SERIES: 1800 | 2100 | 2200 | 2800 | 4100 | 5100



FLEX-WING ROTARY CUTTERS



4115 FLEX-WING ROTARY CUTTER









Heavy-Duty Flex-Wing

Building upon the success of our legendary Heavy-Duty Flex-Wing lineup, the New 4115 Flex-Wing is built for the harshest cutting conditions. Designed to cut heavy grasses and brush up to 4" in diameter, these New 15' Flex-Wings are serious machines for serious users. Perfectly at home maintaining rights-of-way and roadsides or long days clipping the back 400, these cutters get the job done in any environment, day in and day out. New performance and convenience features like seriously upgraded axles, EZ blade changes with hardened hexhead bolts and bushings, and EZ-adjust leveling rods make your life easier and worry-free. Our new and improved axles glide over obstacles, while significantly reducing shock loads for an improvement you can see and feel in the tractor seat. Heavily-braced, 7ga smooth-top decks shed debris and water for easier cleanup. Gearbox stand plates are thicker and gusseted for improved strength and durability. Our Perma-Level+ Hitch has received additional reinforcements and quality of life features like rollover and clevis stops for easier tractor hookups. Standard equipment includes convenience features like EZ-lube drivelines, increased tongue transport height, and hydraulic hose handles to reduce slipping and improve ergonomics. Then when not in use, the hoses can be safely stored in the holder on the tongue.



Bespoke rubber isolator bank on the center axle absorbs damaging shock loads before going through the deck and eventually to the tractor



Custom-tuned suspension system reduces axle shock loads by 51%



Hardened hex-head blade bolts and bushings make for quick and easy blade changes



Sideband integrity is protected by durable and replaceable 1/2" thick cast skids along with a 41% longer front to back formed skids



5110 FLEX-WING ROTARY CUTTER









New Extreme-Duty Right-Of-Way Single Flex-Wing

Designed to cut heavy grasses and brush up to 5" in diameter, these New 10' Flex-Wings are serious machines for serious users. These cutters are perfectly at home maintaining right-of-ways, levees, and roadsides in any environment, day in and day out. New performance and convenience features like seriously upgraded axles, EZ-change blade bolts, 3/4" blade carriers with 5" blades, and EZ-adjust leveling rods make your life easier and worry-free. Our new and improved axles glide over obstacles, while reducing shock loads for an improvement you can see and feel in the tractor seat. Heavily-braced, 1/4" smooth-top decks shed debris and water for easier cleanup. Gearbox stand plates are thicker, reinforced and gusseted for improved strength and durability. Our Perma-Level+ Hitch has received additional reinforcements and quality of life features like rollover and clevis stops for easier tractor hookups. Standard equipment includes convenience features like EZ-lube drivelines, increased tongue transport height, and hydraulic hose handles to reduce hand slipping and improve ergonomics; then when not in use, the hoses can be safely stored in the holder on the tongue.



Reinforced axle tubes with custom rubber isolator bank on the center axle absorbs damaging shock loads before going through the deck and eventually to the tractor



3/4" uplift blade carrier is equipped with 5" blades and hardened hex-head blade bolts and bushings that make blade changes quick and easy



Custom-tuned rubber isolator pads absorb shock at each axle



1/4" x 13" sidebands are protected by 1/2" replaceable cast skids and extended front to back built-in skids



5115 FLEX-WING **ROTARY CUTTER**









New Extreme-Duty 15' Flex-Wing

Designed to cut heavy grasses and brush up to 5" in diameter, these New 15' Flex-Wings are serious machines for serious users. Perfectly at home maintaining rights-ofway and roadsides or long days clipping the back "400", these cutters get the job done in any environment, day in and day out. New performance and convenience features like seriously upgraded axles, EZ-change blade bolts, 3/4" Uplift Blade Carriers, and EZ-adjust leveling rods make your life easier and worry-free. Our new and improved axles glide over obstacles, while significantly reducing shock loads for an improvement you can see and feel in the tractor seat. Heavily-braced, 1/4" smooth-top decks shed debris and water for easier cleanup. Extreme-Duty gearbox stands are thicker, braced and gusseted to withstand the harshest cutting environments. Our Perma-Level+ Hitch has received additional reinforcements and quality of life features like rollover and clevis stops for easier tractor hookups. Standard equipment includes convenience features like EZ-lube drivelines, increased tongue transport height, and hydraulic hose handles to reduce hand-slipping and improve ergonomics. Then when not in use, the hoses can be safely stored in the holder on the tongue.



Reinforced axle tube with custom rubber isolator bank on the center axle absorbs damaging shock loads before going through the deck and eventually to the tractor



The New 5115 has substantial structural framework with Hex-Shaped Deck Rings to add stiffness to and protect the deck structure while distributing clippings more evenly



New Cast Walking Tandem Axle selection strolls over rough terrain with ease



Leveling the deck is made easy with our new cam adjuster





BUSH HOG® FLEX-WINGS SPECIFICATION COMPARISON

| | 1812 | 1815 | 2120 | 2215 | 2814 | 2820 | 4110 | 4115 | 5110 | 5115 |
|--------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|
| CUTTING WIDTH | 12' | 15' | 20' | 15' | 13' 6" | 20' | 10' | 15' | 10' 6" | 15' |
| CUTTING HEIGHT | 1½"-14" | 1 ½" - 14" | 1 ½" -14" | 1½"-14" | 1 ½" - 14" | 1 ½" - 14" | 1 ½" - 14" | 1 ½" - 14" | 1½"-16" | 1½"-16" |
| CUTTING CAPACITY | 1 ½" | 2 ½" | 2" | 3 ½" | 3" | 3" | 4" | 4" | 5" | 5" |
| APPROXIMATE WEIGHT (LB) | 3,350 | 4,300 | 6,200 | 4,800 | 6,100 | 7,100 | 6,400 | 6,500 | 6,600 | 6,900 |
| TONGUE WEIGHT (LB) | 1,100 | 1,700 | 2,100 | 1,800 | 2,600 | 2,600 | 1,900 | 2,000 | 2,200 | 2,300 |
| DECK THICKNESS, CENTER (GA) | 10 | 10 | 10 | 10 | 11/10 | 11/10 | 7 | 7 | 1/4" | 1/4" |
| DECK THICKNESS, WINGS (GA) | 10 | 10 | 10 | 10 | 10 | 10 | 7 | 7 | 1/4" | 1/4" |
| SIDEBANDS | 1/4" x 11 ½" | 1/4"x 12" | 1/4"x 12" | 1/4"x 13½" | 1/4" x 13 ½" | 1/4"x 13½" |
| TRANSFER GEARBOX (HP) | 160 | 160 | 160 | 250 | 250 | 250 | 250 | 250 | 250 | 250 |
| CUTTING GEARBOX (HP) | 65 | 130 | 130 | 210 | 225 | 225 | 225 | 225 | 225 | 225 |
| GEARBOX WARRANTY (YRS) | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
| INPUT DRIVELINES | Cat. 4 | Cat. 5 | Cat. 6 |
| CUTTING DRIVELINES | Cat. 3 | Cat. 4 | Cat. 5 | Cat. 4 | Cat. 5 | Cat. 5 | Cat. 4 | Cat. 4 | Cat. 5 | Cat. 5 |
| MINIMUM TRACTOR PTO HP | 50 | 60 | 70 | 60 | 90 | 90 | 60 | 60 | 70 | 70 |
| TRACTOR PTO SPEED | 540 | 540 or 1,000 |
| BLADES | 1/2" x 3" | 1/2" x 4" | 1/2" x 5" | 1/2" x 5" |
| BLADE HOLDER | 11ga Oval | 7ga Round | 3/4" Uplift | 3/4" Uplift |
| BLADE TIP SPEED (FPM) | 14,504 | 15,000 | 16,000 | 16,286 | 15,936 | 15,936 | 16,268 | 16,268 | 16,268 | 16,268 |
| DEFLECTOR TYPE | Single or Double Chains | Single or Double Chains | Single or Double Chains | Single or Double Chains | Double Chains | Single or Double Chains | Double Chains | Single or Double Chains | Double Chains | Double Chains |
| TIRES | Laminated Pneumatic Foam-Filled |

Specifications and design subject to change without notice.