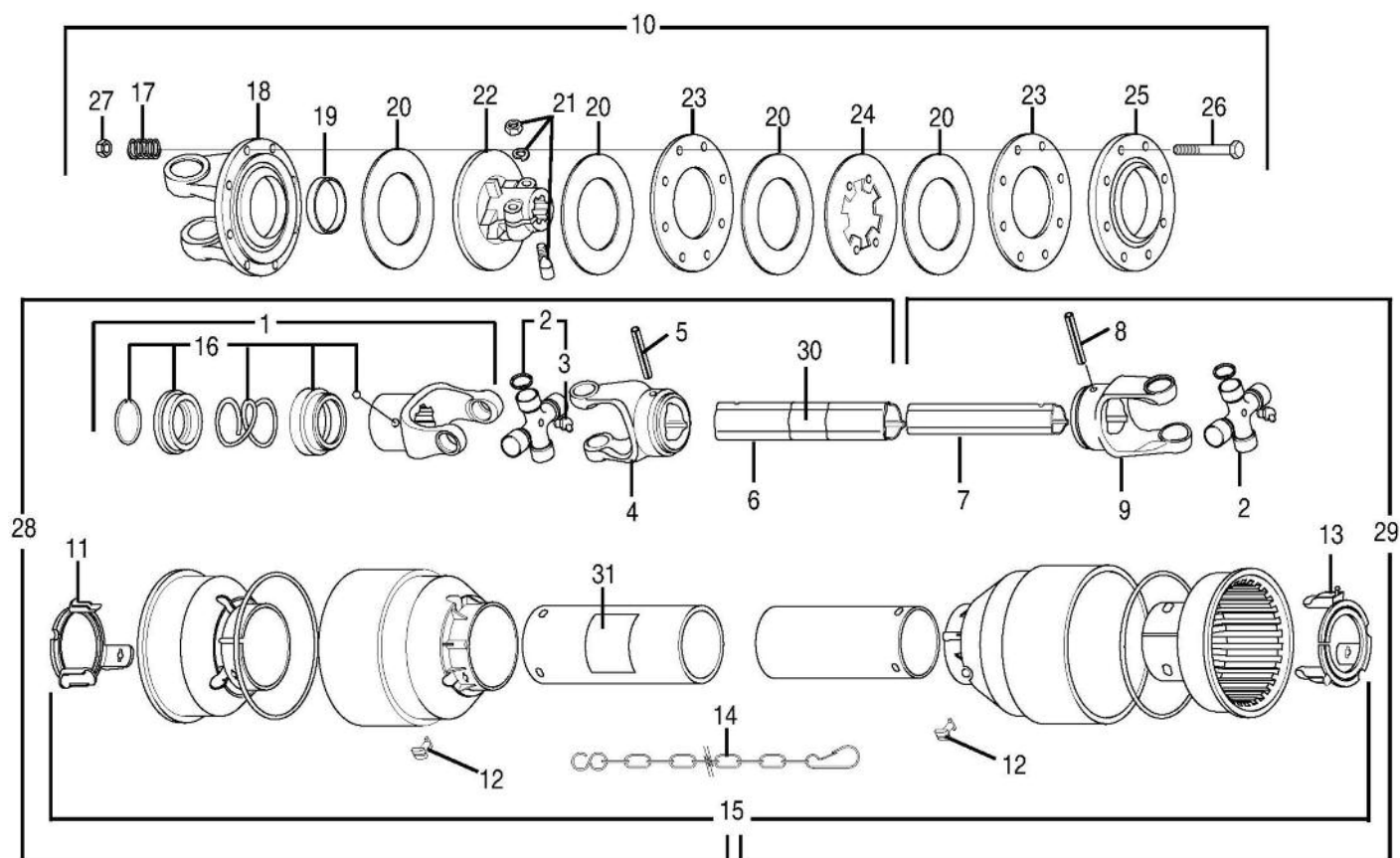


REF. NO.	PART NO.	DESCRIPTION	QTY.
	50053133	Driveline Assembly BH26	1
1	76801	Complete Collar Yoke	1
2	64610	Cross Journal Set	2
3	50050544	Complete Disc Clutch F29	1
4	50053169	Guard Retaining Collar, Outer	1
5	50050289	Bolt	6
6	50053240	Guard Retaining Collar, Inner	1
7	64814	Safety Chain	2
8	50053249	Complete Shield	1
9	50017480	Ball Collar Kit 1-3/8"	1
10	76080	Spring	8
11	76081	Flanged Yoke	1
12	76082	Bushing	1
13	76083	Lining Ring	2
14	76247	Tapered Pin Set 1-3/4"	1
15	76309	Clutch Support F29	1
16	76085	Inner Plate	1
17	76086	Pressure Plate	1
18	44155BH	Capscrew M10 x 1.5 x 85	8
19	44154BH	Lock Nut M10 x 1.5	8
20	50053250	Half Female Shaft w/ Shield	1
21	50053252	Half Male Shaft w/ Shield	1
22	78786	Danger Decal, Outer Tube	1
23	78608	Danger Decal, Outer Shield	1

MODEL BH27

DRIVELINE ASSEMBLY

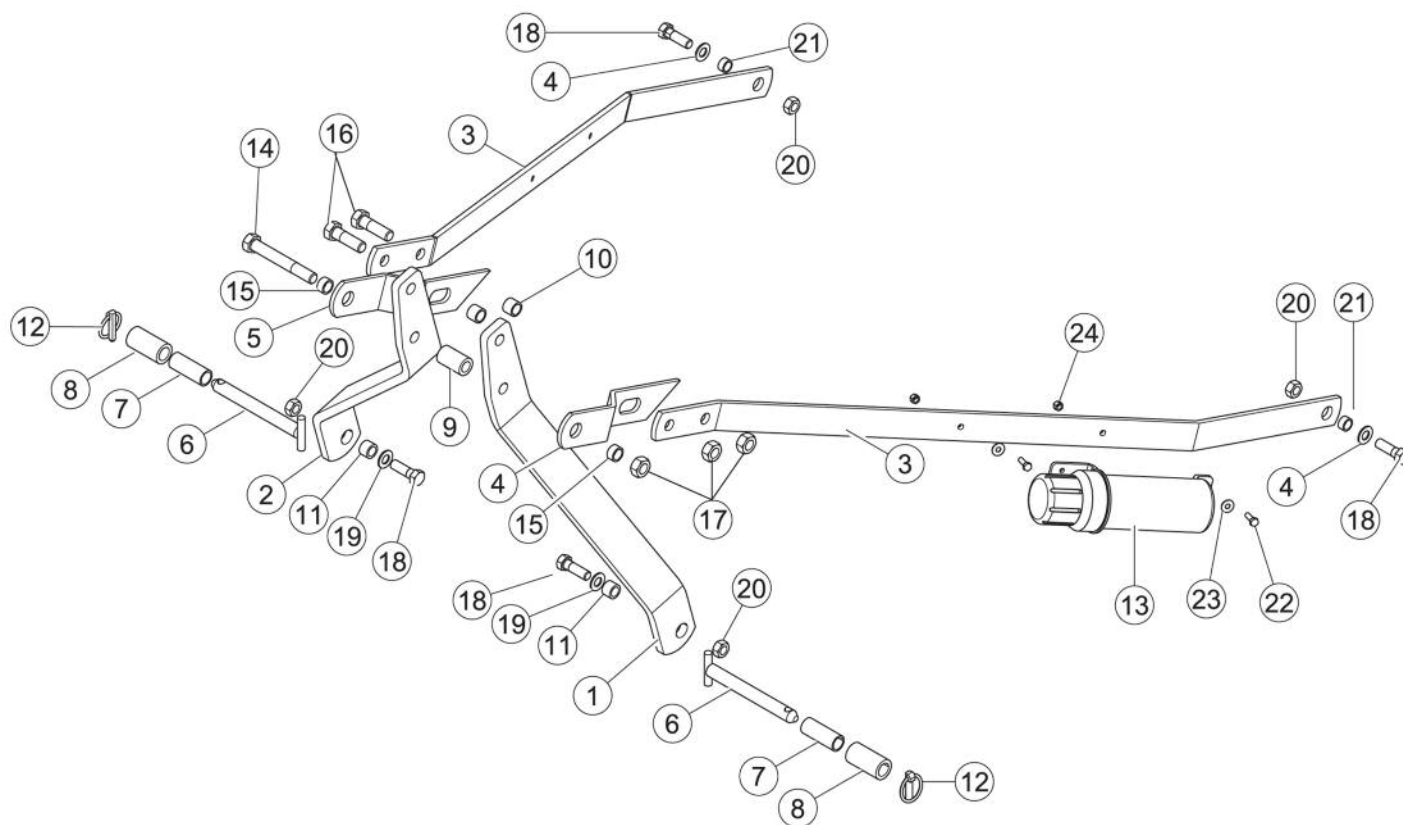
540 RPM



Ref. No.	Part No.	Description	Qty. Req'd.	Ref. No.	Part No.	Description	Qty. Req'd.
	76994	Driveshaft Assy Model BH27	1	16	50017480	Ball Collar Kit 1-3/8"	1
1	76802	Ball Collar Yoke (540 Rpm)	1	17	76080	Spring	8
2	64663	Cross Journal Set	2	18	76164	Flanged Yoke	1
3	63956	Grease Nipple	2	19	76082	Bushing	1
4	66865	Outer Yoke	1	20	76083	Lining Ring	4
5	66866	Roll Pin For Outer Tube	1	21	76247	Tapered Pin Set 1-3/4"	1
6	67006	Outer Tube	1	22	76458	Clutch Support F49	1
7	66868	Inner Tube	1	23	76085	Inner Plate	2
8	66869	Roll Pin For Inner Tube	1	24	76197	Intermediate Plate	1
9	66870	Inner Yoke	1	25	76086	Pressure Plate	1
10	76456	Complete Disc Clutch F49	1	26	44159BH	Capscrew M10 X 1.5 X 100	8
11	76057	Guard Retaining Collar, Outer	1	27	44154BH	Lock Nut M10 X 1.5	8
12	87992	Bolt	6	28	76814	Half Female Shaft W/ Shield	1
13	76059	Guard Retaining Collar, Inner	1	29	50050549	Half Male Shaft W/ Shield	1
14	64814	Safety Chain	2	30	78786	Danger Decal, Outer Tube	1
15	76150	Complete Shield	1	31	78608	Danger Decal, Outer Shield"	1

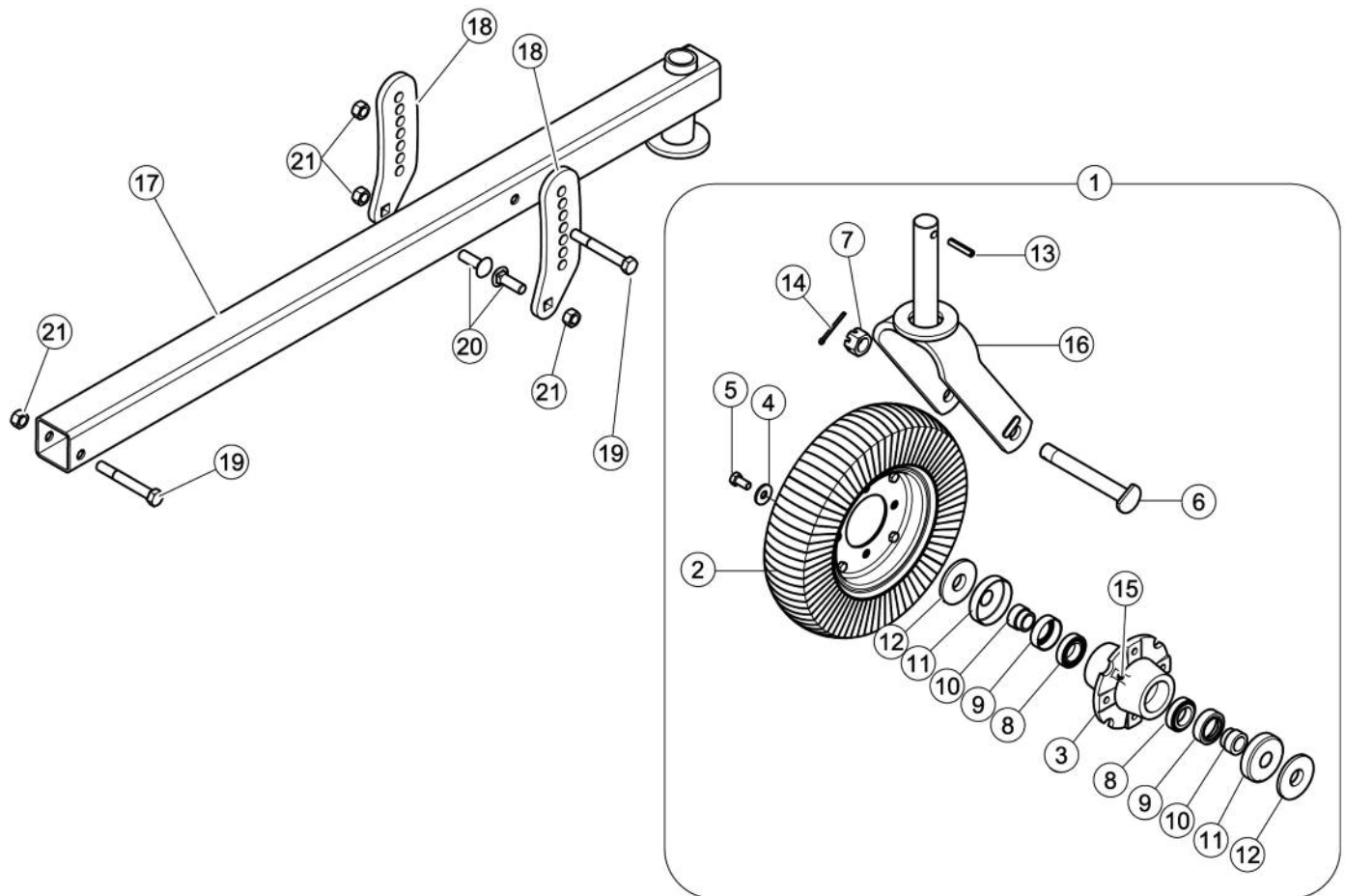
HITCH and RELATED PARTS

ALL MODELS BH20 SERIES



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	50070054	Strut, LH BH25 & BH26	1
	50070117	Strut, LH BH27	1
2	50070056	Strut, RH BH25 & BH26	1
	50070119	Strut, RH BH27	1
3	50050342	Yoke, for BH25	2
	50050419	Yoke, for BH26	2
	50070115	Yoke, for BH27	2
4	50070057	Pivot, LH	1
5	50070059	Pivot, RH	1
6	91064	Lift Pin Weld.	2
7	91062	Spacer, Cat. 2 Std.	2
8	91061	Spacer	2
9	50033665	Top Bushing, Cat 1 Quick Hitch	1
10	50050393	Wear Bushing	2
11	50050555	Strut Bushing	2
12	2850005	Klick Pin	2
13	50035829	Owners Manual Storage Tube	1
	50035830	Seal, Cap	1
	50035831	Cap	1
14	19037	Capscrew 3/4" x 5-1/2" Gr.5	1
15	50050520	Spacer Bushing	2
16	1162424	Capscrew 3/4" x 2-1/2" Gr.5	2
17	20638	Locknut 3/4"	3
18	20947	Capscrew 5/8" x 2" Gr.5	4
19	20748	Flatwasher 5/8"	4
20	15598BH	Locknut 5/8"	4
21	50050395	Yoke Bushing	2
22	1161010	Capscrew 5/16" x 1 Gr.5	2
23	15907BH	Flatwasher 5/16"	2
24	15602BH	Locknut 5/16"	2

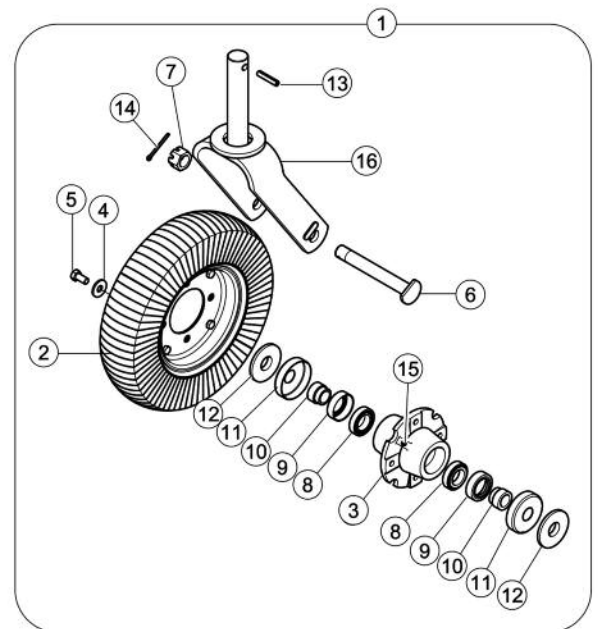
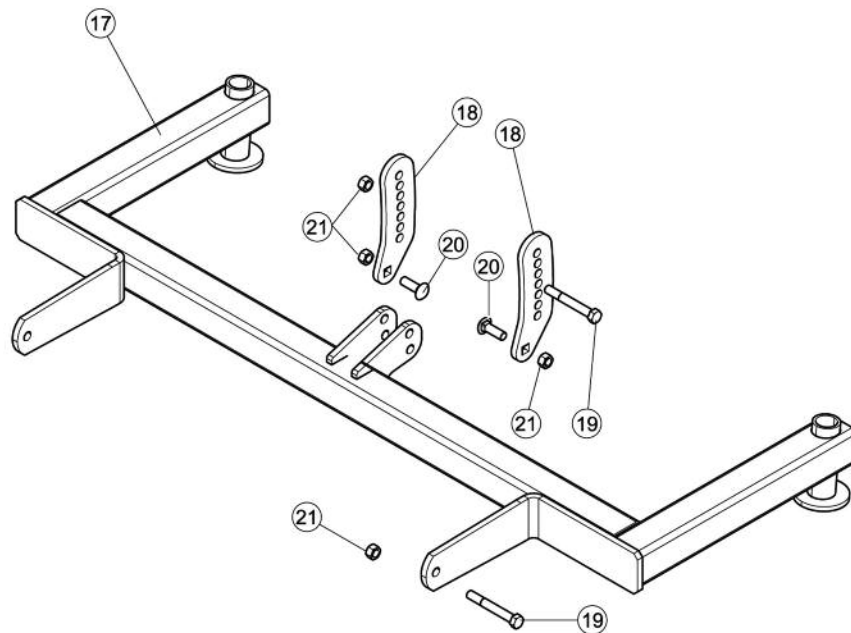
TAILWHEEL and RELATED PARTS ALL MODEL BH20 SERIES



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	50069838	Tailwheel Assy.	1
2	500BH	Solid Tire Assy.	1
3	50068522	Hub Casting	1
4	44269	Flatwasher M12	4
5	44204BH	Capscrew M12 x 1.75 x 25 Gr8.8	4
5	50067488	Axle Bolt	1
7	50067496	Slotted Nut M24 x 2	1
8	50068521	Bearing Assy.	2
10	50068523	Bushing	2
11	50068520	Cap, Protective	2
12	50068524	Washer	2
13	44824BH	Roll Pin 1/2" x 2-1/2"	1
14	20167	Cotter Pin 3/16" x 2"	1
15	449BH	Grease Fitting	1
16	50069839	Fork Assy.	1
17	50070136	Tailwheel Tube Weld. for BH25	1
	50070053	Tailwheel Tube Weld. for BH26	1
	50070094	Tailwheel Tube Weld. for BH27	1
18	50070051	Adjusting Bracket	2
19	44625	Capscrew 5/8" x 4-3/4" Gr.5	2
20	44226BH	Carriage Bolt 5/8" x 2"	2
21	15598BH	Locknut 5/8"	2

DUAL TAILWHEEL and RELATED PARTS

MODEL BH27D



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	50069838	Tailwheel Assy.	2
2	500BH	Solid Tire Assy.	2
3	50068522	Hub Casting	2
4	44269	Flatwasher M12	8
5	44204BH	Capscrew M12 x 1.75 x 25 Gr8.8	8
5	50067488	Axle Bolt	2
7	50067496	Slotted Nut M24 x 2	2
8	50068521	Bearing Assy.	4
10	50068523	Bushing	4
11	50068520	Cap, Protective	1
12	50068524	Washer	4
13	44824BH	Roll Pin 1/2" x 2-1/2"	3
14	20167	Cotter Pin 3/16" x 2"	2
15	449BH	Grease Fitting	2
16	50069839	Fork Assy.	6
17	50070100	Tailwheel Mount Weld. BH27	1
18	50070051	Adjusting Bracket	2
19	44625	Capscrew 5/8" x 4-3/4" Gr.5	2
20	44226BH	Carriage Bolt 5/8" x 2"	2
21	15598BH	Locknut 5/8"	2



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