



# PASTURE AERATOR

PA8 & PA10

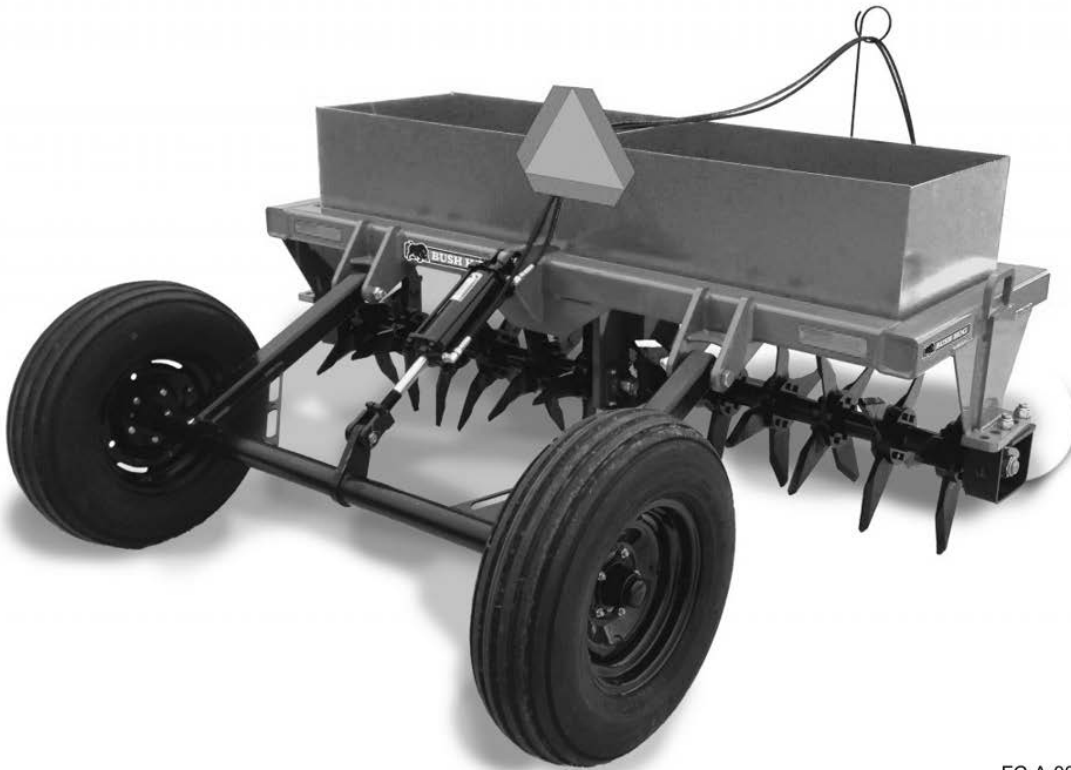
Published 08/22

Part No.50074308

## OPERATOR'S MANUAL



This Operator's Manual is an integral part of the safe operation of this machine and must be maintained with the unit at all times. **READ, UNDERSTAND, and FOLLOW** the Safety and Operation Instructions contained in this manual before operating the equipment. C01-Cover str



FC-A-0002

**BUSH HOG®**

2501 Griffin Ave.  
Selma, AL 36703  
334-874-2700  
[www.bushhog.com](http://www.bushhog.com)

Bush Hog Web Page



[www.algqr.com/bwe](http://www.algqr.com/bwe)



©2022 Alamo Group Inc.

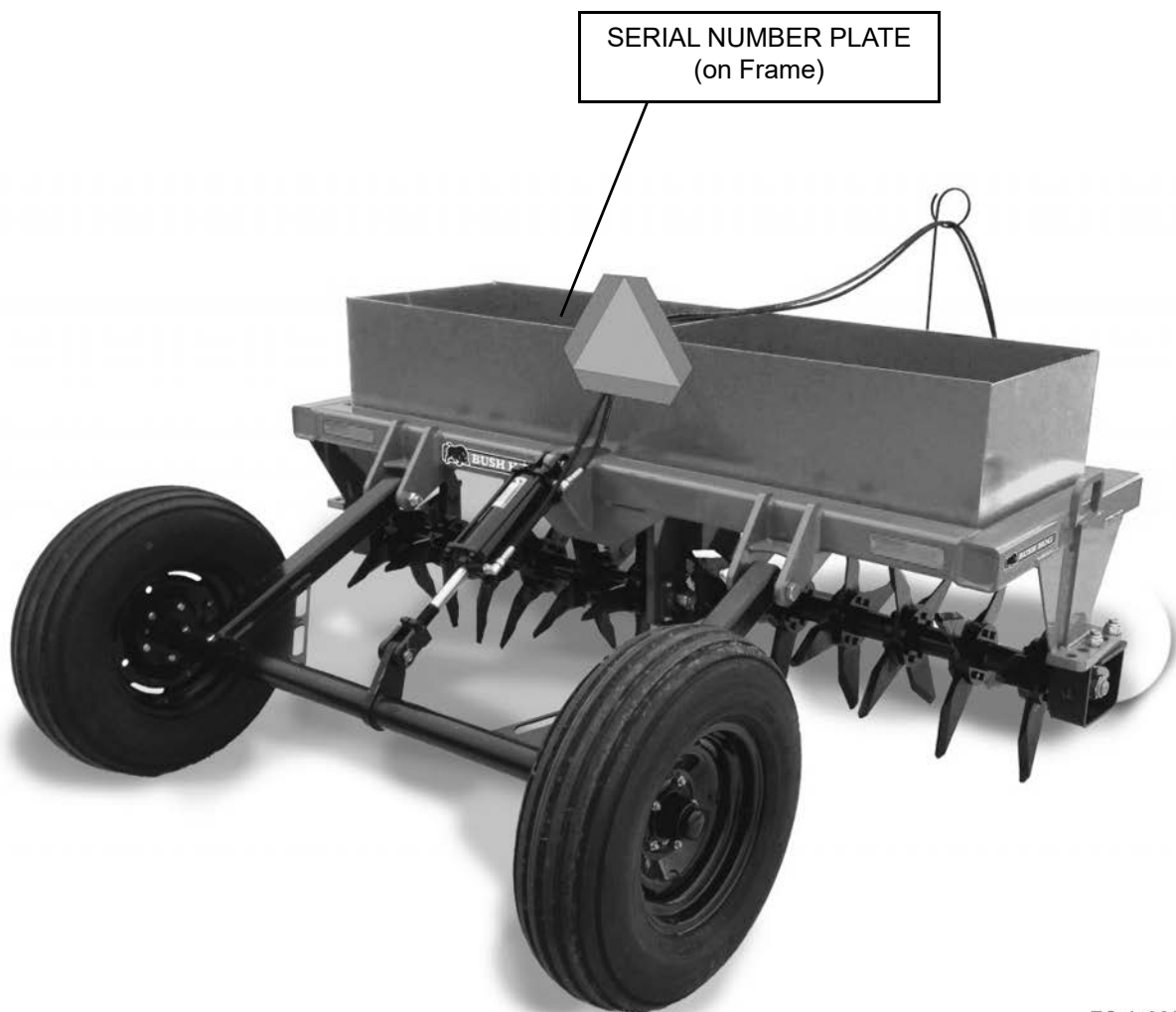
## To the Owner/Operator/Dealer

All implements with moving parts are potentially hazardous. There is no substitute for a cautious, safe-minded operator who recognizes the potential hazards and follows reasonable safety practices. The manufacturer has designed this implement to be used with all its safety equipment properly attached to minimize the chance of accidents.

**BEFORE YOU START!** Read the safety messages on the implement and shown in your manual. Observe the rules of safety and common sense!

**For future reference, record your Bush Hog product model number and serial number:**

Dealer		Telephone		Model Number	
Owner		Purchase Date		Serial Number	



FC-A-0002

# Table of Contents

<b>SAFETY SECTION .....</b>	<b>1 - 1</b>
GENERAL SAFETY INSTRUCTIONS AND PRACTICES .....	1 - 2
OPERATOR SAFETY INSTRUCTIONS AND PRACTICES .....	1 - 3
EQUIPMENT OPERATION SAFETY INSTRUCTIONS AND PRACTICES .....	1 - 5
CONNECTING OR DISCONNECTING SAFETY INSTRUCTIONS AND PRACTICES .....	1 - 7
MAINTENANCE AND SERVICE SAFETY INSTRUCTIONS & PRACTICES .....	1 - 7
STORAGE AND PARKING SAFETY INSTRUCTIONS AND PRACTICES .....	1 - 8
TRANSPORTING SAFETY INSTRUCTIONS AND PRACTICES .....	1 - 9
CONCLUDING SAFETY INSTRUCTIONS AND PRACTICES .....	1 - 9
PARTS INFORMATION .....	1 - 10
DECAL LOCATION .....	1 - 11
DECAL DESCRIPTION .....	1 - 13
FEDERAL LAWS AND REGULATIONS .....	1 - 14
<b>INTRODUCTION SECTION .....</b>	<b>2 - 1</b>
BUSH HOG LIMITED WARRANTY .....	2 - 5
<b>ASSEMBLY SECTION .....</b>	<b>3 - 1</b>
DEALER SET-UP INSTRUCTIONS .....	3 - 2
HITCH ASSEMBLY .....	3 - 2
TONGUE ASSEMBLY .....	3 - 3
WHEEL ASSEMBLY .....	3 - 4
TRANSPORT WHEEL FRAME ASSEMBLY .....	3 - 4
<b>OPERATION SECTION .....</b>	<b>4 - 1</b>
STANDARD EQUIPMENT AND SPECIFICATIONS .....	4 - 3
OPERATOR REQUIREMENTS .....	4 - 4
TRACTOR REQUIREMENTS .....	4 - 4
ROPS and Seat Belt .....	4 - 5
Tractor Horsepower .....	4 - 5
Front End Weight .....	4 - 5
GETTING ON AND OFF THE TRACTOR .....	4 - 5
Boarding the Tractor .....	4 - 5
Dismounting the Tractor .....	4 - 6
STARTING THE TRACTOR .....	4 - 7
CONNECTING THE IMPLEMENT TO THE TRACTOR .....	4 - 7
SETTING TINE GANG ANGLE .....	4 - 8
PRE-OPERATION INSPECTION AND SERVICE .....	4 - 9
Tractor Pre-Operation Inspection/Service .....	4 - 9
Aeraotor Pre-Operation Inspection/Service .....	4 - 10

# Table of Contents

TRACTOR PRE-OPERATION INSPECTION .....	4 - 12
AERATOR PRE-OPERATION INSPECTION .....	4 - 13
Starting the Tractor .....	4 - 14
Brake and Differential Lock Setting .....	4 - 14
DRIVING THE TRACTOR AND IMPLEMENT .....	4 - 15
OPERATING THE TRACTOR AND IMPLEMENT .....	4 - 15
Set-up for Field Work.....	4 - 16
Operating the Aerator .....	4 - 16
Shutting Down the Implement .....	4 - 17
DISCONNECTING THE AERATOR FROM THE TRACTOR .....	4 - 17
STORAGE .....	4 - 17
TRANSPORTING THE TRACTOR AND IMPLEMENT .....	4 - 18
DRIVING THE TRACTOR AND IMPLEMENT .....	4 - 18
Transporting on Public Roadways.....	4 - 19
Hauling the Tractor and Implement .....	4 - 21
TROUBLESHOOTING GUIDE .....	4 - 22
<b>MAINTENANCE SECTION .....</b>	<b>5 - 1</b>
LUBRICATION INFORMATION.....	5 - 2
TINE REPLACEMENT .....	5 - 3
STORAGE .....	5 - 4
PROPER TORQUE FOR FASTENERS .....	5 - 4

# **SAFETY SECTION**

Safety Section 1-1

# SAFETY

## GENERAL SAFETY INSTRUCTIONS AND PRACTICES

A careful operator is the best operator. Safety is of primary importance to the manufacturer and should be to the owner/operator. Most accidents can be avoided by being aware of your equipment, your surroundings, and observing certain precautions. The first section of this manual includes a list of Safety Messages that, if followed, will help protect the operator and bystanders from injury or death. Read and understand these Safety Messages before assembling, operating or servicing this Implement. This equipment should only be operated by those persons who have read the manual, who are responsible and trained, and who know how to do so responsibly.



The Safety Alert Symbol combined with a Signal Word, as seen below, is used throughout this manual and on decals which are attached to the equipment. The Safety Alert Symbol means: "ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!" The Symbol and Signal Word are intended to warn the owner/operator of impending hazards and the degree of possible injury faced when operating this equipment.

**Practice all usual and customary safe working precautions and above all---remember safety is up to YOU. Only YOU can prevent serious injury or death from unsafe practices.**



Indicates an imminently hazardous situation that, if not avoided, WILL result in DEATH OR VERY SERIOUS INJURY.



Indicates an imminently hazardous situation that, if not avoided, COULD result in DEATH OR SERIOUS INJURY.



Indicates an imminently hazardous situation that, if not avoided, MAY result in MINOR INJURY.



Identifies special instructions or procedures that, if not strictly observed, could result in damage to, or destruction of the machine, attachments or the environment.

**NOTE:** *Identifies points of particular interest for more efficient and convenient operation or repair.* (SG-1) str

READ, UNDERSTAND, and FOLLOW the following Safety Messages. Death or serious injury may occur unless care is taken to follow the warnings and instructions stated in the Safety Messages. Always use good common sense to avoid hazards. (SG-2) str



Si no lee ingles, pida ayuda a alguien que si lo lea para que le traduzca las medidas de seguridad. (SG-3) str

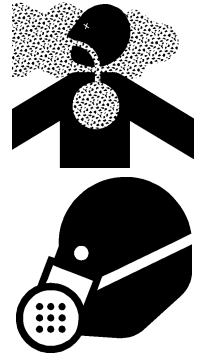
**¡ LEA EL INSTRUCTIVO!**



# SAFETY

## ⚠ WARNING

Repeated or substantial breathing of hazardous dusts, including crystalline silica, could cause fatal or serious respiratory disease including silicosis. Concrete, masonry, many types of rock, and various other materials contain silica sand. California lists respirable crystalline silica as a substance known to cause cancer. Operation of this equipment under certain conditions may generate airborne dust particles that could contain crystalline silica. In those conditions, personal protective equipment including an appropriate respirator must be used. If excessive dust is generated, a dust collection or suppression system should also be used during operation. (SG-41) str



SAFETY

## OPERATOR SAFETY INSTRUCTIONS AND PRACTICES

## ⚠ WARNING

Never crawl under a raised Implement supported solely by the Tractor 3-Point hitch. Release of the control lever or mechanical failure will result in the Implement falling and possible injury or death. Always securely block up the Implement before crawling underneath to perform repairs and service. (S3PT-19) str

## ⚠ DANGER

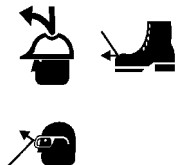
Never operate the Tractor or Implement until you have read and completely understand this Manual, the Tractor Operator's Manual, and each of the Safety Messages found in the Manual or on the Tractor and Implement. Learn how to stop the tractor engine suddenly in an emergency. Never allow inexperienced or untrained personnel to operate the Tractor or Implement without supervision. Make sure the operator has fully read and understood the manuals prior to operation.

(SG-4)str



## ⚠ WARNING

The operator and all support personnel should wear hard hats, safety shoes, safety glasses, and proper hearing protection at all times for protection from injury including injury from items that may be thrown by the equipment. (SG-16)str



## ⚠ CAUTION

PROLONGED EXPOSURE TO LOUD NOISE MAY CAUSE PERMANENT HEARING LOSS! Tractors with or without an Implement attached can often be noisy enough to cause permanent hearing loss. We recommend that you always wear hearing protection if the noise in the Operator's position exceeds 80db. Noise over 85db over an extended period of time will cause severe hearing loss. Noise over 90db adjacent to the Operator over an extended period of time will cause permanent or total hearing loss.

**NOTE:** Hearing loss from loud noise [from tractors, chain saws, radios, and other such sources close to the ear] is cumulative over a lifetime without hope of natural recovery. (SG-17)str



# SAFETY

## **WARNING**

Always read carefully and comply fully with the manufacturer's instructions when handling oil, solvents, cleansers, and any other chemical agent. (SG-22)str



## **DANGER**

KEEP AWAY FROM ROTATING ELEMENTS to prevent entanglement and possible death or serious injury. (SG-24)str



## **DANGER**

Never allow children to play on or around Tractor or Implement. Children can slip or fall off the Equipment and be killed or injured. Inadvertent contact with controls can cause the Implement to shift or fall crushing themselves or others. (SG-25) str

## **DANGER**

DO NOT use drugs or alcohol immediately before or while operating the Tractor and Implement. Drugs and alcohol will affect an operator's alertness and coordination and therefore affect the operator's ability to operate the equipment safely. Before operating the Tractor or Implement, an operator on prescription or over-the-counter medication must consult a medical professional regarding any side effects of the medication that would hinder their ability to operate the Equipment safely. NEVER knowingly allow anyone to operate this equipment when their alertness or coordination is impaired. Serious injury or death to the operator or others could result if the operator is under the influence of drugs or alcohol. (SG-27) str



## **WARNING**

Prolonged operation may cause operator boredom and fatigue affecting safe operation. Take scheduled work breaks to help prevent these potentially impaired operating conditions. Never operate the Implement and Tractor in a fatigued or bored mental state which impairs proper and safe operation. (SG-32) str

## **WARNING**

Use extreme caution when getting onto the Implement to perform repairs, maintenance and when removing accumulated material. Only stand on solid flat surfaces to ensure good footing. Use a ladder or raised stand to access high spots which cannot be reached from ground level. Slipping and falling can cause serious injury or death. (SG-33) str

## **DANGER**

DO NOT operate this Implement on a Tractor that is not properly maintained. Should a mechanical or Tractor control failure occur while operating, immediately shut down the Tractor and perform repairs before resuming operation. Serious injury and possible death could occur from not maintaining this Implement and Tractor in good operating condition. (SG-36) str



# SAFETY

## SAFETY

### EQUIPMENT OPERATION SAFETY INSTRUCTIONS AND PRACTICES



**DANGER**

There are obvious and hidden potential hazards in the operation of this implement as in all power-driven or pulled equipment. REMEMBER! This machine is often operated in rough terrain conditions that include tall grass, weeds, gullies, holes, slopes, hidden obstructions and the like. Serious injury or even death may occur unless care is taken to assure the safety of the operator and bystanders in the area. Do not operate this machine with anyone in the immediate area. (S3PT-07) str



**DANGER**

This Implement may be wider than the Tractor. Be careful when operating or transporting this equipment to prevent the Implement from running into or striking sign posts, guard rails, concrete abutments or other solid objects. Such an impact could cause the Implement and Tractor to pivot violently resulting in loss of steering control, death, or serious injury. Never allow the Implement to contact obstacles. (S3PT-12)str



**DANGER**

Be sure you have adequate knowledge of the property you will be working on. Take time to make yourself aware of any area underground lines or cables. Contact with buried lines or cable could result in **serious injury** or **death**. If in doubt about buried utility lines call 811 before digging or 1-800-258-0808. (SBH-6) str



**WARNING**

Never leave the Implement and Power Unit unattended while the Implement is in the raised position. Accidental operation of a lifting lever or a hydraulic failure may cause the implement to suddenly fall causing serious injury or possible death to anyone who might inadvertently be under the Implement. Lower the implement carefully to the ground. Do not put hands or feet under lifted components. (SPU-03) str



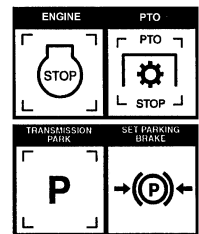
**WARNING**

Operate this Equipment only with a Tractor equipped with an approved roll-over-protective system (ROPS). Always wear seat belts. Death or serious injury could result from falling off the tractor, particularly during a turnover when the operator could be pinned under the ROPS. (SG-7) str



**DANGER**

BEFORE leaving the tractor seat lower the implement, set the parking brake and/or set the tractor transmission in parking gear, disengage the PTO, stop the engine, remove the key, and wait for all moving parts to stop. Place the tractor shift lever into a low range or parking gear to prevent the tractor from rolling. Never dismount a Tractor that is moving or while the engine is running. Operate the Tractor controls from the tractor seat only. (SG-9)str



**DANGER**

Never allow children or other persons to ride on the Tractor or Implement. Falling off can result in death or serious injury. (SG-10)str



# SAFETY

## SAFETY

### DANGER

Never allow children to operate, ride on, or come close to the Tractor or Implement. Usually, 16-17 year-old children who are mature and responsible can operate the implement with adult supervision, if they have read and understand the Operator's Manuals, been trained in proper operation of the tractor and Implement, and are physically large enough to reach and operate the controls easily. (SG-11) str



### WARNING

Do not mount or dismount the Tractor while the tractor is moving. Mount the Tractor only when the Tractor and all moving parts are completely stopped. Dismounting a moving power unit can result in a crushing hazard that can cause death or serious injury. (SG-12) str



### DANGER

Start tractor only when properly seated in the Tractor seat. Starting a tractor in gear can result in death or serious injury. Read the Tractor operators manual for proper starting instructions. (SG-13) str



### DANGER

Never run the Tractor engine in a closed building or without adequate ventilation. The exhaust fumes can be hazardous to your health. (SG-23) str

### DANGER

Operate the Tractor and/or Implement controls only while properly seated in the Tractor seat with the seat belt securely fastened around you. Inadvertent movement of the Tractor or Implement may cause death or serious injury. (SG-29)str

### WARNING

In case of mechanical difficulty during operation, place the transmission in the park position, set the parking brake, shut down all power, including the PTO and the engine and remove the key. Wait until all rotating motion has stopped before dismounting. (SG-39) str

### WARNING

Do Not operate this equipment in areas where insects such as bees, may attack you and/or cause you to lose control of the equipment. If you must enter in such areas, use a tractor with an enclosed Cab and close the windows to prevent insects from entering. If a tractor cab is not available, wear suitable clothing including head, face, and hand protection to shield you from the insects. Attacking insects can cause you to lose control of the tractor, which can result in serious injury or death to you or bystanders. Never dismount a moving tractor. (SG-40) str

# SAFETY

## CONNECTING OR DISCONNECTING SAFETY INSTRUCTIONS AND PRACTICES



Always shut the Tractor completely down, place the transmission in park, and set the parking brake before you or anyone else attempts to connect or disconnect the Implement and Tractor hitches. (S3PT-15) str

## MAINTENANCE AND SERVICE SAFETY INSTRUCTIONS & PRACTICES



Never crawl under a raised Implement supported solely by the Tractor 3-Point hitch. Release of the control lever or mechanical failure will result in the Implement falling and possible injury or death. Always securely block up the Implement before crawling underneath to perform repairs and service. (S3PT-19) str



Never leave the Tractor and Implement unattended while the Implement is in the lifted position. Accidental operation of lifting lever or a hydraulic failure may cause sudden drop of unit with injury or death by crushing. To properly park the implement when disconnecting it from the tractor, lower the stand and put the retaining pin securely in place, or put a secure support under the A-Frame. Lower the implement carefully to the ground. Do not put hands or feet under lifted components. (S3PT-01) str



Keep fingers clear of adjusting holes. A sudden movement could cause injury or even amputate fingers. KEEP CHILDREN AWAY WHEN MAKING ADJUSTMENTS. (SBL-3) str



Always maintain the safety signs in good readable condition. If the safety signs are missing, damaged, or unreadable, obtain and install replacement safety signs immediately. (SG-5) str



Do not modify or alter this Implement. Do not permit anyone to modify or alter this Implement, any of its components or any Implement function. (SG-8) str



Never work under the Implement, the framework, or any lifted component unless the Implement is securely supported or blocked up to prevent sudden or inadvertent falling which could cause death or serious injury. (SG-14) str



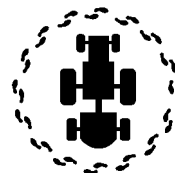
Never attempt to lubricate, adjust, or remove material from the Implement while it is in motion or while tractor engine is running. (SG-20) str

# SAFETY

## SAFETY

### **WARNING**

Periodically inspect all moving parts for wear and replace when necessary with authorized service parts. Look for loose fasteners, worn or broken parts, and leaky or loose fittings. Make sure all pins have cotter pins and washers. Serious injury may occur from not maintaining this machine in good working order. (SG-21) str



### **DANGER**

Do Not fill fuel tank while engine is running. Refuel only after engine has cooled down. If fuel is spilled, move machine away from the area of the spill and avoid creating any source of ignition until the spill has been cleaned up. (SG-28) str

### **WARNING**

Perform service, repairs and lubrication according to the maintenance section. Ensure the unit is properly lubricated as specified in the lubrication schedule and all bolts and nuts are properly torqued. Failure to properly service, repair and maintain this Implement in good operating condition could cause component failure and possible serious injury or even death. (SG-35str)

### **WARNING**

Use caution and wear protective gloves when handling sharp objects such as blades, knives, and other cutting edges. Be alert to worn component surfaces which have sharp edges. Sharp surfaces can inflict severe laceration injuries if proper hand protection is not worn. (SG-37) str

### **WARNING**

Cancer and Reproductive Harm [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## **STORAGE AND PARKING SAFETY INSTRUCTIONS AND PRACTICES**

### **DANGER**

A rear Implement can fall if not properly supported. Always use the stand on the front hitch (if equipped) or block up securely to prevent falling and possible crushing injury and/or other injury from holding or lifting heavy components. Use the stand to stabilize the implement during storage. (S3PT-3) str

# SAFETY

## SAFETY

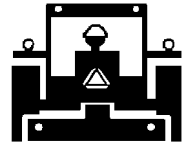
### TRANSPORTING SAFETY INSTRUCTIONS AND PRACTICES



Be particularly careful when transporting the Implement with the Tractor. Turn curves or go up hills only at a low speed and using a gradual steering angle. Rear mounted implements move the center of gravity to the rear and remove weight from the front wheels. Make certain, by adding front ballast, that at least 20% of the tractor's weight is on the front wheels to prevent rearing up, loss of steering control or Tractor tip-over. Slow down on rough or uneven surfaces to prevent loss of steering control which could result in property damage or possible injury. Do not transport unless 3-Point lift lever is fully raised and in the latched transport position. Dropping implement in transport can cause serious damage to the tractor and/or Implement and possibly cause the operator or others to be killed or injured. (S3PT-02)str



Make certain that the "Slow Moving Vehicle" (SMV) sign is installed in such a way as to be clearly visible and legible. When transporting the Equipment use the Tractor flashing warning lights and follow all local traffic regulations. (SG-6)str



Transport only at speeds where you can maintain control of the equipment. Serious accidents and injuries can result from operating this equipment at high speeds. Understand the Tractor and Implement and how it handles before transporting on streets and highways. Make sure the Tractor steering and brakes are in good condition and operate properly.



Before transporting the Tractor and Implement, determine the proper transport speeds for you and the equipment. Make sure you abide by the following rules:

Test the tractor at a slow speed and increase the speed slowly. Apply the Brakes smoothly to determine the stopping characteristics of the Tractor and Implement. As you increase the speed of the Tractor the stopping distance increases. Determine the maximum transport speed not to exceed 20 mph (30 kph) for transporting this equipment.

Test the equipment at a slow speed in turns. Increase the speed through the turn only after you determine that the equipment can be operated at a higher speed. Use extreme care and reduce your speed when turning sharply to prevent the tractor and implement from turning over. Determine the maximum turning speed for you and this equipment before operating on roads or uneven ground.

Only transport the Tractor and Implement at the speeds which allow you to properly control the equipment.

Be aware of the operating conditions. Do not operate the Tractor with weak or faulty brakes or worn tires. When operating down a hill or on wet or rain slick roads, the braking distance increases: use extreme care and reduce your speed. When operating in traffic always use the Tractor's flashing warning lights and reduce your speed. Be aware of traffic around you and watch out for the other guy. (SG-19)str



### CONCLUDING SAFETY INSTRUCTIONS AND PRACTICES

In addition to the design and configuration of this Implement, including Safety Signs and Safety Equipment, hazard control and accident prevention are dependent upon the awareness, concern, prudence, and proper training of personnel involved in the operation, transport, maintenance, and storage of the machine. Refer also to Safety Messages and operation instruction in each of the appropriate sections of the Tractor and Equipment Manuals. Pay close attention to the Safety Signs affixed to the Tractor and Equipment. (SG-18)str

# SAFETY

## **PARTS INFORMATION**

Bush Hog mowers use balanced and matched system components for blade carriers, blades, cuttershafts, knives, knife hangers, rollers, drivetrain components, and bearings. These parts are made and tested to Bush Hog specifications. Non-genuine "will fit" parts do not consistently meet these specifications. The use of "will fit" parts may reduce mower performance, void warranties, and present a safety hazard. Use genuine Bush Hog mower parts for economy and safety. (SPBH-1) str

## **SEE YOUR BUSH HOG DEALER**

Operator's & Parts Manuals



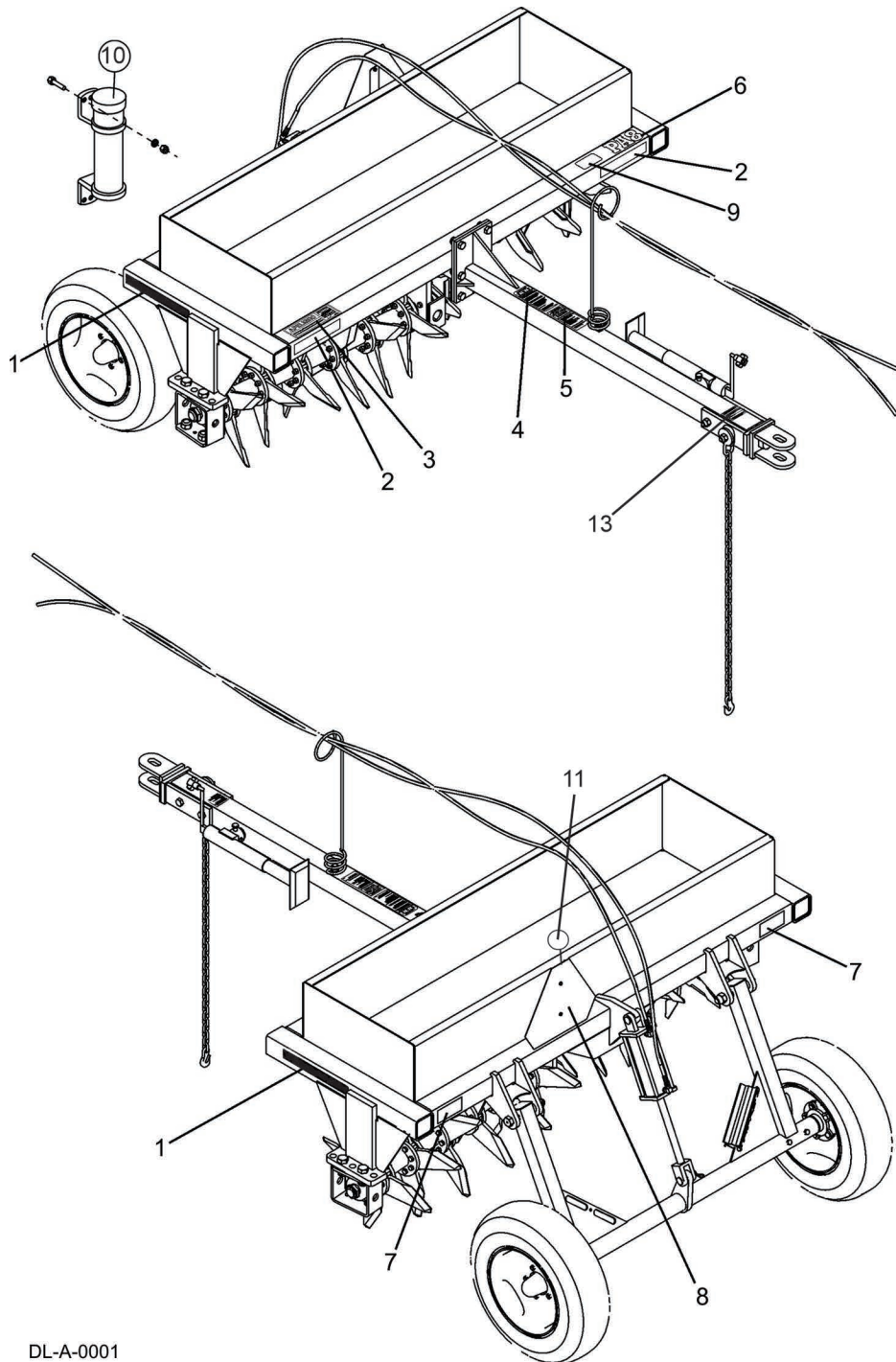
[www.algqr.com/bpm](http://www.algqr.com/bpm)

SAFETY

# SAFETY

## DECAL LOCATION

**NOTE:** Bush Hog supplies safety decals on this product to promote safe operation. Damage to the decals may occur while in shipping, use, or reconditioning. Bush Hog cares about the safety of its customers, operators, and bystanders, and will replace the safety decals on this product in the field, free of charge (Some shipping and handling charges may apply). Contact your Bush Hog dealer to order replacement decals.



DL-A-0001

# SAFETY

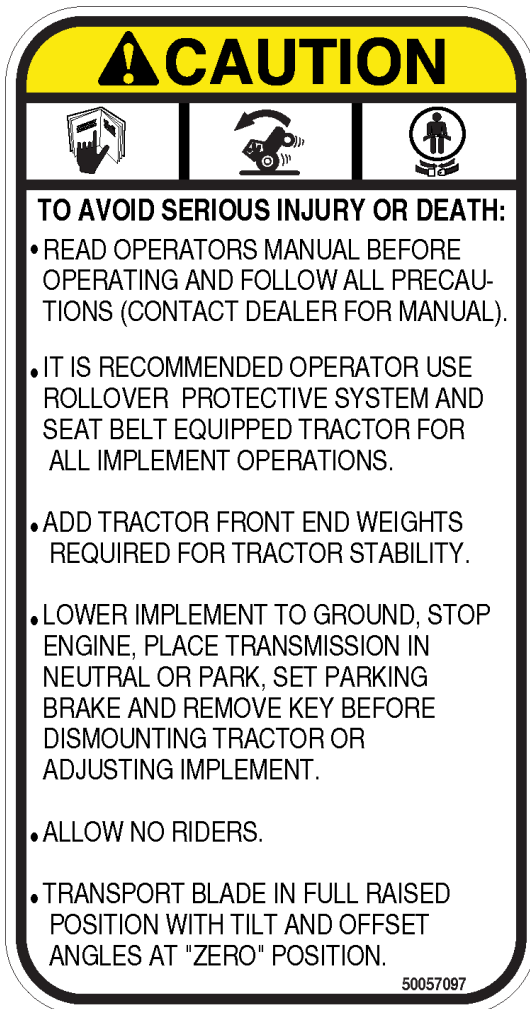
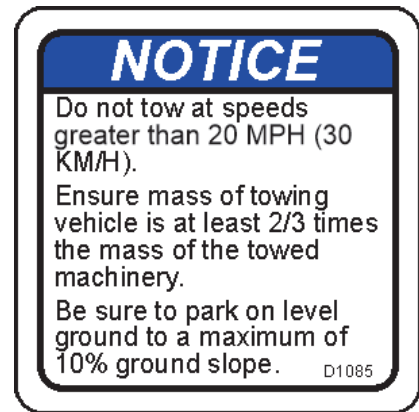
## SAFETY

ITEM	PART NO.	QTY	TYPE	DESCRIPTION
1.	50065309	2	LOGO	Bush Hog
2.	50031212	2	REFLECT	Red Reflector
3.	00725746	2	PELIGRO	Spanish Translation
4.	50057097	1	CAUTION	Multi-Hazard
5.	90960BH	1	WARNING	Rake Adjustment
6.	50074295	2	LOGO	Model Decal PA8
	50074298	2	LOGO	Model Decal PA10
7.	50031213	2	REFLECT	Red Reflector
8.	94359	1	REFLECT	SMV Sign
9.	NFS	1	SERIAL PLT	Serial Number Plate
10.	50074308	1	---	Canister (Operator's Manual Inside)
11.	D1064	1	IMPORTANT	20 MPH Speed
12.	D960	1	WARNING	Proposition 65 (Not Shown)
13.	D1085	1	---	Park on Level Ground
				Max 10% Ground Speed



# SAFETY

## DECAL DESCRIPTION



# SAFETY

## FEDERAL LAWS AND REGULATIONS

This section is intended to explain in broad terms the concept and effect of federal laws and regulations concerning employer and employee equipment operators. This section is not intended as a legal interpretation of the law and should not be considered as such.

### **Employer-Employee Operator Regulations**

U.S. Public Law 91-596 (The Williams-Steiger Occupational and Health Act of 1970) OSHA

#### **This Act Seeks:**

“...to assure so far as possible every working man and woman in the nation safe and healthful working conditions and to preserve our human resources...”

#### **DUTIES**

Sec. 5 (a) Each employer-

(1) shall furnish to each of his employees employment and a place of employment which are free from recognized hazards that are causing or are likely to cause death or serious physical harm to his employees;

(2) shall comply with occupational safety and health standards promulgated under this Act.

(b) Each employee shall comply with occupational safety and health standards and all rules, regulations and orders issued pursuant to this Act which are applicable to his own actions and conduct.

### **OSHA Training Requirements**

***Title 29, Code of Federal Regulations Part 1928.57(a)(6).*** [www.osha.gov](http://www.osha.gov)

Operator instructions. At the time of initial assignment and at least annually thereafter, the employer shall instruct every employee who operates an agricultural tractor and implements in the safe operating practices and servicing of equipment with which they are or will be involved, and of any other practices dictated by the work environment.

Keep all guards in place when the machine is in operation;

Permit no riders on equipment

Stop engine, disconnect the power source, and wait for all machine movement to stop before servicing, adjusting, cleaning or unclogging the equipment, except where the machine must be running to be properly serviced or maintained, in which case the employer shall instruct employees as to all steps and procedures which are necessary to safely service or maintain the equipment.

Make sure everyone is clear of machinery before starting the engine, engaging power, or operating the machine.

### **Employer Responsibilities:**

To ensure employee safety during Tractor and Implement operation, it is the employer's responsibility to:

1. Train the employee in the proper and safe operation of the Tractor and Implement.
2. Require that the employee read and fully understand the Tractor and Implement Operator's Manual.
3. Permit only qualified and properly trained employees to operate the Tractor and Implement.
4. Maintain the Tractor and Implement in a safe operational condition and maintain all shields and guards on the equipment.
5. Ensure the Tractor is equipped with a functional ROPS and seat belt and require that the employee operator securely fasten the safety belt and operate with the ROPS in the raised position at all times.
6. Forbid the employee operator to carry additional riders on the Tractor or Implement.
7. Provide the required tools to maintain the Tractor and Implement in a good safe working condition and provide the necessary support devices to secure the equipment safely while performing repairs and service.
8. Require that the employee operator stop operation if bystanders or passersby come within 300 feet.

### **Child Labor Under 16 Years of Age**

Some regulations specify that no one under the age of 16 may operate power machinery. It is your responsibility to know what these regulations are in your own area or situation. (Refer to U.S. Dept. of Labor, Employment Standard Administration, Wage & Home Division, Child Labor Bulletin #102.)

# INTRODUCTION SECTION

Introduction Section 2-1

# INTRODUCTION

This Aerator is designed with care and built with quality materials by skilled workers. Proper assembly, maintenance, and operating practices, as described in this manual, will help the owner/operator get years of satisfactory service from the machine.

The purpose of this manual is to familiarize and instruct. The Assembly Section instructs the owner/operator in the correct assembly of the Aerator.

Careful use and timely service saves extensive repairs and costly downtime losses. The Operation and Maintenance Sections of the manual train the owner/operator how to work the Aerator correctly and attend to appropriate maintenance.

Safety is of primary importance to the owner/operator and to the manufacturer. The first section of this manual includes a list of Safety Messages, that, if followed, will help protect the operator and bystanders from injury or death. Many of the Safety Messages will be repeated throughout the manual. The owner/operator/dealer should know these Safety Messages before assembly and be aware of the hazards of operating this implement during assembly, use, and maintenance. The Safety Alert Symbol combined with a Signal Word, as seen below, is intended to warn the owner/operator of impending hazards and the degree of possible injury faced when operating this machine.



Indicates a hazardous situation that, if not avoided, **WILL** result in **DEATH OR VERY SERIOUS INJURY**.



Indicates a hazardous situation that, if not avoided, **COULD** result in **DEATH OR SERIOUS INJURY**.



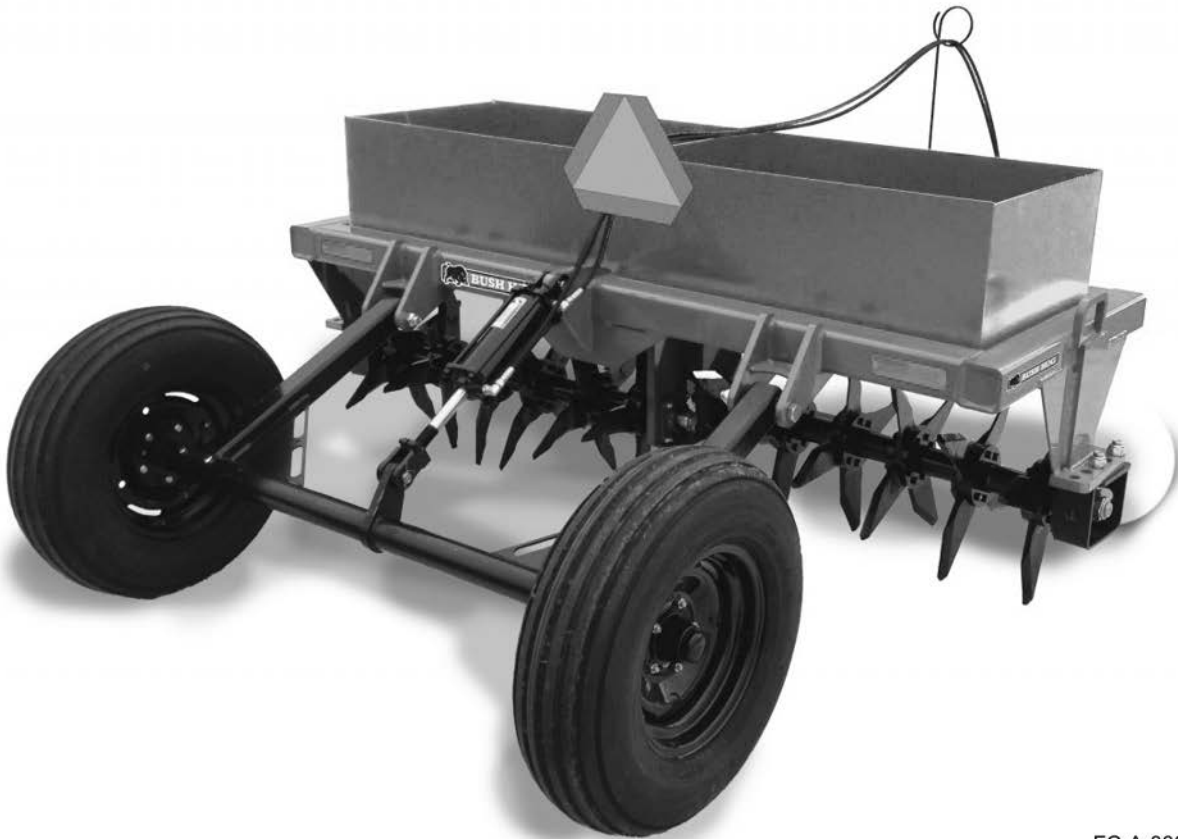
Indicates a hazardous situation that, if not avoided, **MAY** result in **MINOR OR MODERATE INJURY**.



Identifies special instructions or procedures that, if not strictly observed, could result in damage to, or destruction of the machine, attachments or the environment.

# INTRODUCTION

## INTRODUCTION



FC-A-0002

Literature Page



[www.algqr.com/ble](http://www.algqr.com/ble)

The PA Series pasture aerators from Bush Hog are designed for use anywhere soil compaction exists. Available in eight foot or ten foot models, the PA Series units are equipped with twisted shanks that serve both to lift and fracture compacted soil. This dual action design improves the intake of water and nutrients and creates improved soil growing conditions. The PA Series aerators are ideal for a wide range of potential users including hay producers, cattlemen, sod farmers and landscapers. The angled rotor adjustment from 2.5° to 7.5° allows the user to achieve even more soil fracturing as the gangs are offset. Its heavy duty bearing hangers support the twisted shank rotors. These units have a built-in weight box to ensure maximum soil penetration (weights are not included).

### **⚠ WARNING**

At least 20% or the tractor's weight must be on the front tires with the implement lifted to provide adequate traction for safe steering under good conditions. Slow down on hills, rough terrain, and curves.

Front and rear, and left and right are determined by the normal direction of travel (the same as on your automobile).

Carefully read the Operator's Manual completely, understand the Safety Messages and instructions, and know how to operate correctly both the tractor and plugger.

# INTRODUCTION

## INTRODUCTION

### Attention Owner/Operator

BEFORE OPERATING THIS MACHINE:

1. Carefully read the Operator's Manual, completely understand the Safety Messages and instructions, and know how to operate correctly both the tractor and implement.
2. Fill out the Warranty Card in full. Be sure to answer all questions, including the Serial Number of the implement. Mail within 30 days of delivery date of this implement.

**NOTE:** Warranties are honored only if completed "Owner Registration and Warranty" forms are received by Bush Hog within thirty days of delivery of the implement.

3. Record the Rake Model and Serial Numbers on the Warranty page at the front of the Operator's Manual. Keep this as part of the permanent maintenance file for the implement.

**WARNING**

**TO AVOID DEATH OR SERIOUS INJURY:**

- ONLY use genuine Bush Hog replacement parts, which have been validated and tested to use on Bush Hog equipment by the manufacturer.
- The equipment manufacturer cannot verify the material or structural integrity of third-party supplied non-genuine replacement parts.
- Using non-genuine parts can result in the part failing, creating hazardous conditions for operator and bystanders.

Contact local dealer or Bush Hog about repair parts at:  
2501 Griffin Ave., Selma, AL 36701  
Customer Service: 800-363-6096.  
Email: [contactus@bushhog.com](mailto:contactus@bushhog.com) [www.algqr.com/bpm](http://www.algqr.com/bpm)



**WARNING**

**Cancer and Reproductive Harm**  
[www.P65 Warnings.ca.gov](http://www.P65Warnings.ca.gov) D859

# INTRODUCTION

## BUSH HOG LIMITED WARRANTY



Bush Hog warrants to the original purchaser of any new Bush Hog equipment, purchased from an authorized Bush Hog dealer, that the equipment be free from defects in material and workmanship for a period of one (1) year for non-commercial, state and municipalities' use and ninety (90) days for commercial use from date of retail sale. The obligation of Bush Hog to the purchaser under this warranty is limited to the repair or replacement of defective parts.

Replacement or repair parts installed in the equipment covered by this limited warranty are warranted for ninety (90) days from the date of purchase of such part or to the expiration of the applicable new equipment warranty period, whichever occurs later. Warranted parts shall be provided at no cost to the user at an authorized Bush Hog dealer during regular working hours. Bush Hog reserves the right to inspect any equipment or parts which are claimed to have been defective in material or workmanship.

### DISCLAIMER OF IMPLIED WARRANTIES & CONSEQUENTIAL DAMAGES

Bush Hog's obligation under this limited warranty, to the extent allowed by law, is in lieu of all warranties, implied or expressed, **INCLUDING IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE** and any liability for incidental and consequential damages with respect to the sale or use of the items warranted. Such incidental and consequential damages shall include but not be limited to: transportation charges other than normal freight charges; cost of installation other than cost approved by Bush Hog; duty; taxes; charges for normal service or adjustment; loss of crops or any other loss of income; rental of substitute equipment, expenses due to loss, damage, detention or delay in the delivery of equipment or parts resulting from acts beyond the control of Bush Hog.

### THIS LIMITED WARRANTY SHALL NOT APPLY:

1. To vendor items which carry their own warranties, such as engines, tires, and tubes.
2. If the unit has been subjected to misapplication, abuse, misuse, negligence, fire or other accident.
3. If parts not made or supplied by Bush Hog have been used in connection with the unit, if, in the sole judgment of Bush Hog such use affects its performance, stability or reliability.
4. If the unit has been altered or repaired outside of an authorized Bush Hog dealership in a manner which, in the sole judgment of Bush Hog, affects its performance, stability or reliability.
5. To normal maintenance service and normal replacement items such as gearbox lubricant, hydraulic fluid, worn blades, or to normal deterioration of such things as belts and exterior finish due to use or exposure.
6. To expendable or wear items such as teeth, chains, sprockets, belts, springs and any other items that in the company's sole judgment is a wear item.

NO EMPLOYEE OR REPRESENTATIVE OF BUSH HOG IS AUTHORIZED TO CHANGE THIS LIMITED WARRANTY IN ANY WAY OR GRANT ANY OTHER WARRANTY UNLESS SUCH CHANGE IS MADE IN WRITING AND SIGNED BY BUSH HOG'S SERVICE MANAGER, 2501 GRIFFIN AVE., SELMA, ALABAMA 36703.



Record the model number, serial number and date purchased. This information will be helpful to your dealer if parts or service are required.

MODEL NUMBER \_\_\_\_\_

SERIAL NUMBER \_\_\_\_\_

MAKE CERTAIN THE WARRANTY  
HAS BEEN FILED WITH BUSH HOG  
SELMA, ALABAMA

DATE OF RETAIL SALE \_\_\_\_\_







# ASSEMBLY SECTION

Assembly Section 3-1

# ASSEMBLY

## DEALER SET-UP INSTRUCTIONS

The Pull type Aerator is shipped partially assembled. Some components will need to be assembled at the dealership and is the responsibility of the Bush Hog dealer. The Aerator should be delivered to the owner completely assembled. Set up Aerator as received from the factory with these instructions. Open parts box and lay parts out to make location easy. Refer to the parts lists and exploded view drawings for more detail. This implement is shipped partially assembled. Assembly will be easier if components are aligned and loosely assembled before tightening hardware.

### CAUTION

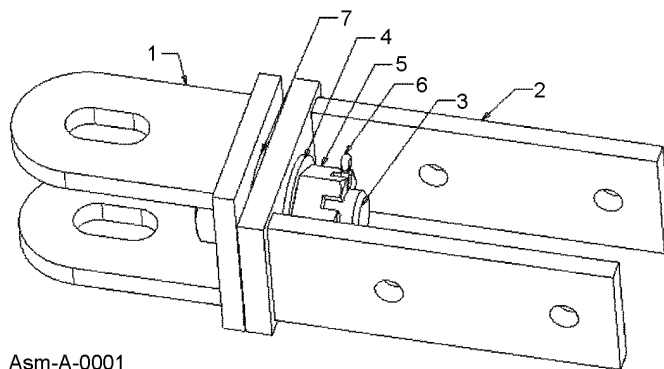
Always use personal protection devices such as eye, ear and feet protectors during assembly.

### WARNING

The Aerator is top heavy. Make sure Aerator is properly supported under the upper square tube frame to keep unit from rotating on its times during assembly and set-up. Otherwise, the unit could rotate and cause serious injury.

## HITCH ASSEMBLY

Bolt the Hitch Coupler (1) to Hitch Mount (2) using 1-1/2" x 3" hex head capscrew with hole (3), and 1-1/2" washer (4) and 1-1/2" Castle nut with a 1/4"x3" cotter pin (6). Place a 1-1/2" USS washer (7) between the Hitch Coupler (1) and Hitch Mount (2).



Asm-A-0001

### WARNING

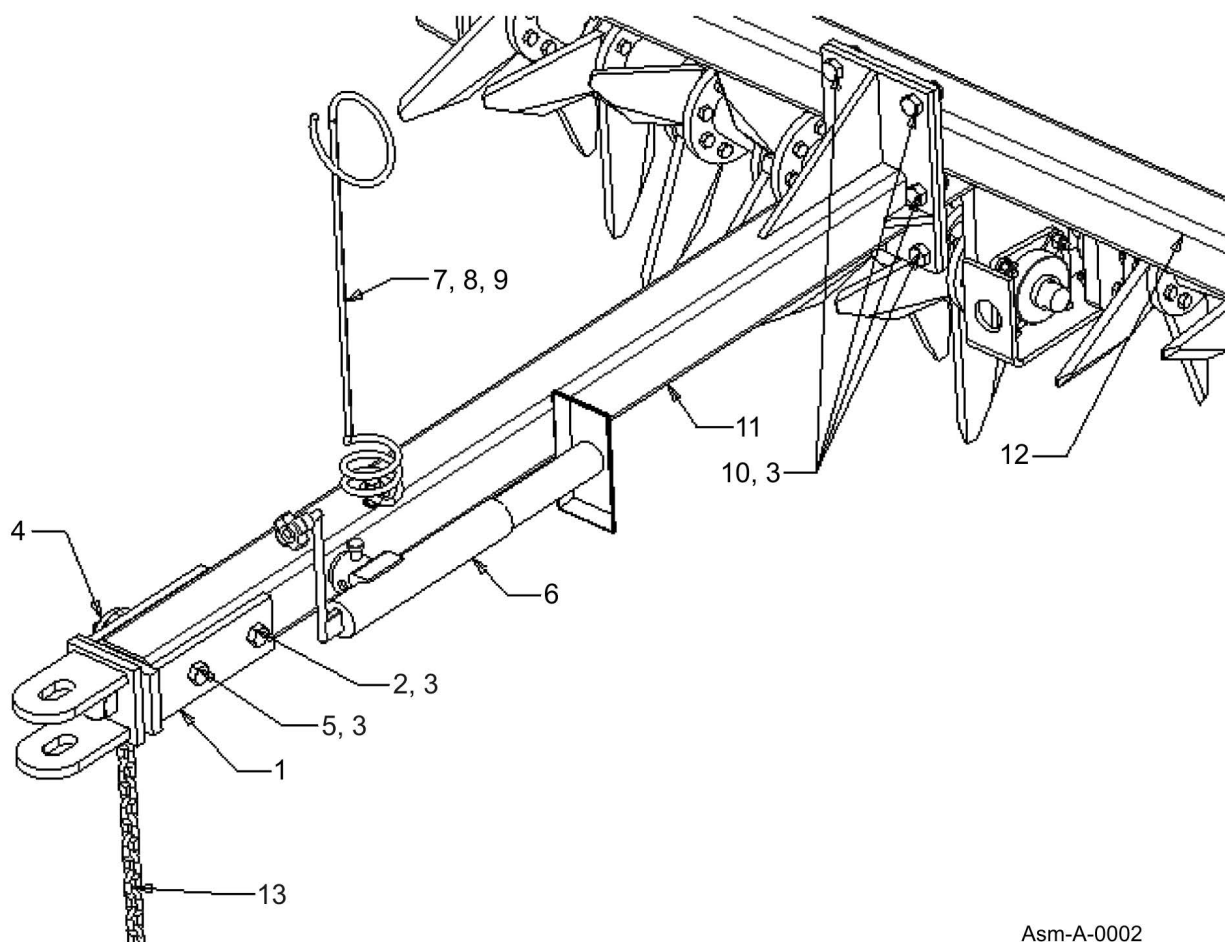
Maintain a minimum of 20% of the tractor and equipment weight on the tractor front wheels when attachments are in the transport position. Failure to do so could cause the tractor to tip over causing personal injury or death.

# ASSEMBLY

## ASSEMBLY

### **TONGUE ASSEMBLY**

1. Bolt Hitch Assembly (1) to tongue tube (11) using one 3/4" x 6-1/2" HHCS (2) and one 3/4" x 7-1/2" HHCS (5). Place the safety chain (13) and safety chain washer (4) on the 7-1/2" bolt. Secure with two 3/4" nylock nuts (3).
2. Attach Jack Stand (6) to tongue and secure with Jack Stand pin.
3. Bolt hose spring to tongue using one 1/2" x 1" HHCS (7) and two 1/2" USS washers (8). A 1/2" weld but (9) is welded to the tongue to mount the hose spring.
4. Attach the tongue assembly (11) to the aerator frame (12) using six 3/4" x 2" HHCS (10). Secure these with six 3/4" nylock nuts (3).

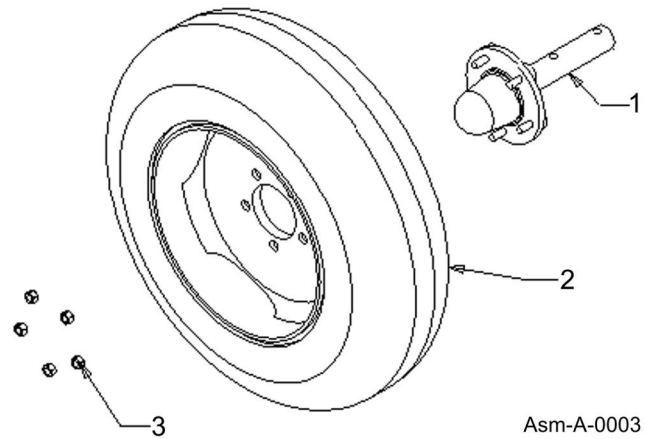


Asm-A-0002

# ASSEMBLY

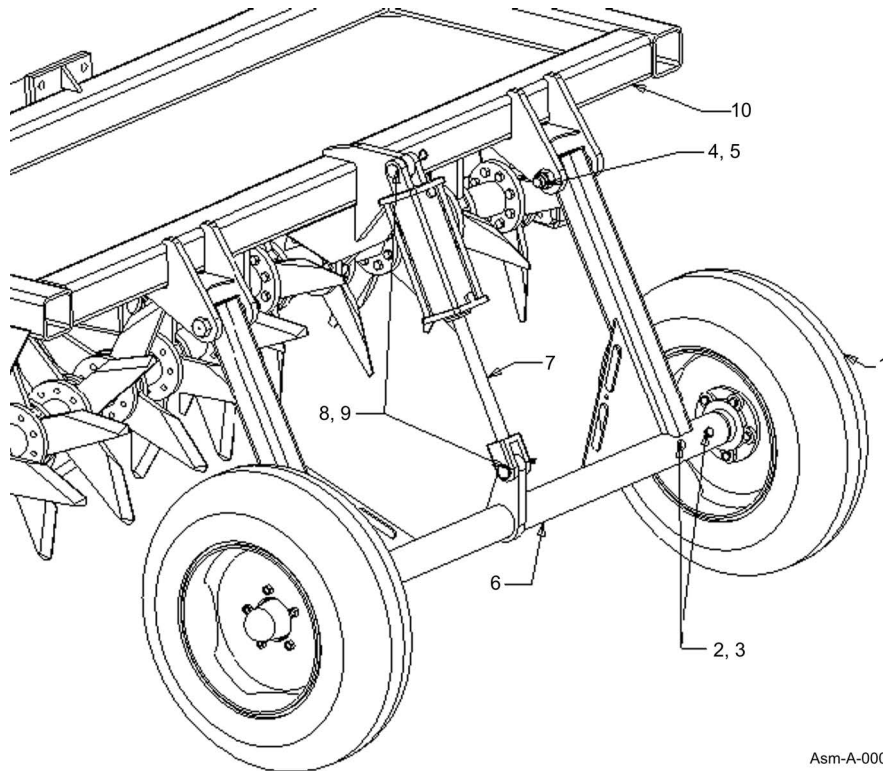
## WHEEL ASSEMBLY

1. Insert hub/spindle (1) into the wheel/tire (2). Fasten the wheel to hub with five 1/2"-20 x 60" lug nuts (3). Two wheel/hub/spindle assemblies are required.



## TRANSPORT WHEEL FRAME ASSEMBLY

1. Insert one wheel/hub/spindle assembly (1) into each side of the transport wheel frame (6). Line up holes in the frame with holes in spindle and fasten with two 1/2" x 4" HHCS (2) and two 1/2" nylocks nuts (3).
2. Attach the transport wheel frame (6) to the Pasture Aerator frame (10) using two 1" x 7-1/2" HHCS with grease fittings (4) and two 1" nylock nuts (5).
3. Install 8" SAE hydraulic cylinder as shown with two 1" x 3-3/4" pin (8) and two 0.148 x 3" hair pins (9).

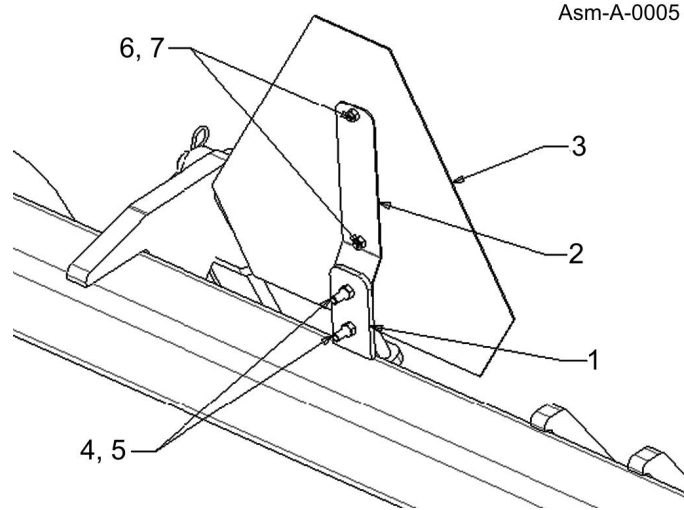


# ASSEMBLY

## **SLOW MOVING VEHICLE SIGN INSTALLATION**

Attach SMV spade (2) to the welded lug (1) on the frame with two 5/16" x 1-1/4" Carriage Head Bolts (4) and two 5/16" nylock nuts (5). Fasten the Slow Moving Vehicle sign to the spade using two 1/4" x 1/2" HHCS (6) and two 1/4" nylock nuts (7). The reflective part of the Slow Moving Vehicle sign should face the rear toward the transport wheels. If a welded lug is not present, attach the SMZ spade to the welded in weight box using two holes in the weight box.

The 20 MPH Speed Decal should be mounted above or below the SMV Sign.



ASSEMBLY



# OPERATION SECTION

Operation Section 4-1

# OPERATION

## PA8 & PA10 AERATOR OPERATING INSTRUCTIONS

Your Aerator should now be assembled and inspected for any evidence of defective or damaged parts before use. Any evidence of damage should be reported to your dealer immediately

This section of the Operator's Manual is designed to familiarize, instruct, and educate safe and proper implement use to the operator. Pictures contained in this section are intended to be used as a visual aid to assist in explaining the operation of a aerator and are not necessarily of this implement. Some pictures may show shields removed for purposes of clarity. NEVER OPERATE this implement without all shields in place and in good operational condition. The operator must be familiar with the aerator and tractor operation and all associated safety practices before operating the aerator and tractor. Proper operation of the aerator, as detailed in this manual, will help ensure years of safe and satisfactory use of the aerator.

**READ AND UNDERSTAND THE ENTIRE OPERATING INSTRUCTIONS AND SAFETY SECTION OF THIS MANUAL AND THE TRACTOR MANUAL BEFORE ATTEMPTING TO USE THE TRACTOR AND IMPLEMENT.** If you do not understand any of the instructions, contact your nearest authorized dealer for a full explanation. Pay close attention to all safety signs and safety messages contained in this manual and those affixed to the implement and tractor. *OPS-U- 0001str*

READ, UNDERSTAND, and FOLLOW the following Safety Messages. Death or serious injury may occur unless care is taken to follow the warnings and instructions stated in the Safety Messages. Always use good common sense to avoid hazards. (SG-2str)





# OPERATION

## 1. STANDARD EQUIPMENT AND SPECIFICATIONS

	PA8	PA10
Tractor Horsepower Requirements	40 to 90 HP	40 to 90 HP
Working Width	86"	116"
Overall Width	97.38"	127.63"
Overall Length	136" in Transportation mode	
Overall Height (with tires on ground)	44.25"	44.25"
Approximate Weight	1950 lbs	2500 lbs
Max Ballast in Weight Box (Box is standard)	750 lbs (ballast not included)	
Number of Tines	24 LH & 24 RH	32 LH & 32 RH
Tine Material	Forged and Heat Treated Steel	
Tine Hub Spacing	7.5"	7.5"
Tine Penetration	Up to 8.125" depending upon ground condition	
Frame Construction	4" Square Tubing, all welded construction	
Main Torque Beam	4" Square	4" Square
Rotor/Tine Support Hangers	1" x 7" Heavy Duty Hangers	
Rotor Bearings	Heavy-Duty Greasable Bearings	
Rotor Bearing Protection	0.38" x 3.5" Metal Housing	
Rotor Angle Adjustment	2.5", 5", 7.5"	
Tires and Wheels	9.5L x 15 Tires on 15" - 5 Bolt Wheels	
Tine Depth Control	Add Cylinder Donuts to Cylinder Rod (included)	
Hydraulic Cylinder	3.5" x 8"	3.5" x 8"
Transportation Lock	Manual Cylinder Lock	
Rear Axle Pivot	Greasable	
Warranty	1-Year Limited Warranty	

# OPERATION

## 2. OPERATOR REQUIREMENTS

Safe operation of the unit is the responsibility of a qualified operator. A qualified operator has read and understands the implement and tractor Operator's Manuals and is experienced in implement and tractor operation and all associated safety practices. In addition to the safety messages contained in this manual, safety signs are affixed to the implement and tractor. If any part of the operation and safe use of this equipment is not completely understood, consult an authorized dealer for a complete explanation.

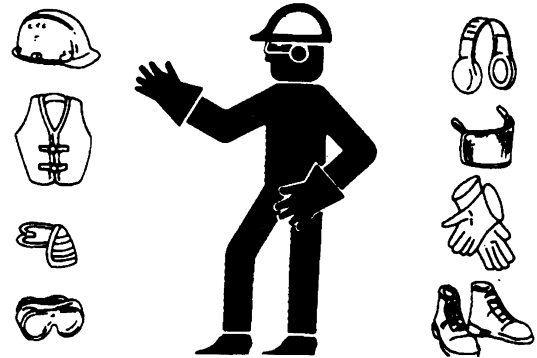
If the operator cannot read the manuals for themselves or does not completely understand the operation of the equipment, it is the responsibility of the supervisor to read and explain the manuals, safety practices, and operating instructions to the operator.

Safe operation of equipment requires that the operator wear approved Personal Protective Equipment (PPE) for the job conditions when attaching, operating, servicing, and repairing the equipment. PPE is designed to provide operator protection and includes the following safety wear:

### PERSONAL PROTECTIVE EQUIPMENT (PPE)

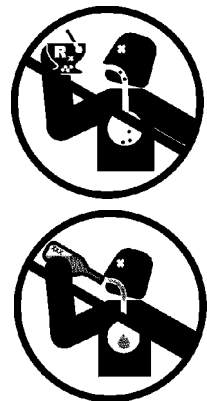
- Always Wear Safety Glasses (with side shields marked to comply with ANSI Z87)
- Hard Hat
- Steel Toe Safety Footwear
- Gloves
- Hearing Protection
- Close Fitting Clothing
- Respirator or Filter Mask (depends on operating conditions)

OPS-U- 0002str



### **DANGER**

DO NOT use drugs or alcohol immediately before or while operating the Tractor and Implement. Drugs and alcohol will affect an operator's alertness and coordination and therefore affect the operator's ability to operate the equipment safely. Before operating the Tractor or Implement, an operator on prescription or over-the-counter medication must consult a medical professional regarding any side effects of the medication that would hinder their ability to operate the Equipment safely. NEVER knowingly allow anyone to operate this equipment when their alertness or coordination is impaired. Serious injury or death to the operator or others could result if the operator is under the influence of drugs or alcohol. (SG-27) str



## 3. TRACTOR REQUIREMENTS

Operating the plugger with a tractor that does not meet the following requirements may cause tractor or implement damage and be a potential danger to the operator and passersby.

### Tractor Requirements and Capabilities

- ASABE approved Roll-Over Protective Structure (ROPS) or ROPS cab and seat belt.
- Tractor Safety Devices ..... Slow Moving Vehicle (SMV) emblem, lighting, PTO master shield
- Tractor Horsepower-Maximum ..... 60 PTO (all models)

PA8 & PA10 08/22

Operation Section 4-4

# OPERATION

- Front End Weight ..... As needed to maintain 20% weight on front axle

## **3.1 ROPS and Seat Belt**

The tractor must be equipped with a Roll-Over-Protective-Structure (ROPS) (tractor cab or roll-bar) and seat belt to protect the operator from falling off the tractor, especially during a roll over where the driver could be crushed and killed. Only operate the tractor with the ROPS in the raised position and seat belt fastened. Tractor models not equipped with a ROPS and seat belt should have these life saving features installed by an authorized dealer. OPS-U- 0003str



Operate this Equipment only with a Tractor equipped with an approved roll-over-protective system (ROPS). Always wear seat belts. Death or serious injury could result from falling off the tractor, particularly during a turnover when the operator could be pinned under the ROPS. (SG-7) str



## **3.2 Tractor Horsepower**

The power required to operate this implement is determined by the tractor PTO horsepower. For most operating conditions, the aerator require a tractor with the maximum of 90 PTO HP. Operating these implements with a tractor that does not have adequate power may damage the tractor engine. Exceeding the recommended horsepower may cause aerator damage by overpowering the unit in heavy operating conditions.

## **3.3 Front End Weight**

A minimum of 20% total tractor weight must be maintained on the tractor front end at all times. Front end weight is critical to maintain steering control and to prevent the tractor from rearing up while driving. If the front end is too light, add weight until a minimum of 20% total weight is reached on the front tires. Front weights and weight carriers can be purchased through an authorized tractor dealership. OPS-U-0005 str

## **4.GETTING ON AND OFF THE TRACTOR**

Before getting onto the tractor, the operator must read and completely understand the implement and tractor operator manuals. If any part of either manual is not completely understood, consult an authorized dealer for a complete explanation. OPS-U- 0007str



Do not mount or dismount the Tractor while the tractor is moving. Mount the Tractor only when the Tractor and all moving parts are completely stopped. Dismounting a moving power unit can result in a crushing hazard that can cause death or serious injury. (SG-12) str



## **4.1 Boarding the Tractor**

Use both hands and equipped handrails and steps for support when boarding the tractor. Never use control levers for support when mounting the tractor. Seat yourself in the operator's seat and secure the seat belt around you.

Never allow passengers to ride on the tractor or attached equipment. Riders can easily fall off and be seriously injured or killed from falling off and being ran over. It is the operator's responsibility to forbid all extra riders at all times. OPS-U- 0008str

# OPERATION



Never allow children to operate, ride on, or come close to the Tractor or Implement. Usually, 16-17 year-old children who are mature and responsible can operate the implement with adult supervision, if they have read and understand the Operator's Manuals, been trained in proper operation of the tractor and Implement, and are physically large enough to reach and operate the controls easily. (SG-11) str



Never allow children or other persons to ride on the Tractor or Implement. Falling off can result in death or serious injury. (SG-10)str



## OPERATION

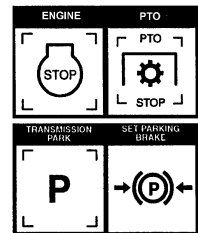
### 4.2 Dismounting the Tractor

Before dismounting, park the tractor and implement on a reasonably level surface, apply the parking brake, idle the engine down, disengage the PTO, and lower the implement to the ground. Shut down the tractor engine according to the operator's manual, remove the key, and wait for all motion to completely stop. Never leave the seat until the tractor, its engine and all moving parts have come to a complete stop.

Use hand rails and steps when exiting the tractor. Be careful of your step and use extra caution when mud, ice, snow or other matter has accumulated on the steps or hand rails. Use all handrails and steps for support and never rush or jump off the tractor. OPS-U- 0009 str



BEFORE leaving the tractor seat lower the implement, set the parking brake and/or set the tractor transmission in parking gear, disengage the PTO, stop the engine, remove the key, and wait for all moving parts to stop. Place the tractor shift lever into a low range or parking gear to prevent the tractor from rolling. Never dismount a Tractor that is moving or while the engine is running. Operate the Tractor controls from the tractor seat only. (SG-9)str



# OPERATION

## **5.STARTING THE TRACTOR**

The operator must have a complete understanding of the placement, function, and operational use of all tractor controls before starting the tractor. Review the tractor operator's manual and consult an authorized dealer for tractor operation instructions if needed.

### **Essential Tractor Controls:**

- Locate the light control switch.
- Locate the engine shut off control.
- Locate the brake pedals and the clutch.
- Locate the PTO control.
- Locate the 3-point hitch control lever.
- Locate the hydraulic remote control levers

### **Before starting the tractor ensure the following:**

- Conduct all pre-start operation inspection and service according to the tractor operator's manual.
- Make sure all guards, shields, and other safety devices are securely in place.
- The parking brake is on.
- The PTO control lever is disengaged.
- The 3-point hitch control lever is in the lowered position.
- The hydraulic remote control levers are in the neutral position.
- The tractor transmission levers are in park or neutral.

Refer to the tractor owner's manual for tractor starting procedures. Only start the tractor while seated and belted in the tractor operator's seat. Never bypass the ignition switch by short circuiting the starter solenoid. After the tractor engine is running, avoid accidental contact with the tractor transmission to prevent sudden and unexpected tractor movement. OPS-U-0028str



Never run the Tractor engine in a closed building or without adequate ventilation. The exhaust fumes can be hazardous to your health. (SG-23) str



Start tractor only when properly seated in the Tractor seat. Starting a tractor in gear can result in death or serious injury. Read the Tractor operators manual for proper starting instructions. (SG-13) str

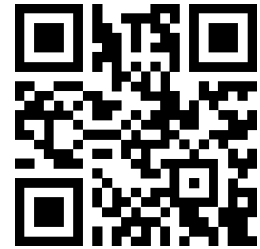


## **6.CONNECTING THE IMPLEMENT TO THE TRACTOR**

Use extreme caution when connecting the implements to the tractor. The implement should be securely resting at ground level or setting on blocks. Keep hands and feet from under the units and clear of pinch points between the tractor hitch arms and implement pins. OPS-0011\_B str

# OPERATION

IMPORTANT: Scan this QR Code with your smart phone to link to the PAMI Safe Implement Hitching Manual for more information on correctly connecting agricultural tractors to implements. Or type in your internet browser the following web address: [www.algqr.com/hme\\_Ops-0008-MISC\\_str](http://www.algqr.com/hme_Ops-0008-MISC_str)



## 7.SETTING TINE GANG ANGLE



Keep everyone clear of the rotor tines while adjusting tine gang angle. Removing bolts to adjust tine gang angle will allow the gang to drop if not properly supported. Body extremities can be injured should the gang drop.

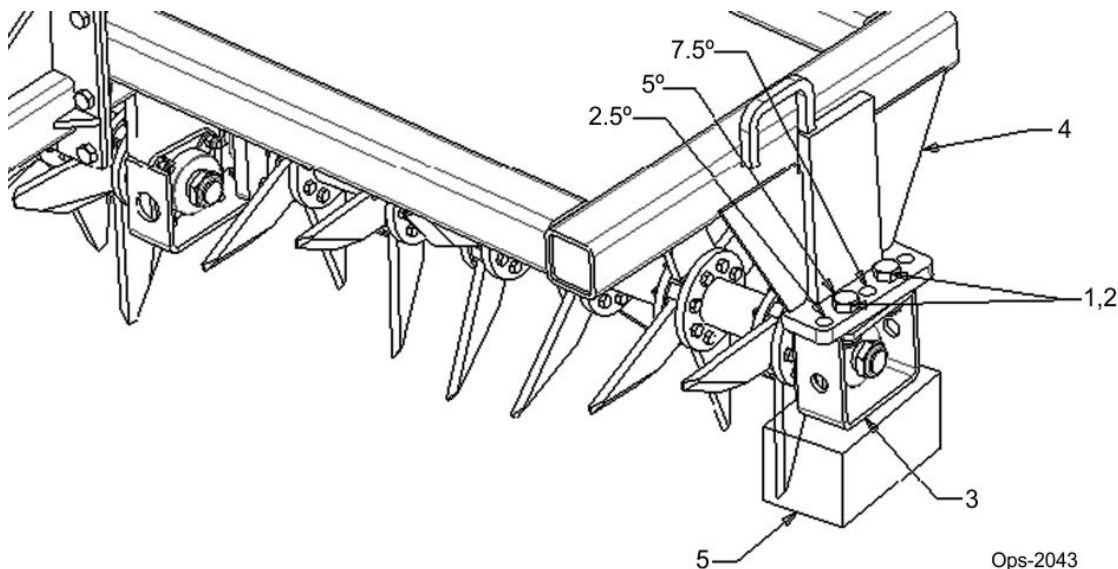
The tine gang angle can be adjusted to 1-1/2°, 5°, & 7-1/2°.

The greater the angle the greater the cultivation action on the soil.

1. Park on a flat level surface, engage park brake, raise Aerator until tines are approximately 1" off the ground, shut tractor engine off, and remove key before dismounting from tractor.
2. Place support block (5) under bearing guard (3) to keep the rotor tine gang from falling. Do not force support block tight against the bearing guard as this will make adjusting the gang angle difficult.
3. Loosen both 1" nylock hex nuts (2) until bearing guard is resting on support block.
4. Remove both 1" nylock hex nuts (2) and 1" x 3" HHCS (2).
5. Slide gang on the support block to one of the three positions where the front gang hole in bearing guard aligns with one of the selected three front mounting holes (2-1/2°, 5°, or 7-1/2°) in the bearing support.
6. Reinstall both 1" x 3" HHCS (1) and nylock hex nuts (2). Tighten nuts to the correct torque.
7. Repeat steps 2 to 6 for the other rotor tine gang.



For safety, it is best to make adjustments to the gang angle with the Aerator raised just enough to support the tines off the ground by not more than 1" ..



# OPERATION

## **8. PRE-OPERATION INSPECTION AND SERVICE**

Before each use, a pre-operation inspection and service of the implement and tractor must be performed. This includes routine maintenance and scheduled lubrication, inspecting that all safety devices are equipped and functional, and performing needed repairs. DO NOT operate the unit if the pre-operation inspection reveals any condition affecting safe operation. Perform repairs and replacement of damaged and missing parts as soon as noticed. By performing a thorough pre-operation inspection and service, valuable down time and repair cost can be avoided. OPS-U-0029str

### **⚠ WARNING**

Periodically inspect all moving parts for wear and replace when necessary with authorized service parts. Look for loose fasteners, worn or broken parts, and leaky or loose fittings. Make sure all pins have cotter pins and washers. Serious injury may occur from not maintaining this machine in good working order. (SG-21 )str



### **8.1 Tractor Pre-Operation Inspection/Service**

Refer to the tractor operator's manual to ensure a complete pre-operation inspection and scheduled service is performed according to the manufacturers recommendations. The following are some of the items that require daily service and inspection:

- Tire condition/air pressure
- Wheel lug bolts
- Steering linkage
- PTO shield
- SMV sign is clean and visible
- Tractor's lights are clean and functional
- Tractor Seat belt is in good condition
- ROPS is in the raised position
- No tractor oil leaks
- Radiator free of debris
- Engine oil level and condition
- Engine coolant level and condition
- Power brake fluid level
- Power steering fluid level
- Fuel condition and level
- Sufficient lubrication at all lube points
- Air filter condition OPS-U-0030 str



# OPERATION

## OPERATION

### 8.2 Aeraotor Pre-Operation Inspection/Service

Before each use, a complete inspection and service is required to ensure the aerator is in good and safe working condition. Damaged and/or broken parts should be repaired and/or replaced immediately. To ensure the aerator is ready for operation, conduct the following. OPS-A-0004\_A str



Periodically inspect all moving parts for wear and replace when necessary with authorized service parts. Look for loose fasteners, worn or broken parts, and leaky or loose fittings. Make sure all pins have cotter pins and washers. Serious injury may occur from not maintaining this machine in good working order. (SG-21 )str



The operator's manual and safety signs affixed on the unit contain important instructions on the safe and proper use of the equipment. Maintain these important safety features on the implement in good condition to ensure the information is available to the operator at all times.

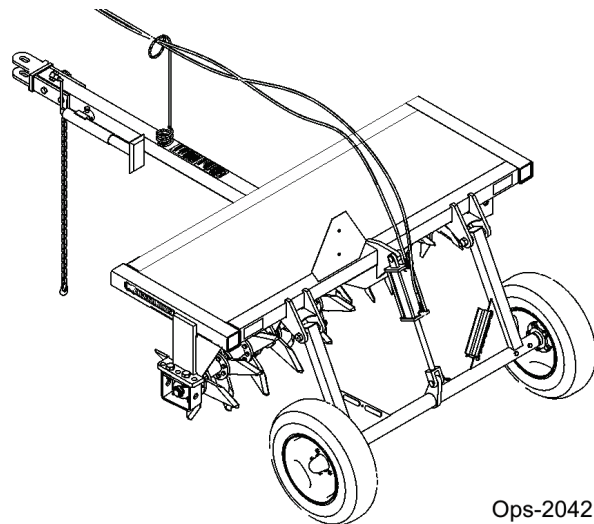
- Ensure the manual canister is secured to the equipment with the operator's manual inside.
- Ensure all safety signs are in place and legible. Replace missing, damaged, and illegible decals. OPS-U- 0011 str



Op-14

#### MAINFRAME ASSEMBLY

- Inspect condition of frame weldment.
- Ensure all bolts and screws are in position and are properly torqued.
- Ensure all pins are in place and fastened properly.
- Ensure frame is properly mounted to tractor and hardware is properly installed and tightened. OPS-A-0001\_A str



Ops-2042



# OPERATION

## TRACTOR PRE-OPERATION INSPECTION



Tractor ID# \_\_\_\_\_ Make: \_\_\_\_\_

Date: \_\_\_\_\_ Shaft: \_\_\_\_\_



### WARNING

Before conducting the inspection, make sure the tractor engine is off, all rotation has stopped and the tractor is in park with the parking brake engaged. Make sure the mower is resting on the ground or securely blocked up and all hydraulic pressure has been relieved.

Item	Condition at Start of Shift	Specific Comments if not OK
The flashing lights function properly		
The SMV Sign is clean and visible		
The tires are in good condition with proper pressure		
The wheel lug bolts are tight		
The tractor brakes are in good condition		
The steering linkage is in good condition		
There are no visible oil leaks		
The hydraulic controls function properly		
The ROPS or ROPS Cab is in good condition		
The seatbelt is in place and in good condition		
The 3-point hitch is in good condition		
The drawbar pins are securely in place		
The PTO master shield is in place		
The engine oil level is full		
The brake fluid level is full		
The power steering fluid level is full		
The fuel level is adequate		
The engine coolant fluid level is full		
The radiator is free of debris		
The air filter is in good condition		

Operator's Signature: \_\_\_\_\_

**DO NOT OPERATE an UNSAFE TRACTOR or MOWER**

OPERATION

# OPERATION

## AERATOR PRE-OPERATION INSPECTION



Pulverizer ID# \_\_\_\_\_

Date: \_\_\_\_\_

Make: \_\_\_\_\_

Shift: \_\_\_\_\_



Before conducting the inspection, make sure the tractor engine is off, all rotation has stopped and the tractor is in park with the parking brake engaged. Make sure the aerator is resting on the ground or securely blocked up and all hydraulic pressure has been relieved.

Item	Condition at Start of Shift	Specific Comments if not OK
The Operator's Manual is in the canister		
All safety decals are in place and legible		
The hitch connection pins are properly retained		
There are no cracks in the Hitch		
All frame bolts are in place and tight		
The roller bearings are properly lubricated and retained		
The rollers and aerator points are clear of mud and debris		
The roller attachment bolts are in place and tight.		
The aerator points are properly retained		
The aerator points are in good condition		
The storage stands are in place and in good condition		
The ballast weight is securely retained		
The hydraulic cylinder pins are in place and retained		
There are no leaking or damaged hoses		
There is no evidence of hydraulic leaks		

Operator's Signature: \_\_\_\_\_

**DO NOT OPERATE an UNSAFE TRACTOR or IMPLEMENT**

# OPERATION

## **9.STARTING THE TRACTOR**

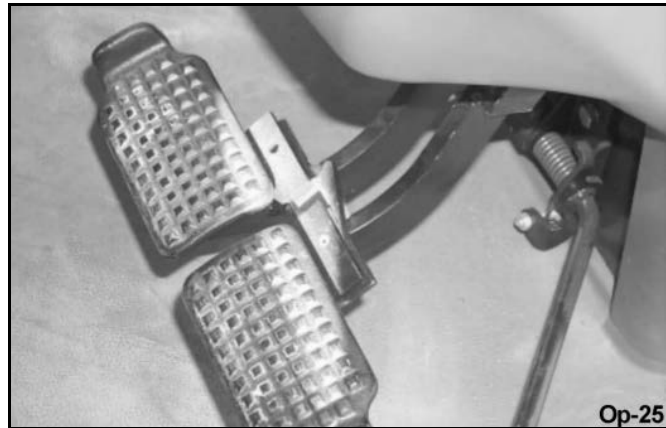
The procedure to start the tractor is model specific. Refer to the tractor operator's manual for starting procedures for your particular tractor. Consult an authorized dealer if the starting procedure is unclear. Ensure the 3-point control lever is in the lowered position and the PTO is disengaged before starting the tractor. OPS-U-0033str



### **9.1 Brake and Differential Lock Setting**

Make sure the tractor brakes are in good operating condition. Tractor brakes can be set to operate independently allowing single rear wheel braking action or locked together to provide simultaneous rear wheel braking. FOR MOST DRIVING AND OPERATING CONDITIONS, THE BRAKE PEDALS SHOULD BE LOCKED TOGETHER TO PROVIDE THE MOST EFFECTIVE BRAKING ACTION.

Always disengage the tractor differential lock when turning. When engaged the differential lock will prevent or limit the tractor from turning. During normal cutting conditions, locking the differential provides no benefit and should not be used.



#### **⚠ WARNING**

Be aware of the operating conditions. Do not operate the Tractor with weak or faulty brakes. When operating down a hill or on wet or rain slick roads, the braking distance increases. Use extreme care and reduce your speed in these conditions. When operating in traffic, always use the Tractor's flashing warning lights and reduce your speed. Be aware of traffic around you and watch out for the other guy. OPS-U- 0013 str

# OPERATION

## OPERATION

### **10. DRIVING THE TRACTOR AND IMPLEMENT**

Start off driving at a slow speed and gradually increase your speed while maintaining complete control of the tractor and unit. Moving slowly at first will also prevent the tractor from rearing up and loss of steering control. The tractor should never be operated at speeds that cannot be safely handled or which will prevent the operator from stopping quickly during an emergency. If the power steering or engine ceases operating, stop the tractor immediately as the tractor will be difficult to control.

Perform turns with the tractor and units at slow speeds to determine how the tractor with an attached blade or rake handles a turn. Determine the safe speed to maintain proper control of the tractor when making turns. When turning with a towed implement, the overall working length of the unit is increased. Allow additional clearance for the units when turning.

To avoid overturns, drive the tractor with care and at safe speeds, especially when operating over rough ground, crossing ditches or slopes, and turning corners. Tractor wheel tread spacing should be increased when working on inclines or rough ground to reduce the possibility of tipping.

Use extreme caution when operating on steep slopes. Keep the tractor in a low gear when going downhill. DO NOT coast or free-wheel downhill. *OPS-U- 0014str*

### **11. OPERATING THE TRACTOR AND IMPLEMENT**

**THE OPERATOR MUST COMPLETELY UNDERSTAND HOW TO OPERATE THE TRACTOR AND IMPLEMENT AND ALL CONTROLS BEFORE ATTEMPTING TO OPERATE.**

The operator must read and understand the Safety and Operation Sections of the implement and tractor operator's manuals. These manuals must be read and explained to any operator who cannot read. Never allow someone to operate the implement and tractor without complete operating instructions.

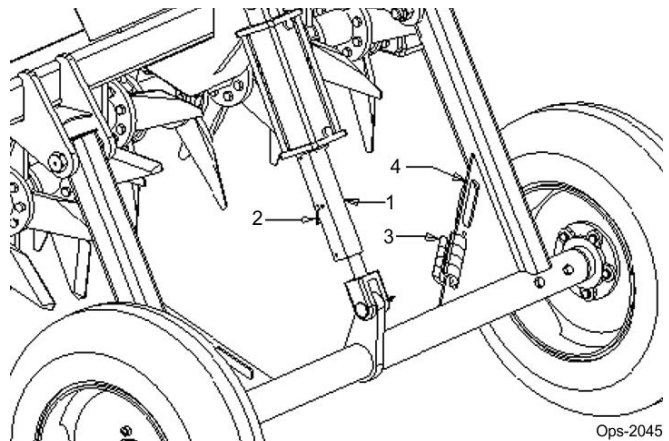
Before starting any operation, the operator must become familiar with the area to be worked in and any obstacles and hazards contained within to ensure safety to the operator, bystanders, and equipment. Special attention should be paid to foreign debris, rough terrain, steep slopes, and passersby and animals in the area. *OPS-U- 0015 str*

# OPERATION

## OPERATION

### **11.1 Set-up for Field Work**

1. Raise Aerator fully up to tractor hydraulic control lever, place tractor in park or set the park brake, shut tractor engine off, and remove switch key.
2. Remove wire retaining pin (2) and transport lock (1) from Cylinder.
3. Place transport lock (1) on the rear axle storage plate (4) and secure with wire retaining pin (2).
4. Return to the tractor and lower Aerator tines down to their preferred working depth.
5. Travel forward while making adjustments to the tine depth until the preferred depth is determined.
6. Once the tine working depth is determined, stop tractor, place tractor in park or set the park brake, shut tractor engine off, and remove switch key.
7. Determine which cylinder stops (3) it will take to fill cylinder rod at the predetermined depth.



### **11.2 Operating the Aerator**

Before using the Aerator on any job, first remove any sticks, limbs, rocks, concrete or debris from the area.

Before aerating any area that employs irrigation or uses a sprinkler system, mark sprinklers heads with flags so they can be avoided. Locate and avoid any shallow buried telephone, TV, electrical cables or gas lines.

Start in the middle of the area to be aerated and work towards the outer perimeter. This will enable you to avoid mashing freshly pulled cores.

It may necessary to add more weight or wait until after a rain or after irrigation has been done to soften the ground to achieve the desired penetration. Blocks, sand bags, bricks, etc. can be used as extra weight if fastened securely. Also weight can be added to the Aerator by installing optional water tanks.



Do not allow riders for the purpose of adding extra weight. Never allow riders for any reason.

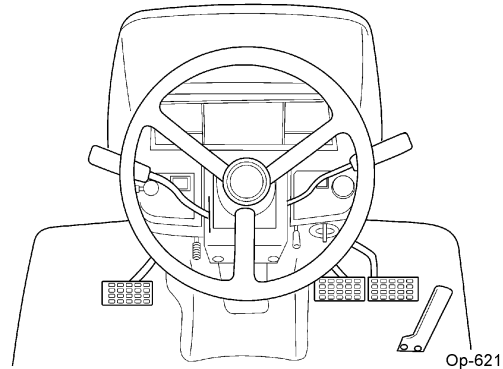
# OPERATION

## OPERATION

### **11.3 Shutting Down the Implement**

To shut down the implement, first bring the tractor to a complete stop

Park the tractor on a level surface, place the transmission in park or neutral and apply the parking brake, lower the attached implement to the ground, shut down the engine, remove the key, before exiting the tractor.



### **12.DISCONNECTING THE AERATOR FROM THE TRACTOR**

Before disconnecting the aerator, all movement must cease. Move the implement to a level storage location and lower the unit to the ground. If the aerator is not resting securely on the ground, block the implement up securely before attempting to disconnect it from the tractor.

Use extreme care to keep feet and hands from under the aerator and clear of any pinch points.

OPS- A-0005\_A str



Always shut the Tractor completely down, place the transmission in park, and set the parking brake before you or anyone else attempts to connect or disconnect the Implement and Tractor hitches. (S3PT-15) str

Pin parking stand into position and lower the implement to the ground with rockshaft control in position control. Remove top link from mast, disconnect hitch arms from bottom pins and pull tractor away from implement.

### **13.STORAGE**

Properly preparing and storing the plugger at the end of the season is critical to maintaining its appearance and to help ensure years of dependable service. The following are suggested storage procedures:

- Thoroughly clean all debris off the unit to prevent damage from rotting grass and standing water.
- Lubricate all grease points as detailed in the maintenance section.
- Tighten all bolts and pins to the recommended torque.
- Check the unit for worn and damaged parts. Perform repairs and make replacements immediately so that the unit will be ready for use at the start of the next season.
- Store the unit in a clean, dry place resting securely on the level ground.
- Use spray touch-up enamel where necessary to prevent rust and maintain the appearance of the unit.



Never allow children to play on or around Tractor or Implement. Children can slip or fall off the Equipment and be killed or injured. Inadvertent contact with controls can cause the Implement to shift or fall crushing themselves or others. (SG-25) str

# OPERATION

## 14.TRANSPORTING THE TRACTOR AND IMPLEMENT

Inherent hazards of operating the tractor and implement and the possibility of accidents are not left behind when you finish working in an area. Therefore, the operator must employ good judgment and safe operation practices when transporting the tractor and implement between locations. By using good judgment and following safe transport procedures, the possibility of accidents while moving between locations can be substantially minimized. OPS-U- 0017str

## 15.DRIVING THE TRACTOR AND IMPLEMENT

Safe tractor transport requires the operator possess a thorough knowledge of the model being operated and precautions to take while driving with an attached implement. Ensure the tractor has the capacity to handle the weight of the implement and the tractor operating controls are set for safe transport. To ensure safety while driving the tractor with an attached implement, review the following. OPS-U- 0012str



This Implement may be wider than the Tractor. Be careful when operating or transporting this equipment to prevent the Implement from running into or striking sign posts, guard rails, concrete abutments or other solid objects. Such an impact could cause the Implement and Tractor to pivot violently resulting in loss of steering control, death, or serious injury. Never allow the Implement to contact obstacles. (S3PT-12)str



Transport only at speeds where you can maintain control of the equipment. Serious accidents and injuries can result from operating this equipment at high speeds. Understand the Tractor and Implement and how it handles before transporting on streets and highways. Make sure the Tractor steering and brakes are in good condition and operate properly.



Before transporting the Tractor and Implement, determine the proper transport speeds for you and the equipment. Make sure you abide by the following rules:

Test the tractor at a slow speed and increase the speed slowly. Apply the Brakes smoothly to determine the stopping characteristics of the Tractor and Implement. As you increase the speed of the Tractor the stopping distance increases. Determine the maximum transport speed not to exceed 20 mph (30 kph) for transporting this equipment.

Test the equipment at a slow speed in turns. Increase the speed through the turn only after you determine that the equipment can be operated at a higher speed. Use extreme care and reduce your speed when turning sharply to prevent the tractor and implement from turning over. Determine the maximum turning speed for you and this equipment before operating on roads or uneven ground.

Only transport the Tractor and Implement at the speeds which allow you to properly control the equipment.

Be aware of the operating conditions. Do not operate the Tractor with weak or faulty brakes or worn tires. When operating down a hill or on wet or rain slick roads, the braking distance increases: use extreme care and reduce your speed. When operating in traffic always use the Tractor's flashing warning lights and reduce your speed. Be aware of traffic around you and watch out for the other guy. (SG-19)str



# OPERATION



Never allow children or other persons to ride on the Tractor or Implement. Falling off can result in death or serious injury. (SG-10)str



Before transporting the tractor on a public roadway or boarding a trailer for transport, the tractor brake pedals should be locked together. Locking the pedals ensures that both wheels brake simultaneously while stopping, especially when making an emergency stop.

Use extreme caution and avoid hard applications of the tractor brakes when towing heavy loads at road speeds. Never tow the implement at speeds greater than 20 MPH (32 kph). OPS-U- 0018str



## 15.1 Transporting on Public Roadways

Extreme caution should be used when transporting the tractor and implement on public roadways. The tractor must be equipped with all required safety warning features including a SMV emblem and flashing warning lights to alert drivers of the tractor's presence. Remember that roadways are primarily designed for automotive drivers and most drivers will not be looking out for you, therefore, you must look out for them. Check your side view mirrors frequently and remember that vehicles will approach quickly because of the tractor's slower speed. Be extremely cautious when the piece of equipment that you are towing is wider than the tractor tire width and/or extends beyond your lane of the road. OPS-BL-0003str



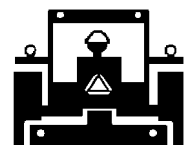
Only tow the Implement behind a properly sized and equipped Tractor which exceeds the weight of the Implement by at least 20%. DO NOT tow the Implement behind a truck or other type of vehicle. Never tow the Implement and another Implement connected in tandem. Never tow the Implement at speeds over 20 MPH. (STI-06)str



Never allow children or other persons to ride on the Tractor or Implement. Falling off can result in death or serious injury. (SG-10)str



Make certain that the "Slow Moving Vehicle" (SMV) sign is installed in such a way as to be clearly visible and legible. When transporting the Equipment use the Tractor flashing warning lights and follow all local traffic regulations. (SG-6)str





# OPERATION

The SMV (Slow-Moving Vehicle) emblem is a universal symbol used to alert drivers of the presence of equipment traveling on roadways at a slow speed. SMV signs are a triangular bright orange with reflective red trim for both easy day and night visibility. Make sure the SMV sign is clean and visible from the rear of the unit before transporting the tractor and implement on a public roadway. Replace the SMV emblem if faded, damaged, or no longer reflective. OPS-U- 0020str



Make sure that all tractor flashing warning lights, headlights, and brake/tail lights are functioning properly before proceeding onto public roads. While newer model tractors have plenty of lighting to provide warning signals and operating lighting, most older models are only equipped with operating lights. Consult an authorized tractor dealer for lighting kits and modifications available to upgrade the lighting on older tractor models. OPS-U- 0021str



When operating on public roads, have consideration for other road users. Pull to the side of the road occasionally to allow all following traffic to pass. Do not exceed the legal speed limit set in your country for agricultural tractors. Always stay alert when transporting the tractor and implement on public roads. Use caution and reduce speed if other vehicles or pedestrians are in the area.

Reduce speed before turning or applying the brakes. Ensure that both brake pedals are locked together when operating on public roads. OPS-U- 0023 str



# OPERATION

## OPERATION

### **15.2 Hauling the Tractor and Implement**

Before transporting a loaded tractor and implement, measure the height and width dimensions and gross weight of the complete loaded unit. Ensure that the load will be in compliance with the legal limits set for the areas that will be traveled through. OPS-U- 0024str



Use adequately sized and rated trailers and equipment to transport the tractor and implement. Consult an authorized dealer to determine the proper equipment required. Using adequately sized chains, heavy duty straps, cables and/or binders, securely tie down both the front and rear of the tractor utilizing the proper tie down locations as specified by the tractor manufacturer. OPS-U-0025 str



Arrange the chains so that when tightened, the chains are pulling downward and against themselves. Carefully tighten the securing chains or other fasteners using boomers or binders to apply maximum tension. Use extreme care when attaching and removing the securing devices as the extreme tension involved when released has the potential to inflict serious injury.

While hauling the tractor and implement, make occasional stops to check that the tractor and implement have not moved or shifted and that the securing chains have maintained tension. If during transport a hard braking, sharp turning, or swerving action was performed, stop at the next safe location to inspect the security of the load. OPS-U-0026str



# OPERATION

## 16. TROUBLESHOOTING GUIDE

Problem	Possible Cause	Remedy
Tillage Depth is Insufficient	Not enough weight in weight tray.	Add weight to the weight tray.
	Ground is too hard	Irrigate field or wait for rain fall.
	Ground Speed is too fast.	Decrease ground speed.
	Plugger is set too high.	Remove one of more cylinder stops.
	Tines are worn or bent.	Replace tines.
	Tines are incorrectly installed.	Check placement of tine cutting edge.
	Obstacles are entangled in tines and/or rotor.	Clear rotor and/or tines of obstacles.
	Tractor has insufficient power.	Shift to a lower gear and increase tractor rpm.
Tines Balling up With Soil	Soil is too wet.	Wait until soil dries.
	Rotor is plugged with trash.	Remove trash from rotor.
	Tines are worn or bent.	Replace tines.
	Tines are incorrectly installed.	Install tines correctly.
	Tractor speed is too fast.	Decrease tractor speed
Rotor Will Not Turn	Obstacles are entangled in tines and/or rotor.	Clear rotor and/or tines of obstacles.
	Rotor is plugged with trash.	Remove trash from rotor.
Plugger is Bouncing on the Ground	Obstacles are entangled in tines and/or rotor.	Clear rotor and/or tines.
Tines Breaking or Bent Sideways	Making too sharp a turn with tines in the ground.	Raise plugger out of the ground to make sharp turns.
Bending Frame and/or Tines	Operating plugger over concrete, asphalt, tree stumps, rocks, curbs, & other solid objects.	Do not operate plugger over solid objects.
Plugger Makes Intermittent Clicking Noise	Too much weight in weight tray.	Do not add more than recommended additional weight.
	Tines are loose.	Tighten tines.



# **MAINTENANCE SECTION**

Maintenance Section 5-1

# MAINTENANCE

Before operating your implement, make sure it is properly lubricated and thoroughly inspected. Only a minimum of time and effort is required to regularly lubricate and maintain this machine to provide long life and trouble-free operation.



Block up or support machine securely before putting hands or feet under or working underneath lifted components to prevent CRUSHING INJURY or DEATH from sudden, inadvertent dropping. Make certain area is clear before lowering.

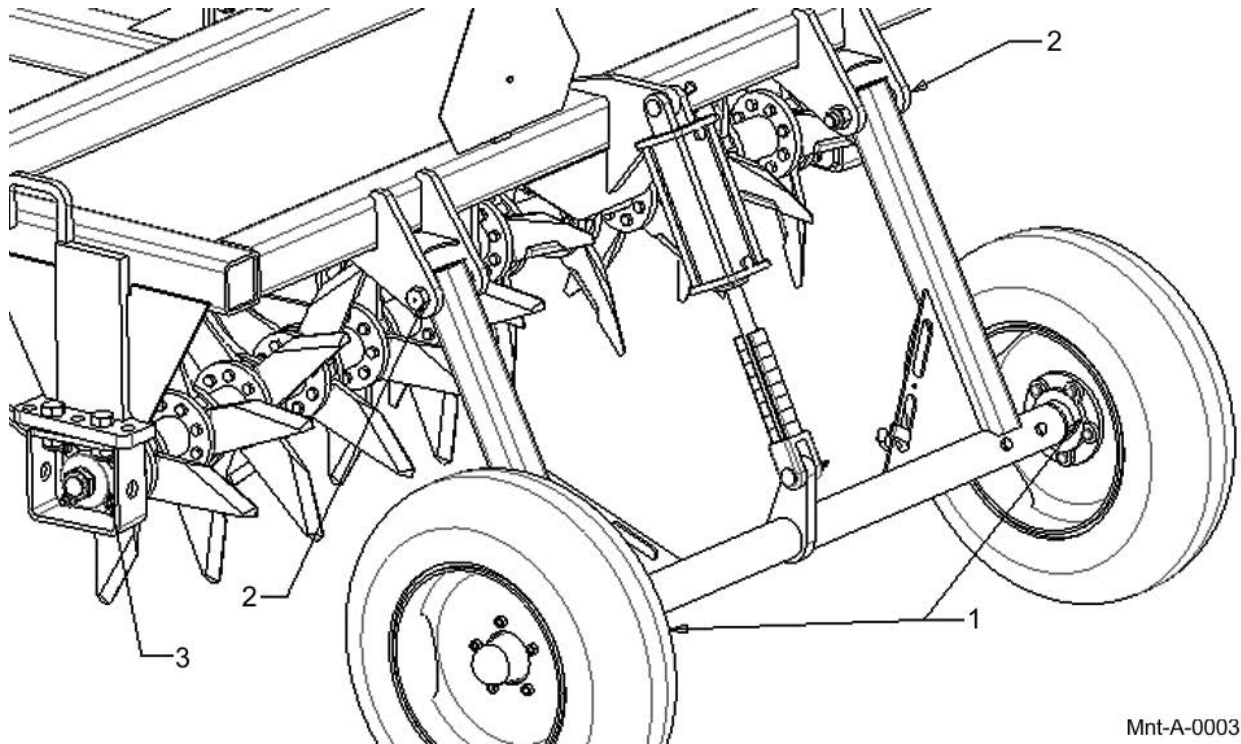
## LUBRICATION INFORMATION

Do not let excess grease collect on or around parts, particularly when operating in sandy areas. The illustration below shows lubrication points. The chart gives the frequency of lubrication in hours, based on normal operating conditions. Severe or unusual conditions may require more frequent lubrication.

Use an SAE multi-purpose, lithium-type grease for all locations shown. Be sure to clean the fitting thoroughly before using grease gun.

### Lubrication Points

1. Wheel Hubs - Grease fittings can be located on the inside or outside of each wheel hub. Grease with multi-purpose grease as needed.
2. Transport Wheel Frame Pivot Point - Each bolt that is used to attach the transport wheel frame to the aerator frame has a grease fitting in the bolt head. Grease each side as needed.
3. Tine Gang Hangers Bearings - Each of the four bearings holding the tine axes needed to be greased to insure smooth operation. Grease as needed.



Mnt-A-0003

# MAINTENANCE

## Hydraulic Fluid

### CAUTION

Hydraulic fluid under pressure can penetrate skin. Wear protective clothes and safety glasses or goggles when working with hydraulic systems. Use a piece of cardboard or wood rather than hands when searching for hydraulic leaks. If hydraulic fluid is injected into the skin, it must be treated by a doctor within a few hours or gangrene may result.

One of the most important things you can do to prevent hydraulic system problems is ensure that your tractor's reservoir remains free of dirt and contamination. Use a clean cloth to wipe hose ends before attaching them to your tractor. Replace your tractor's hydraulic filter element at the prescribed intervals. These simple steps in maintenance will go a long way to prevent occurrence of control valve and hydraulic cylinder problems.

## TINE REPLACEMENT

### WARNING

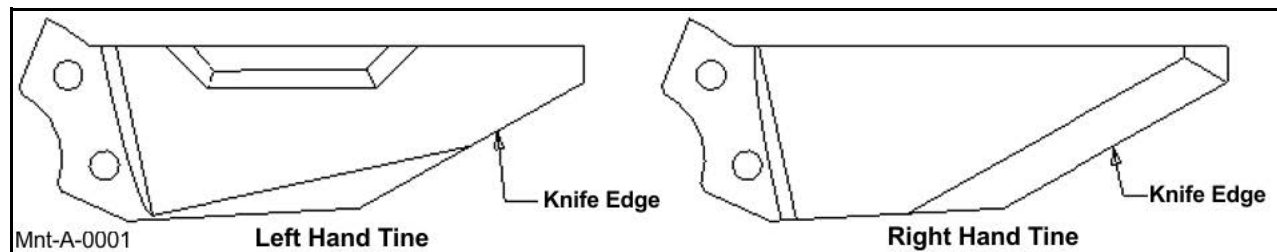
Always secure Aerator in the up position with solid supports before servicing the underside. Never work under equipment supported by hydraulics. Hydraulics can drop equipment if controls are actuated or if hydraulic lines burst. Either situation can drop the Aerator instantly even when power to the hydraulics is shut off.

"Right-Hand" or "Left-Hand" as used in this manual is determined by facing the direction the machine will operate while in use.

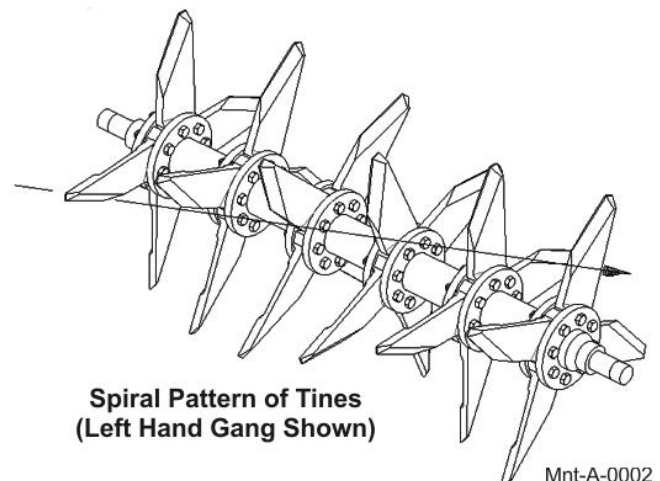
Stamped on the tines is LH for left-hand or RH for right-hand tine designation.

### Important

Make sure right-hand tines are mounted on the right-hand gang and left-hand tines are mounted on the left-hand gang and that the knife edge leads as the tine rotates about the shaft.



**NOTE:** Tines are bolted on in a Spiral Pattern 22.5 degrees from on blade to the blade on the next flange over. Arrow in Figure shows tines shifting 22.5° from one hub assembly to the next.



# MAINTENANCE

## MAINTENANCE

1. Loosen eight 1/2" nylock nuts (3) on one hub two or three turns.
2. Remove two 1/2" x 3" bolts (2) securing tine (1) if working on the Left-Hand Gang or tine (5) if working on the Right-Hand Gang.
3. Examine removed hardware for wear. Replace worn hardware with new hardware if required.
4. Examine stamped information on the removed tine. Replace worn tine with a new tine that has the same stamped information.

**NOTE:** *Loctite® 246 should be applied to the cap screw threads before installing nylock nuts.*

5. Install new tine (1 or 5) by sliding the loose tine plate (6) to the side. Fasten tine to the welded axle tine plate with two 1/2" x 3" bolts and slide the loose tine plate tight against the tine, sandwiching the tine between the two plates.
6. Apply Loctite® 246 on the end 1/4" length of threads. Screw nylock nuts (3) onto the cap screws on 3 or 4 turns only. Do not tighten.
7. Repeat steps 2 through 5 until all four tines on a single hub have been replaced.
8. Tighten all 8 nylock nuts (3) on that hub to the correct torque.
9. Move on to the next hub and repeat steps 1 through 8.
10. Continue reworking on hub at a time until all worn tines have been replaced with new tines.

## **STORAGE**

Your implement represents an investment from which you should get the greatest possible benefit. Therefore, when the season is over, the implement should be thoroughly checked and prepared for storage so that a minimum amount of work will be required to put it back into operation for the next season. The following are suggested storage procedures:

1. Thoroughly clean the implement.
2. Lubricate the implement as covered on **Lubrication Information**.
3. Tighten all bolts and pins to the recommended torque.
4. Check the implement for worn or damaged parts. Make replacements immediately.
5. Store the implement in a clear, dry place with the implement housing resting on blocks.
6. Use spray touch-up enamel where necessary to prevent rust and maintain the appearance of the implement.

## **PROPER TORQUE FOR FASTENERS**

The chart lists the correct tightening torque for fasteners. When bolts are to be tightened or replaced, refer to this chart to determine the grade of bolts and the proper torque except when specific torque values are assigned in manual text.

RECOMMENDED TORQUE IN FOOT POUNDS UNLESS OTHERWISE STATED IN THE MANUAL\*

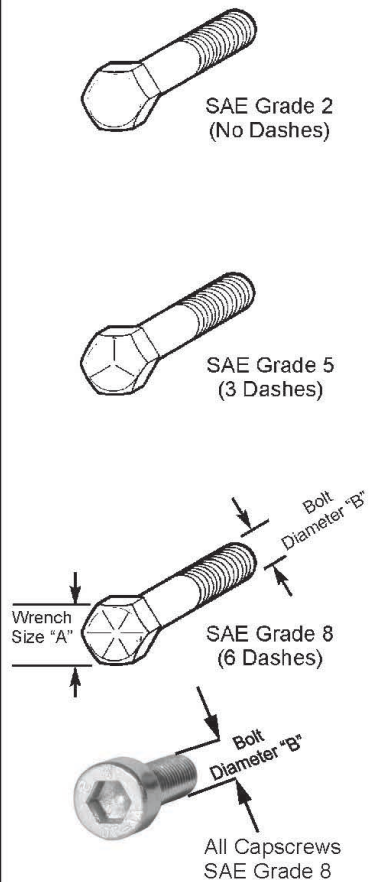
**NOTE:** *These values apply to fasteners as received from supplier, dry or when lubricated with normal engine oil. They do not apply if special graphited or molydisulphide greases or other extreme pressure lubricants are used. This applies to both UNF fine and UNC coarse threads.*



# MAINTENANCE

## TORQUE SPECIFICATIONS - DRY TORQUE

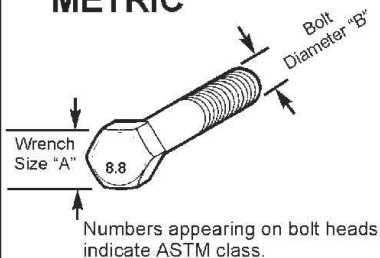
### AMERICAN Bolt Head Markings



Proper torque for American fasteners.  
Recommended Torque in Foot Pounds (Newton Meters).\*

WRENCH SIZE (IN.) "A"	BOLT DIAMETER (IN.) "B" AND THREAD SIZE	SAE GRADE 2	SAE GRADE 5	SAE GRADE 8
7/16	1/4 - 20 UNC	6 (7)	8 (11)	12 (16)
7/16	1/4 - 28 UNF	6 (8)	10 (13)	14 (18)
1/2	5/16 - 18 UNC	11 (15)	17 (23)	25 (33)
1/2	5/16 - 24 UNF	13 (17)	19 (26)	27 (37)
9/16	3/8 - 16 UNC	20 (27)	31 (42)	44 (60)
9/16	3/8 - 24 UNF	23 (31)	35 (47)	49 (66)
5/8	7/16 - 14 UNC	32 (43)	49 (66)	70 (95)
5/8	7/16 - 20 UNF	36 (49)	55 (75)	78 (106)
3/4	1/2 - 13 UNC	49 (66)	76 (103)	106 (144)
3/4	1/2 - 20 UNF	55 (75)	85 (115)	120 (163)
7/8	9/16 - 12 UNC	70 (95)	109 (148)	153 (207)
7/8	9/16 - 18 UNF	79 (107)	122 (165)	172 (233)
15/16	5/8 - 11 UNC	97 (131)	150 (203)	212 (287)
15/16	5/8 - 18 UNF	110 (149)	170 (230)	240 (325)
1-1/8	3/4 - 10 UNC	144 (195)	266 (360)	376 (509)
1-1/8	3/4 - 16 UNF	192 (260)	297 (402)	420 (569)
1-5/16	7/8 - 9 UNC	166 (225)	430 (583)	606 (821)
1-5/16	7/8 - 14 UNF	184 (249)	474 (642)	668 (905)
1-1/2	1 - 8 UNC	250 (339)	644 (873)	909 (1232)
1-1/2	1 - 12 UNF	274 (371)	705 (955)	995 (1348)
1-1/2	1 - 14 UNF	280 (379)	721 (977)	1019 (1381)
1-11/16	1-1/8 - 7 UNC	354 (480)	795 (1077)	1288(1745)
1-11/16	1-1/8 - 12 UNF	397 (538)	890 (1206)	1444 (1957)
1-7/8	1-1/4 - 7 UNC	500 (678)	1120 (1518)	1817 (2462)
1-7/8	1-1/4 - 12 UNF	553 (749)	1241 (1682)	2013 (2728)
2-1/16	1-3/8 - 6 UNC	655 (887)	1470 (1992)	2382 (3228)
2-1/16	1-3/8 - 12 UNF	746 (1011)	1672 (2266)	2712 (3675)
2-1/4	1-1/2 - 6 UNC	870 (1179)	1950 (2642)	3161 (4283)
2-1/4	1-1/2 - 12 UNF	979 (1327)	2194 (2973)	3557 (4820)

### METRIC



Proper torque for Metric fasteners.  
Recommended torque in Foot Pounds (Newton Meters).\*

WRENCH SIZE (mm) "A"	BOLT DIA. (mm) "B"	ASTM 4.6	ASTM 8.8	ASTM 9.8	ASTM 10.9
8	5	1.8 (2.4)		5.1 (6.9)	6.5 (8.8)
10	6	3 (4)		8.7 (12)	11.1 (15)
13	8	7.3 (10)		21.1 (29)	27 (37)
16	10	14.5 (20)		42 (57)	53 (72)
18	12	25 (34)	74 (100)	73 (99)	93 (126)
21	14	40 (54)	118 (160)	116 (157)	148 (201)
24	16	62 (84)	167 (226)	181 (245)	230 (312)
30	20	122 (165)	325 (440)		449 (608)
33	22		443 (600)		611 (828)
36	24	211 (286)	563 (763)		778 (1054)
41	27		821 (1112)		1138 (1542)
46	30	418 (566)	1119 (1516)		1547 (2096)

\*Use 75% of the specified torque value for plated fasteners. Use 85% of the specified torque values for lubricated fasteners.

Mnt-B-0005





## TO THE OWNER/OPERATOR/DEALER

To keep your implement running efficiently and safely, read your manual thoroughly and follow these directions and the Safety Messages in this Manual. The Table of Contents clearly identifies each section where you can easily find the information you need.

The OCCUPATIONAL SAFETY AND HEALTH ACT (1928.51 Subpart C) makes these minimum safety requirements of tractor operators:

### REQUIRED OF THE OWNER:

1. Provide a Roll-Over-Protective Structure that meets the requirements of this Standard; and
2. Provide Seat belts that meet the requirements of this paragraph of this Standard and SAE J4C; and
3. Ensure that each employee uses such Seat belt while the tractor is moving; and
4. Ensure that each employee tightens the Seat belt sufficiently to confine the employee to the protected area provided by the ROPS

### REQUIRED OF THE OPERATOR:

1. Securely fasten seat belt if the tractor has a ROPS.
2. Where possible, avoid operating the tractor near ditches, embankments, and holes.
3. Reduce speed when turning, crossing slopes, and on rough, slick, or muddy surfaces.
4. Stay off slopes too steep for safe operation.
5. Watch where you are going - especially at row ends, on roads, and around trees.
6. Do not permit others to ride.
7. Operate the tractor smoothly - no jerky turns, starts, or stops.
8. Hitch only to the drawbar and hitch points recommended by the tractor manufacturer.
9. When the tractor is stopped, set brakes securely and use park lock, if available.

**X** Keep children away from danger all day, every day...

**X** Equip tractors with rollover protection (ROPS) and keep all machinery guards in place...

**X** Please work, drive, play and live each day with care and concern for your safety and that of your family and fellow citizens.



**BUSH HOG®**

**PA8 / PA10  
AERATOR**

---

PA8 / PA10 AERATOR 08/22  
Printed U.S.A

P/N 50074308